

Manuale Lavorazioni





## INDICE

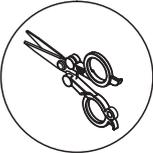
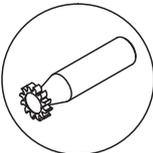
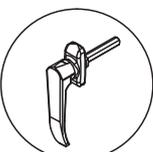
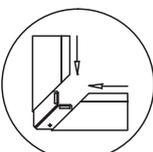
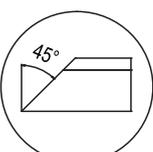
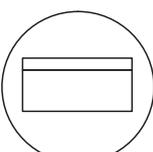
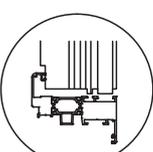
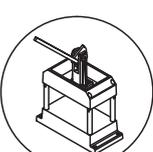
Icone Lavorazioni	
Tipologie Realizzabili	
Schemi Applicazione Accessori	
Lavorazioni	
Informazioni Tecniche	



- Icône Lavorazioni 
- Tipologie Realizzabili 
- Schemi Applicazione Accessori 



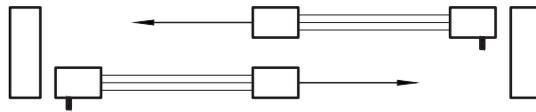
# ICONE LAVORAZIONI

SIMBOLI	DESCRIZIONE	SIMBOLI	DESCRIZIONE
	IMPORTANTE		INFORMAZIONI
	TAGLIARE		AVVITARE / SVITARE
	FORARE		TRANCIARE/ FRESARE
	INCOLLARE		SIGILLARE
	FERRAMENTA		COLLEGARE ANGOLI
	TAGLIARE A 45°		TAGLIARE A 90°
	INTESTARE PROFILATO		PULIRE PERIODICAMENTE CON PANNO
	PUNZONATRICE		RASARE

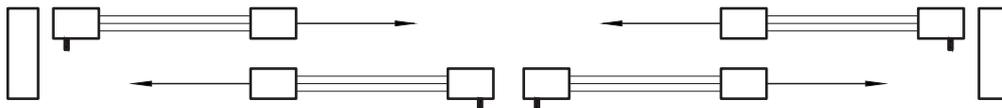


# TIPOLOGIE REALIZZABILI

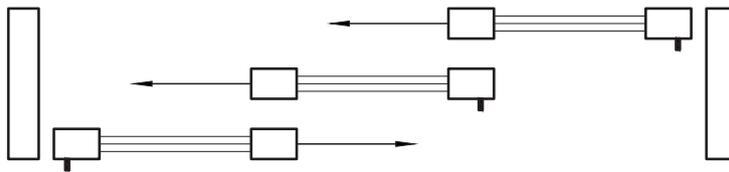
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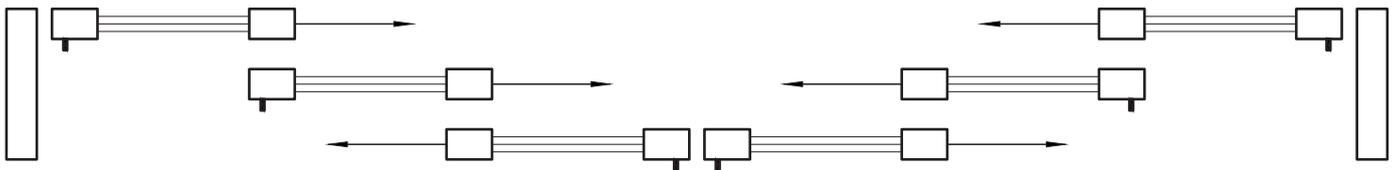
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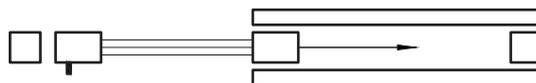
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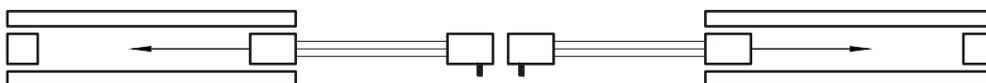
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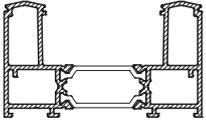


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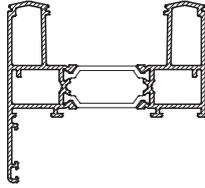


# RIEPILOGO PROFILATI

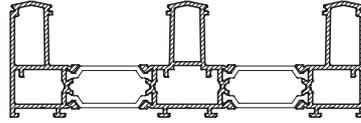
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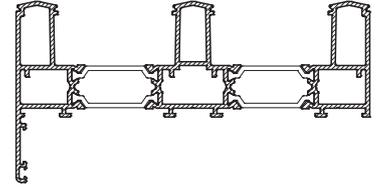
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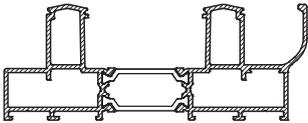
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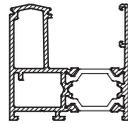
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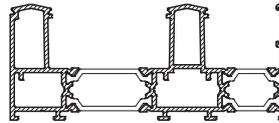
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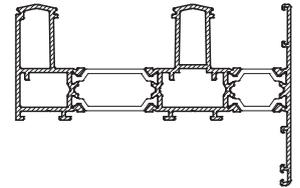
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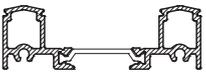
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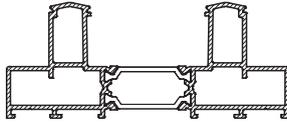
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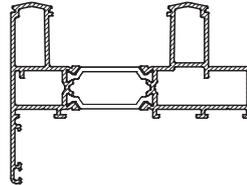
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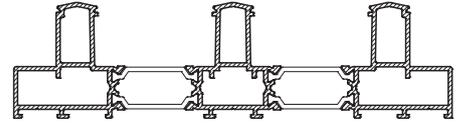
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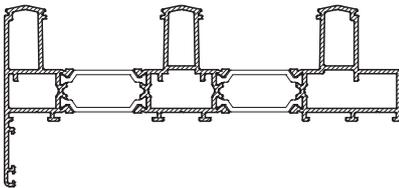
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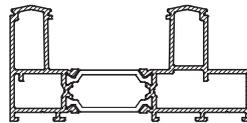
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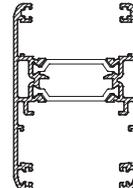
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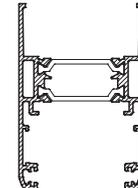
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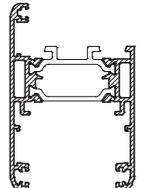
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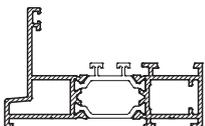
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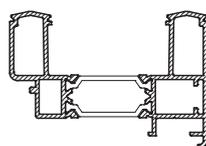
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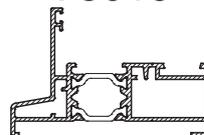
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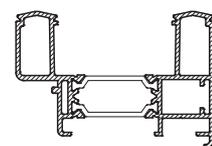
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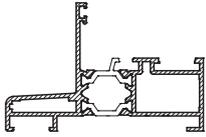
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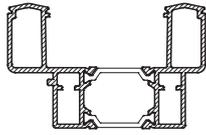
# RIEPILOGO PROFILATI



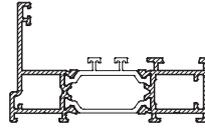
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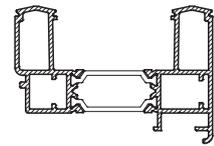
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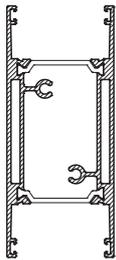
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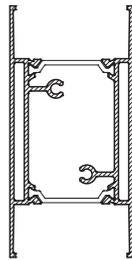
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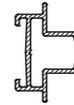
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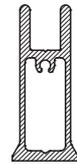
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78113



Z810



Z811



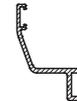
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72521



72522



72523



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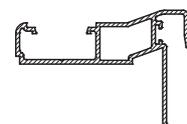
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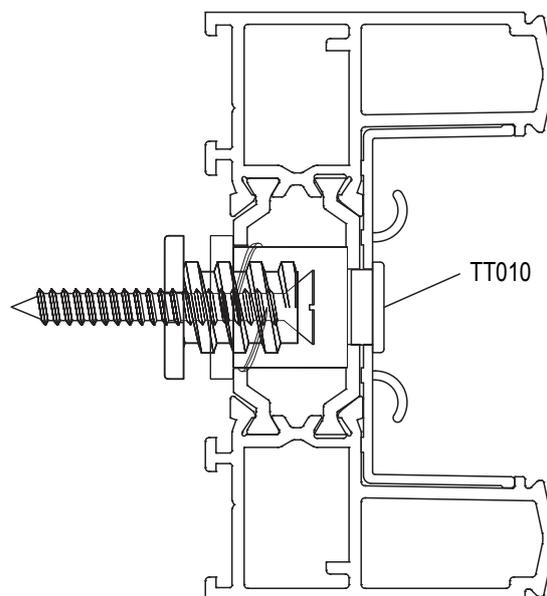
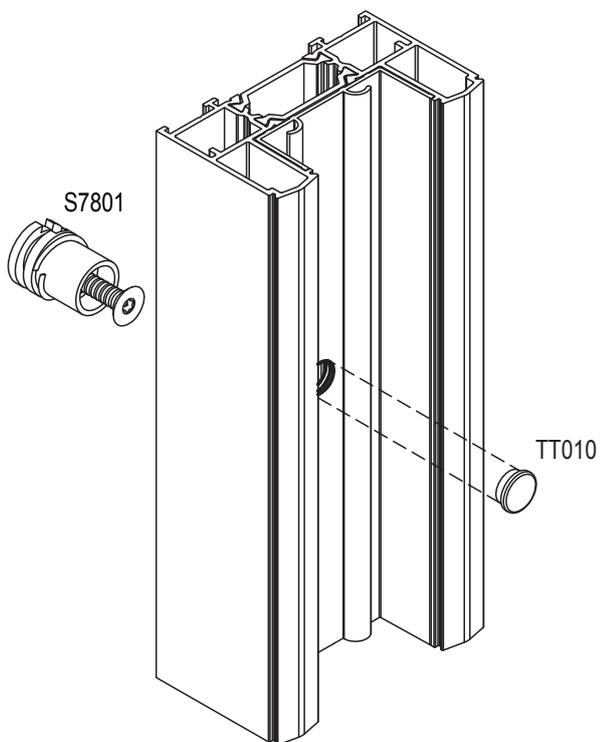
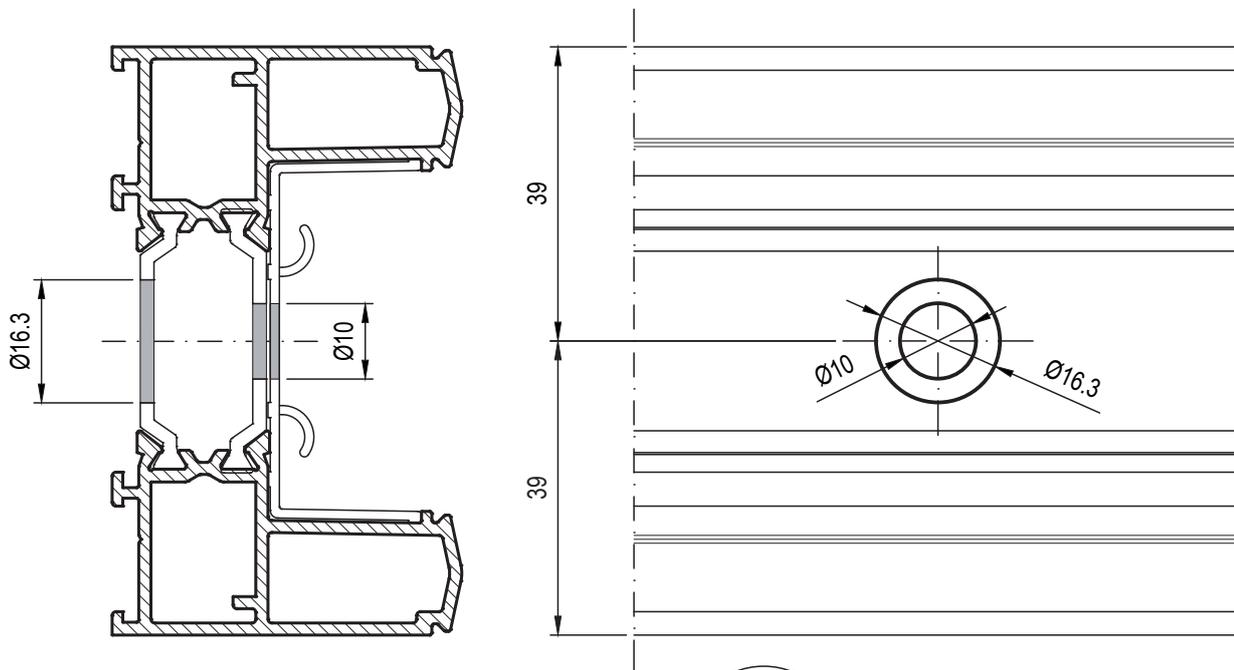


Lavorazioni 

1

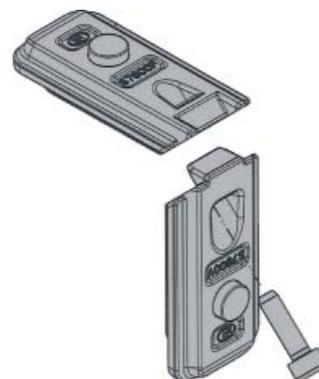
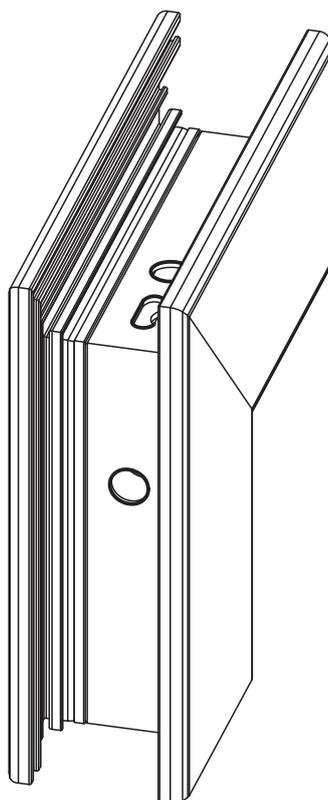
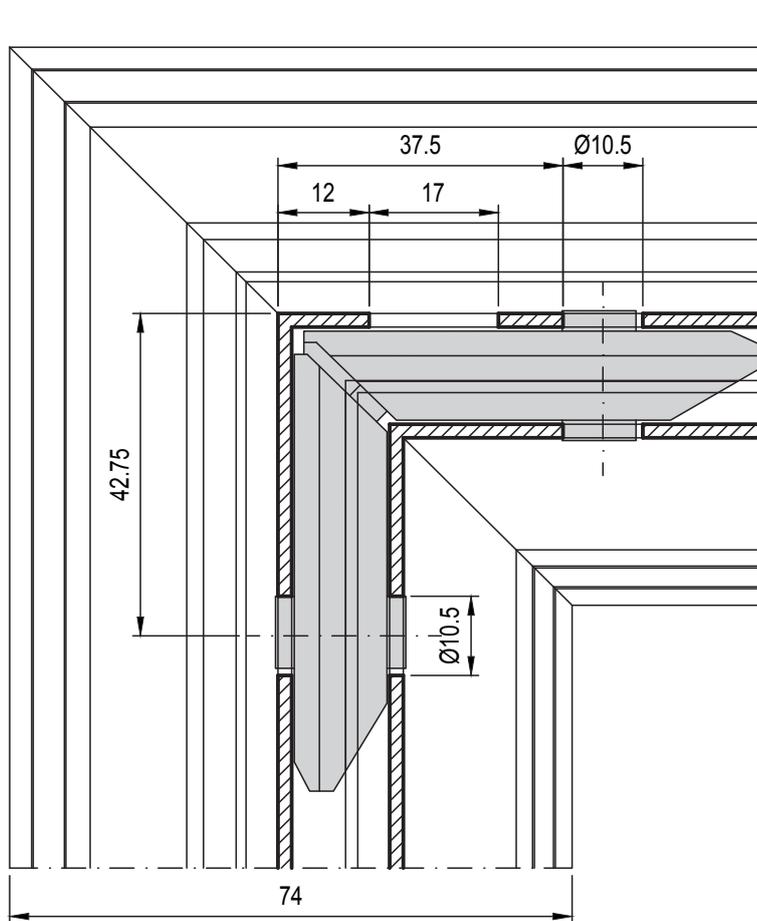
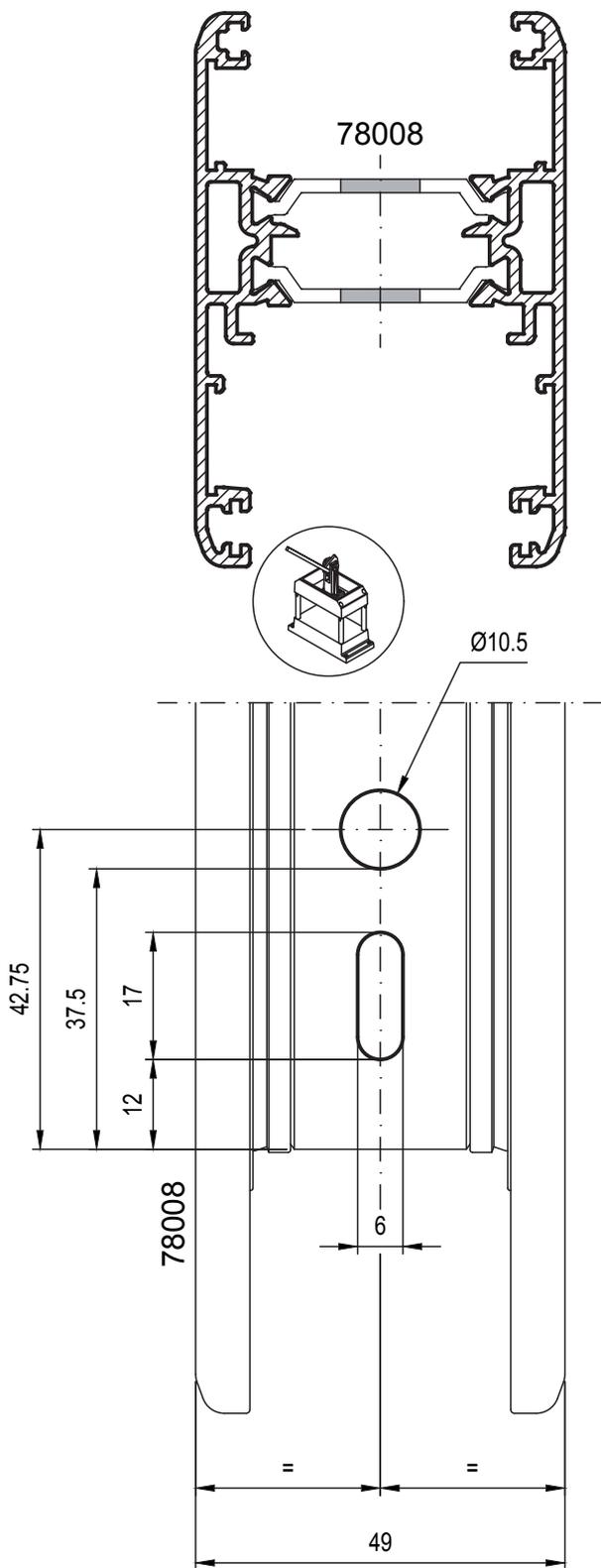
# LAVORAZIONE PER FISSAGGIO A MURO

ESEGUIBILE CON PUNTA A DUE DIAMETRI GA027

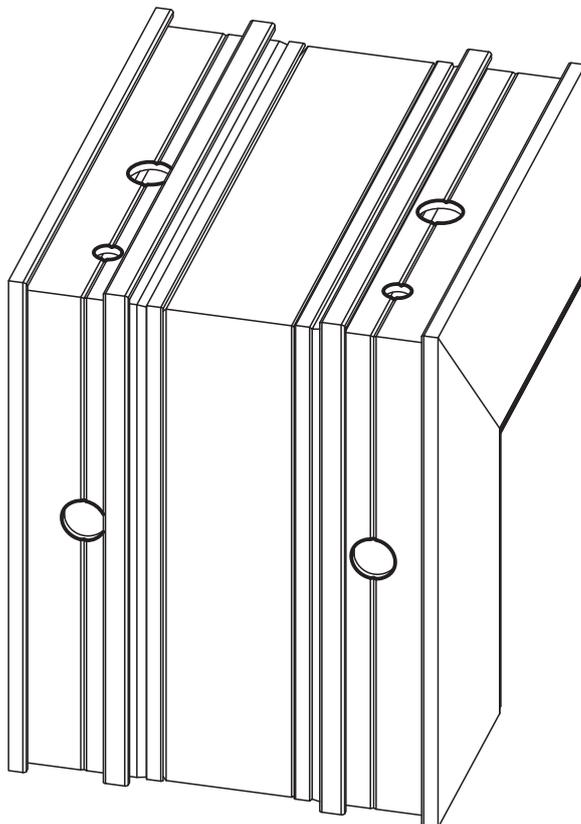
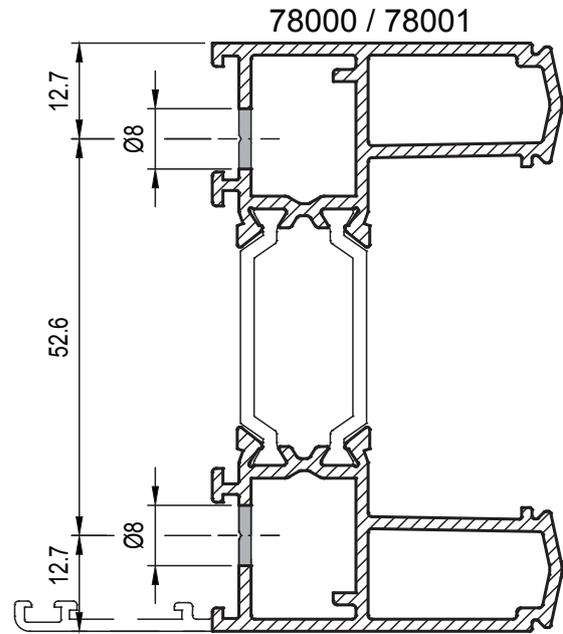
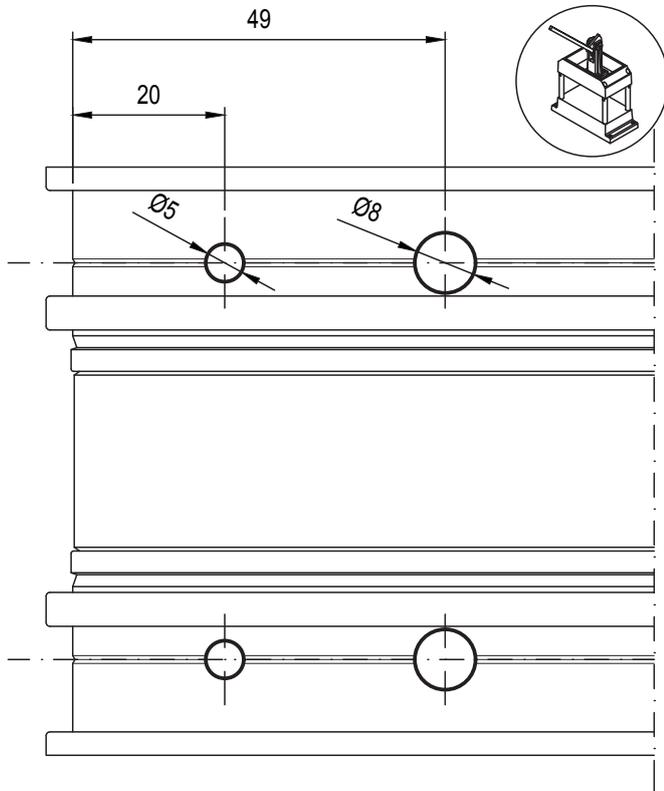


VITE AUTOFILETTANTE TESTA SVASATA 5.5 x 35 mm  
NON IN VISTA

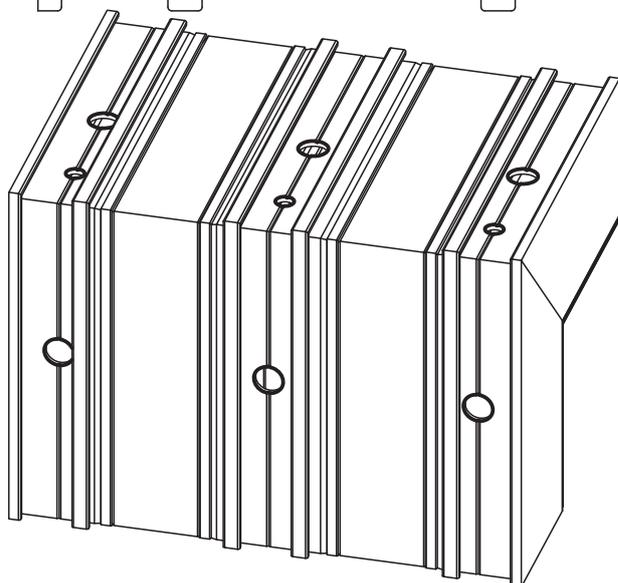
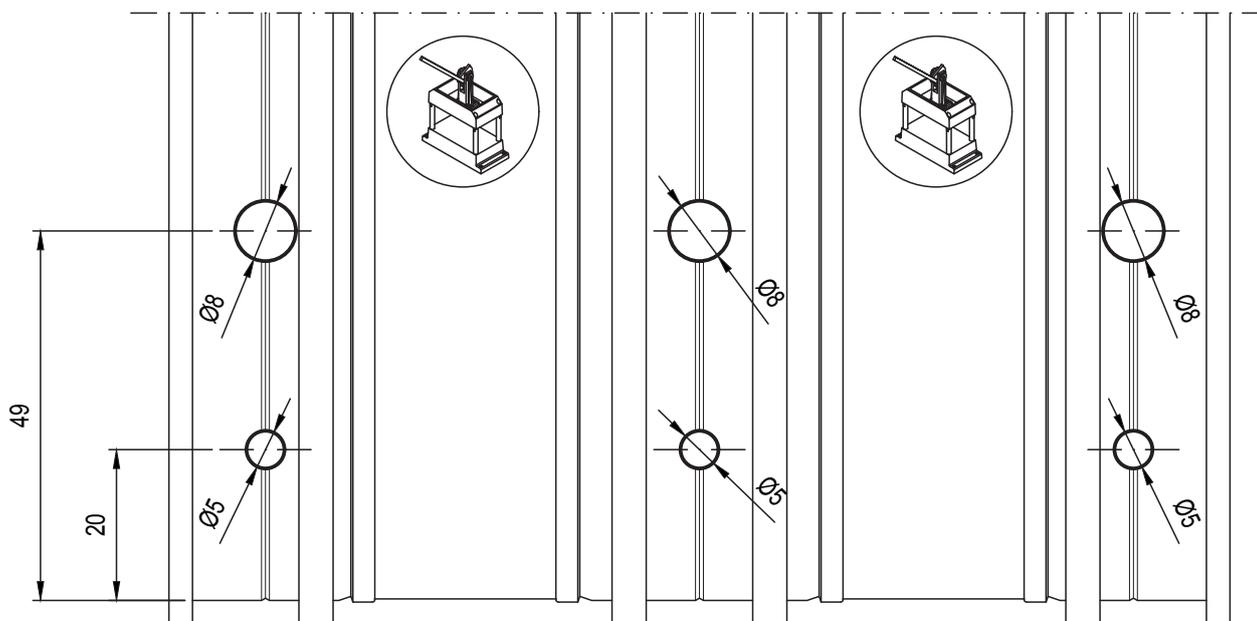
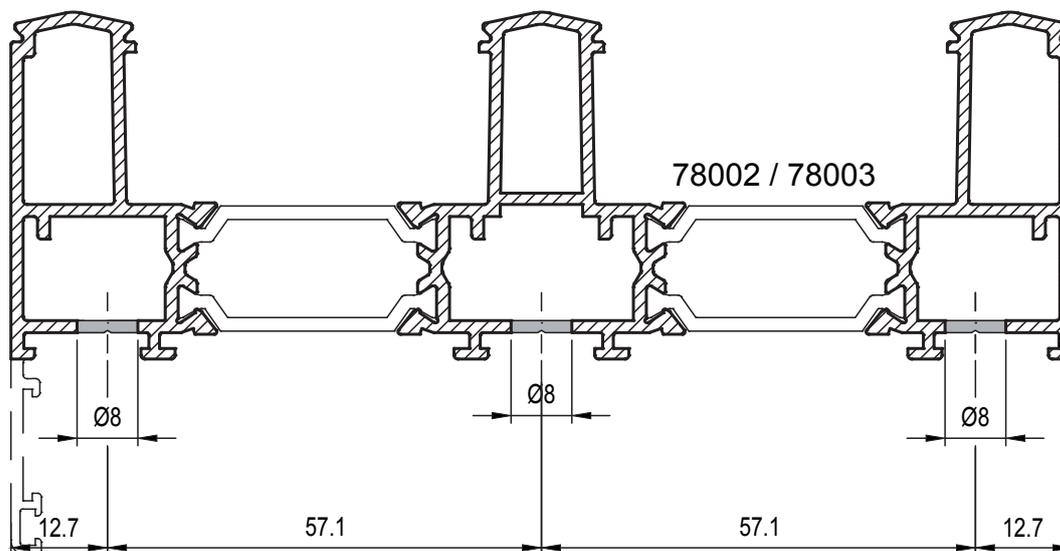
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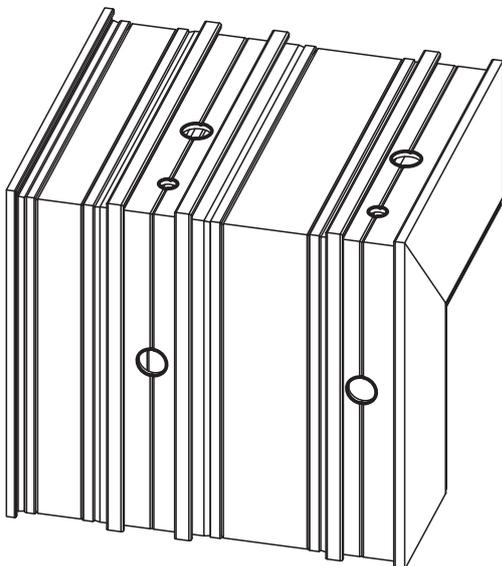
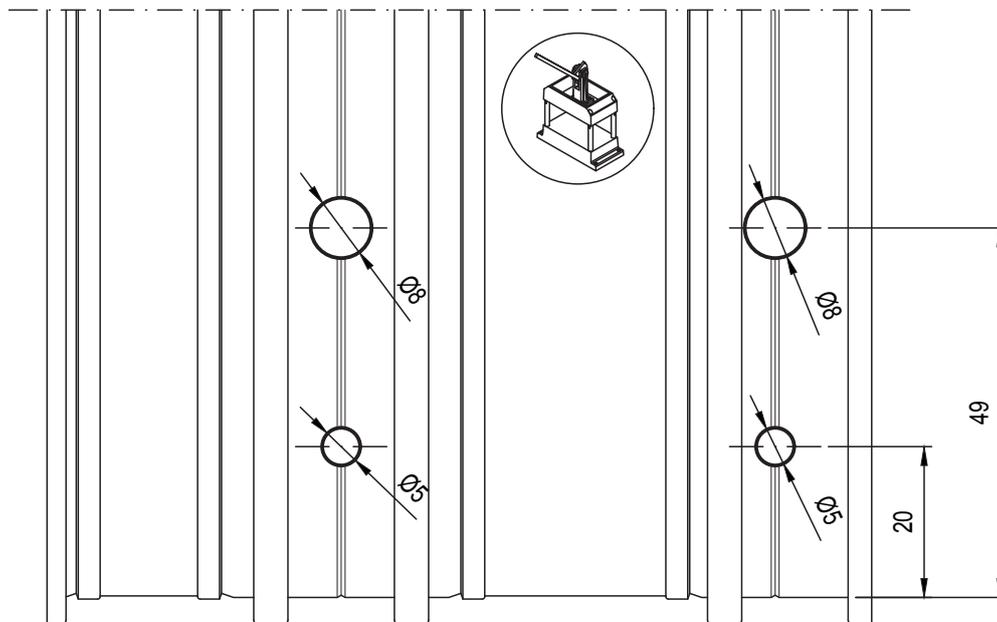
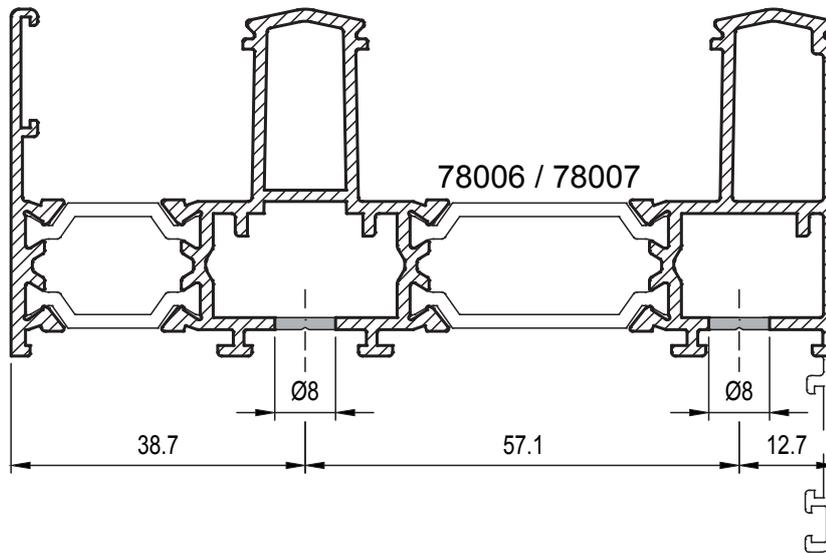
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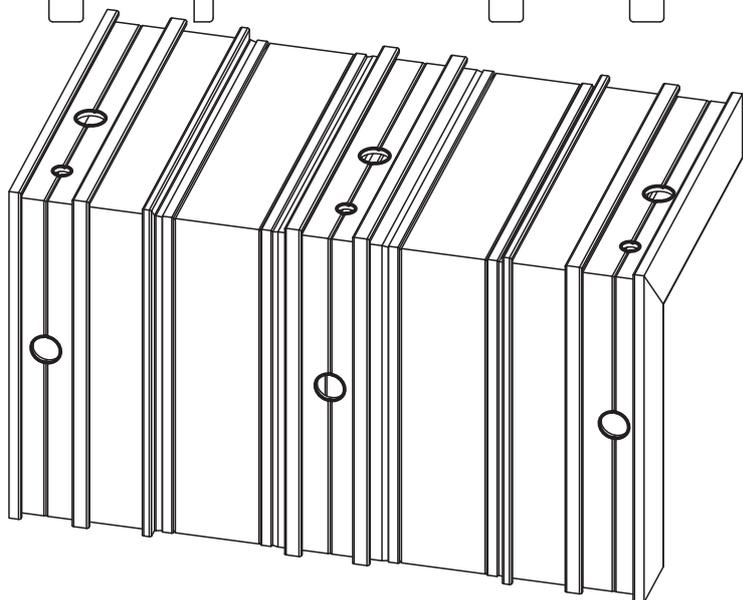
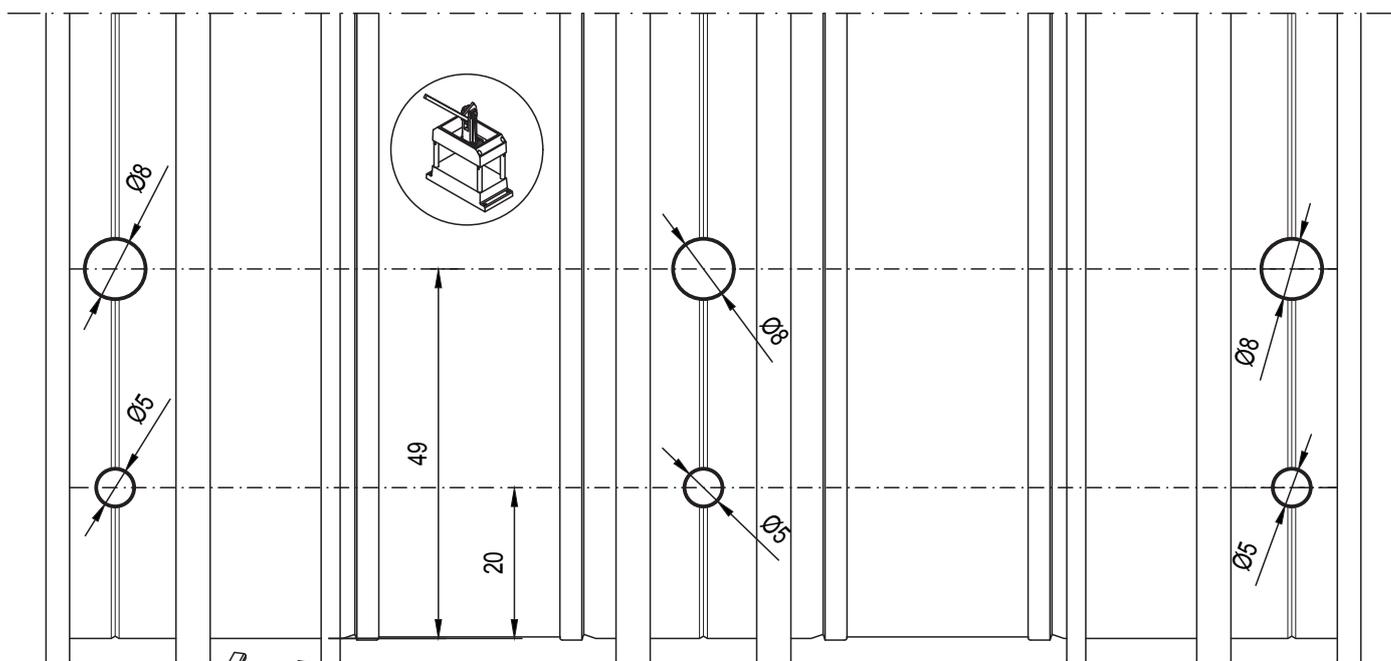
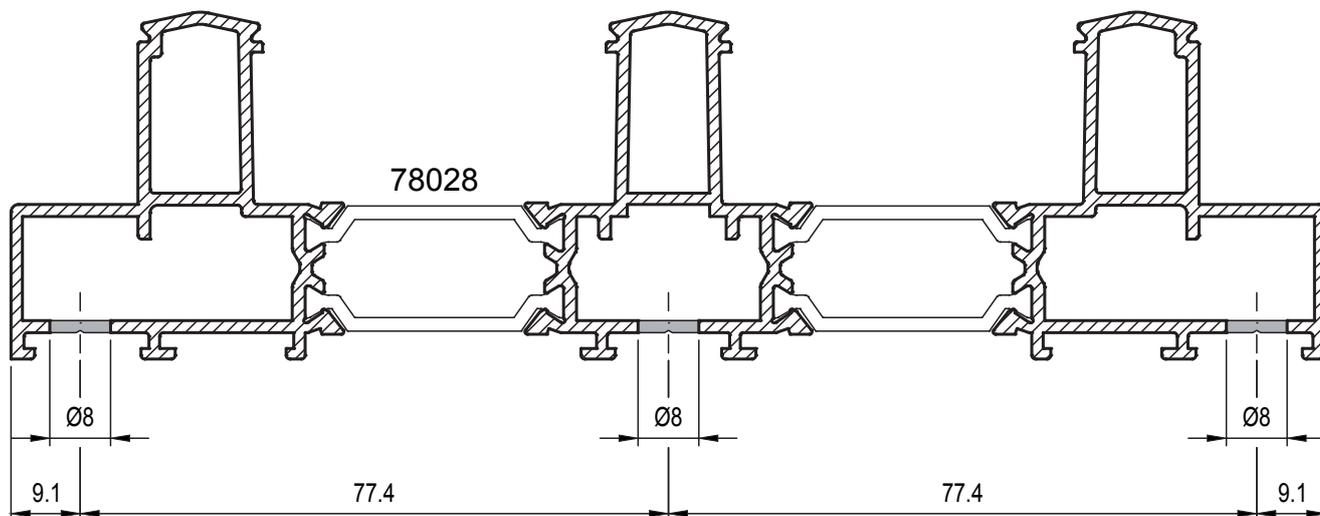
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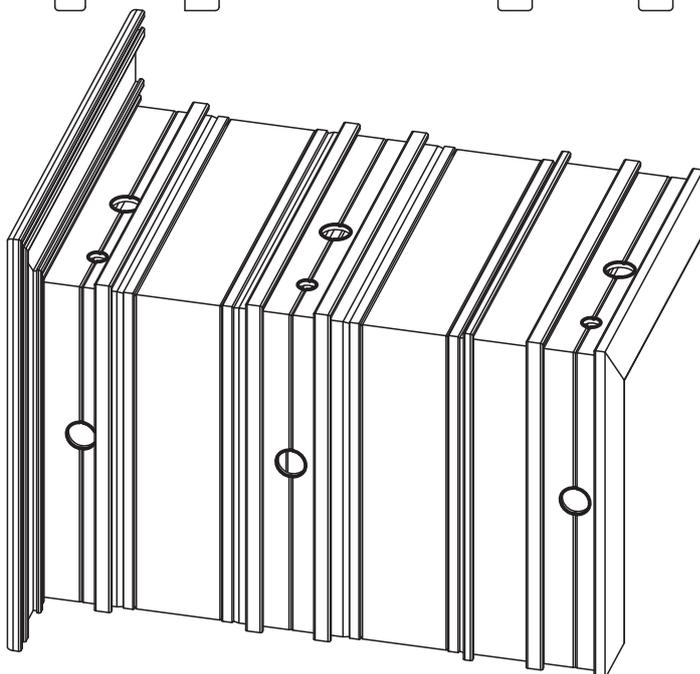
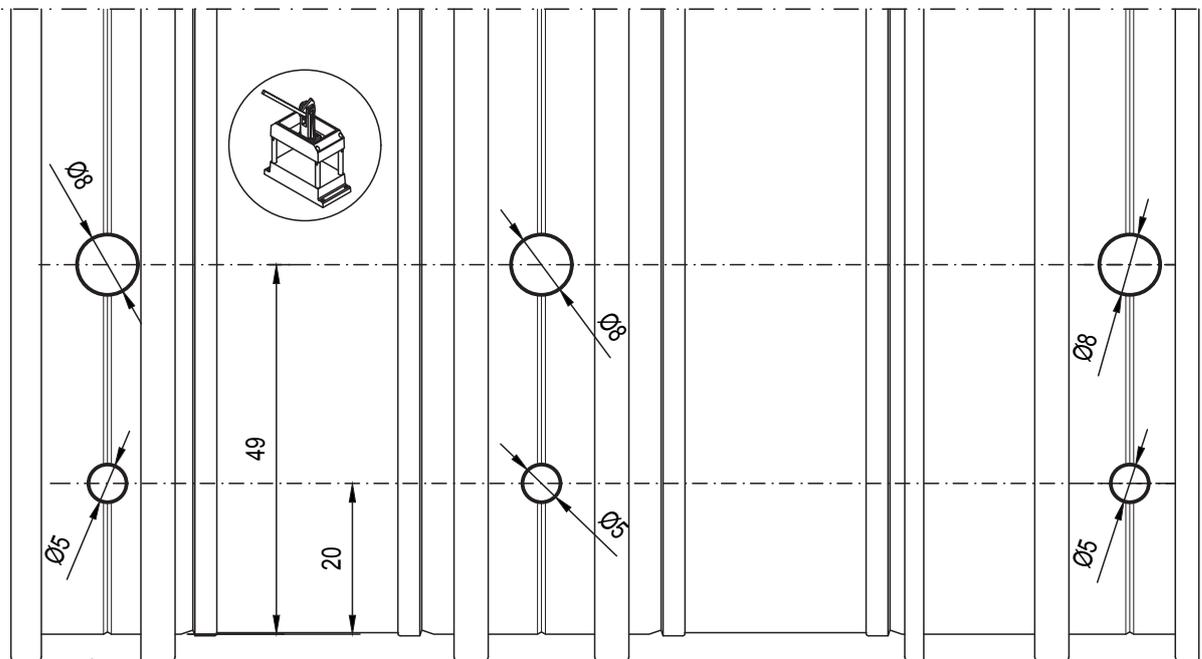
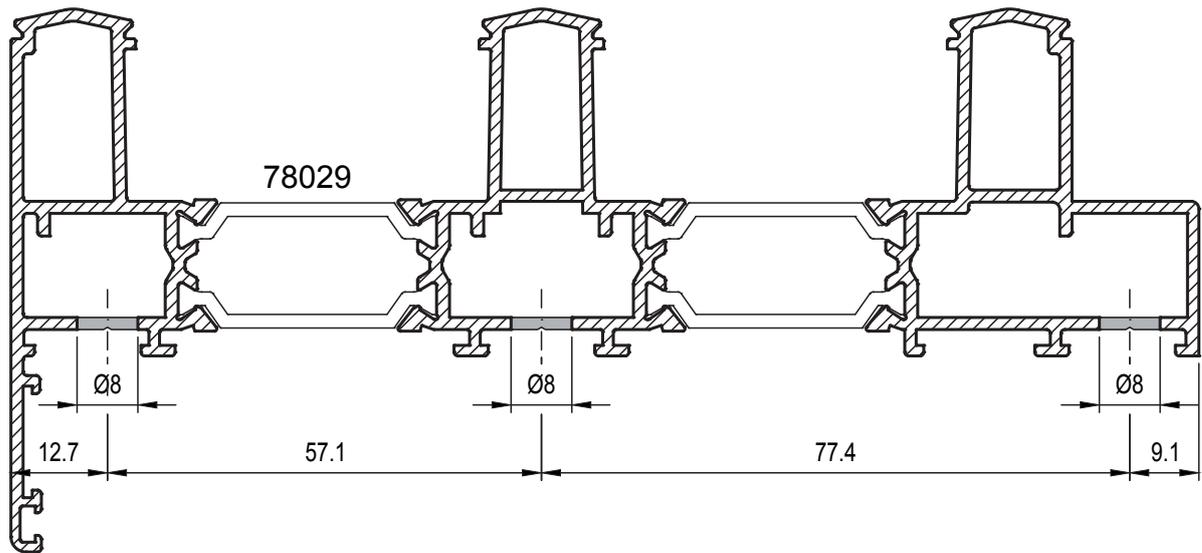
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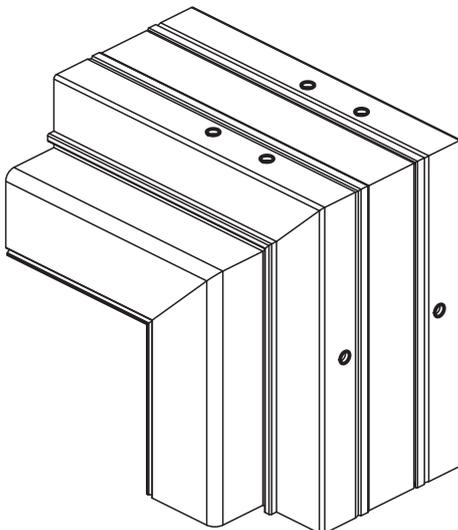
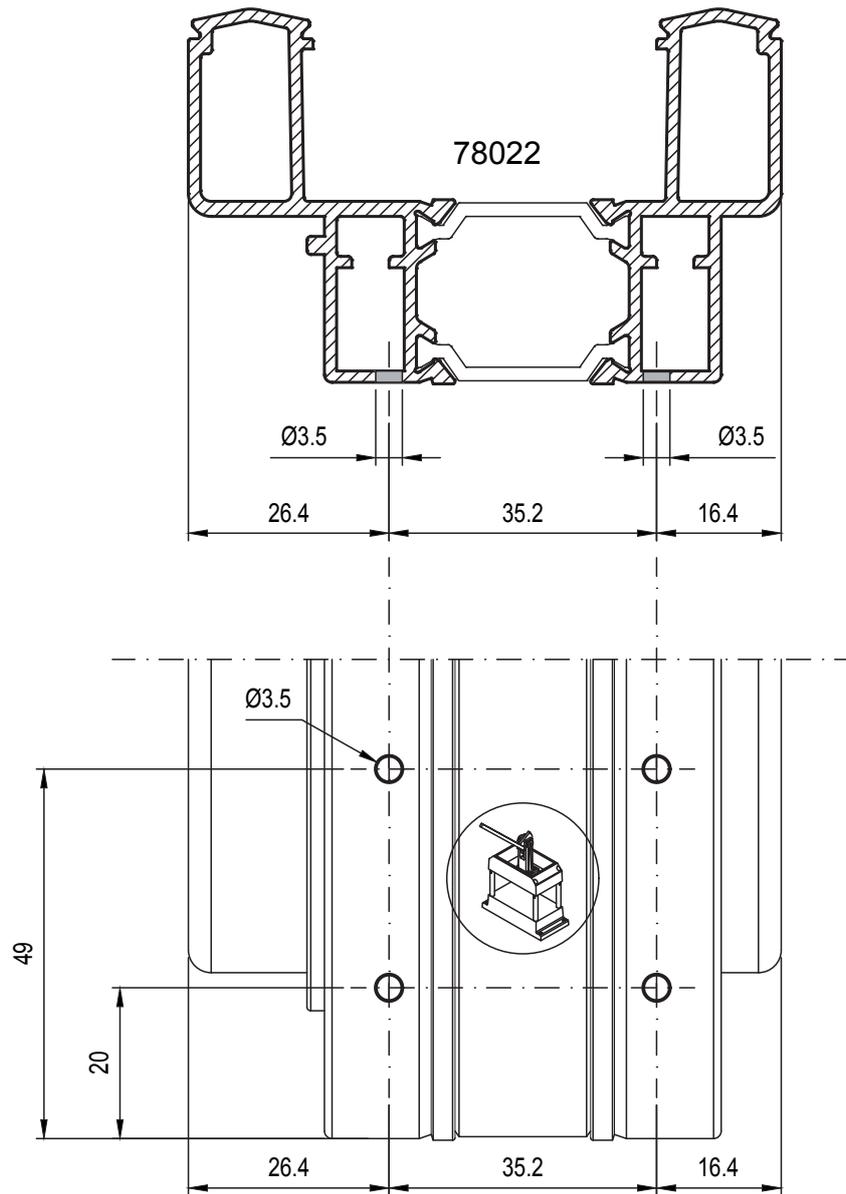
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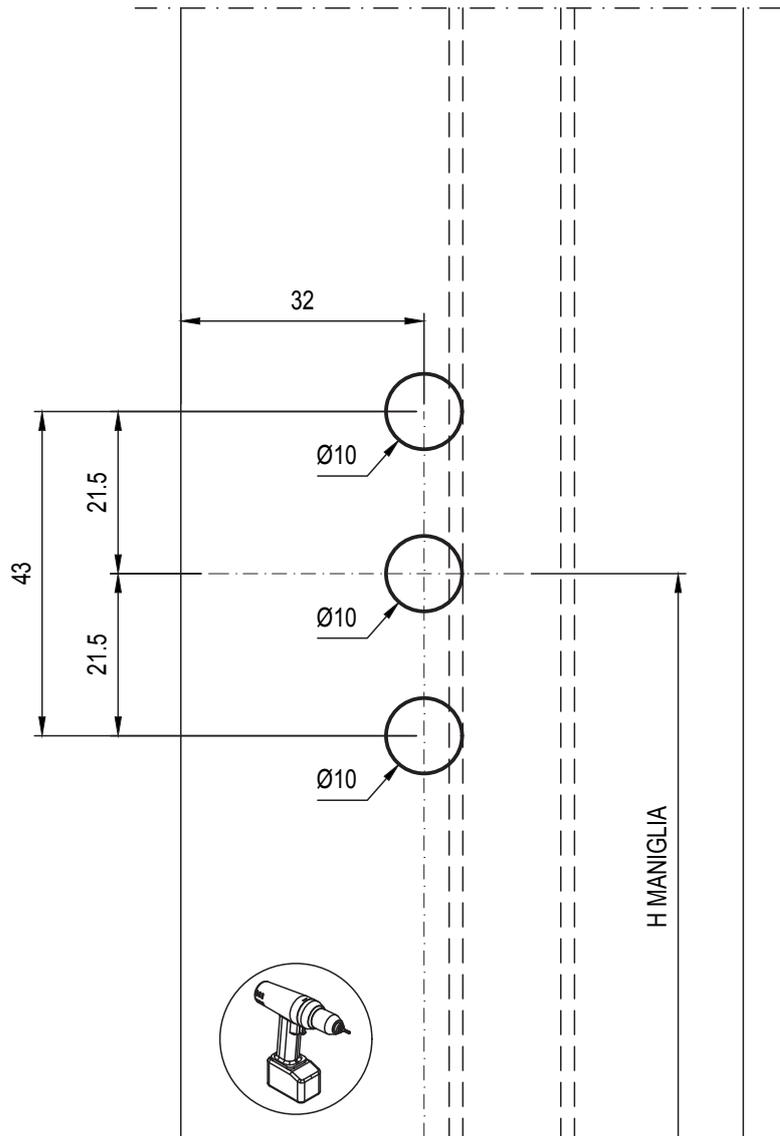
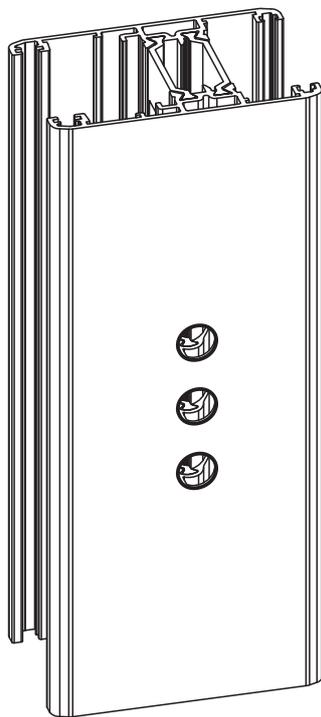
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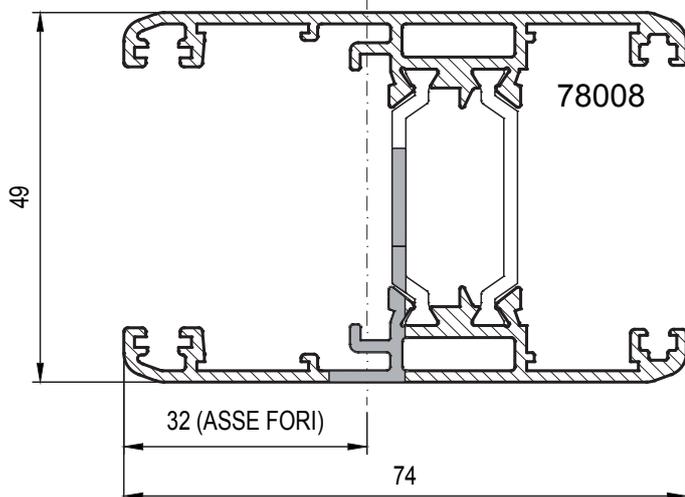
# LAVORAZIONE TELAIO PER SQUADRETTA TS003 ESEGUIBILE CON PUNZONATRICE GA690 O TRAPANO



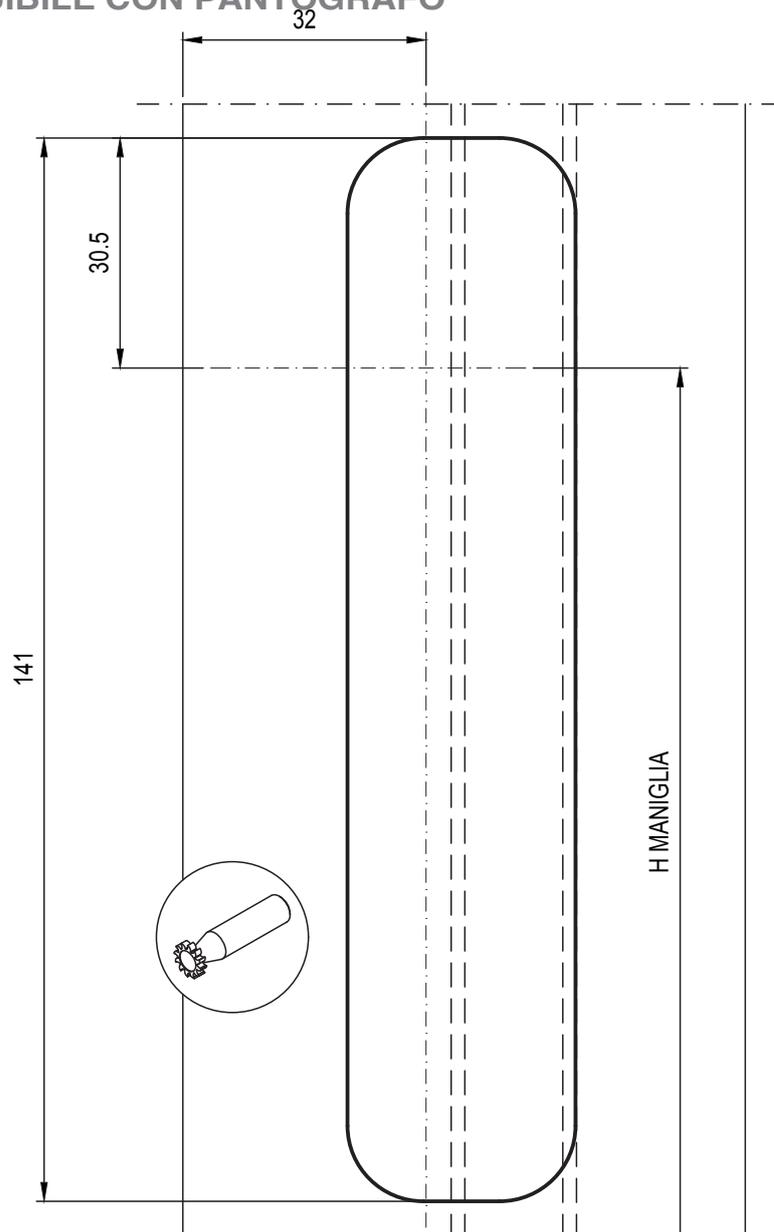
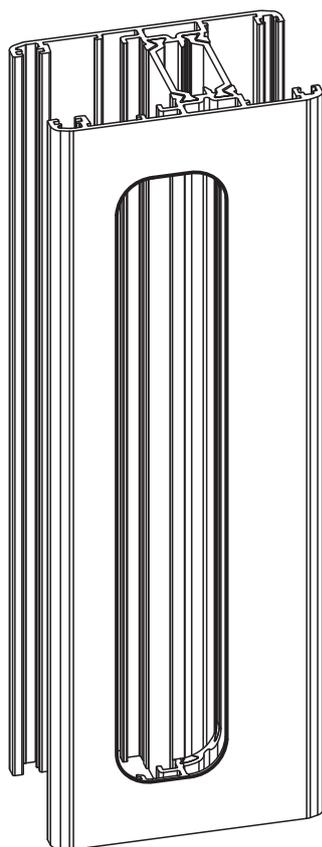
# LAVORAZIONE ANTA PER MARTELLINA ESEGUIBILE CON TRAPANO



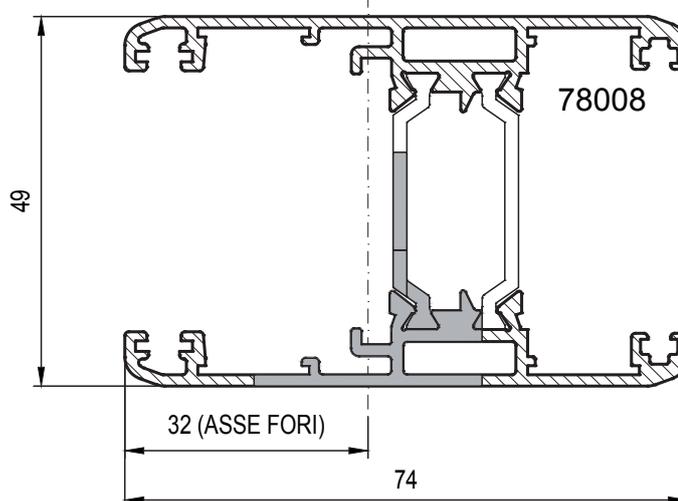
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S7860-S7861-S7862-S7863  
S7864-S7865-S7866-S7867



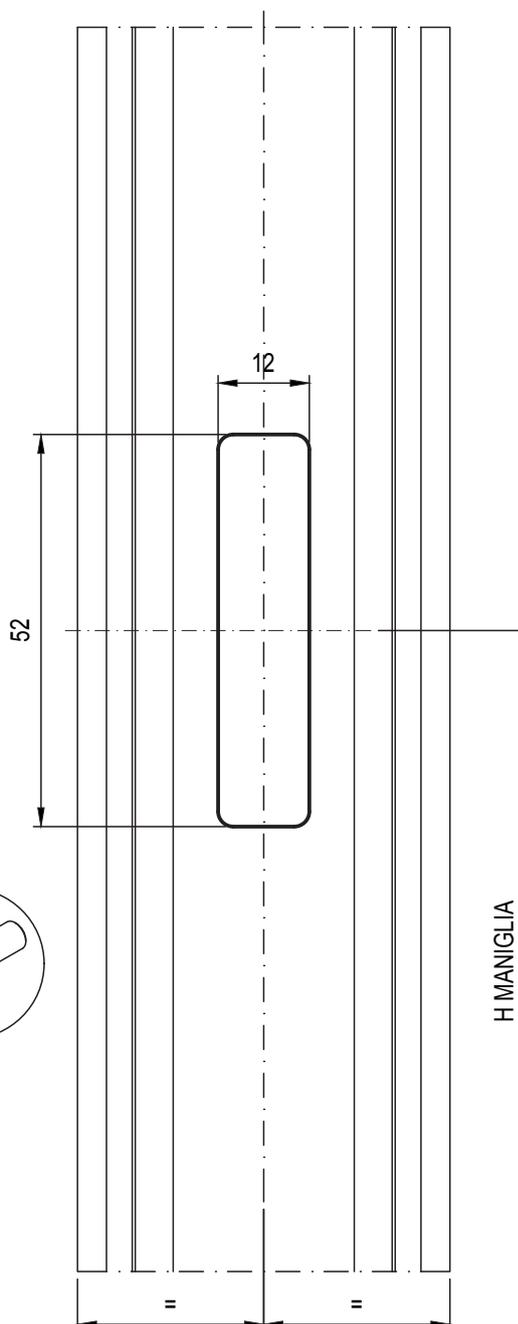
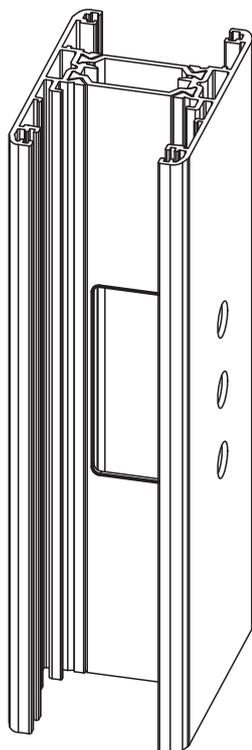
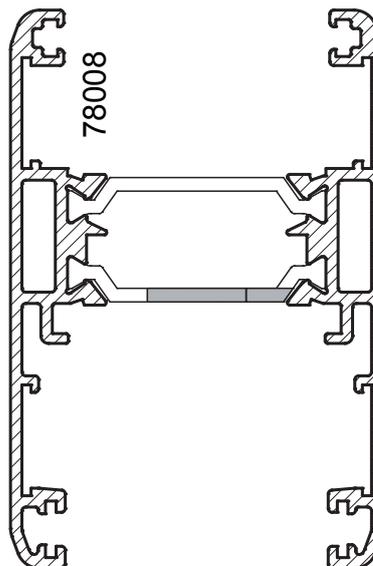
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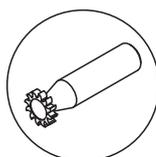
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S7860-S7861-S7862-S7863  
S7864-S7865-S7866-S7867



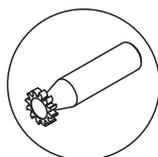
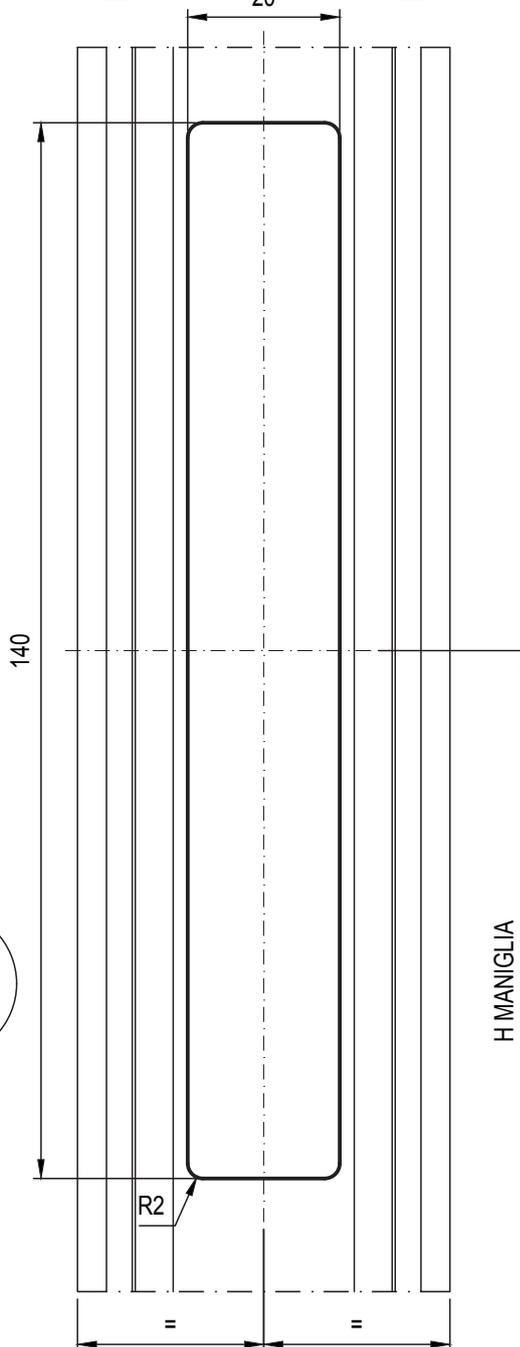
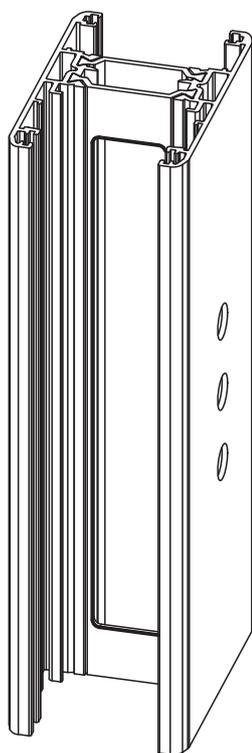
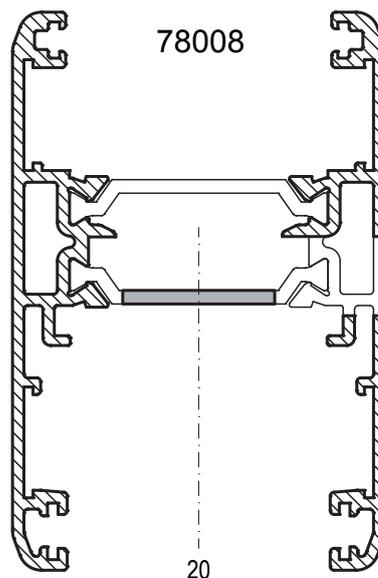
# LAVORAZIONE ANTA PER CHIUSURE MULTIPUNTO ESEGUIBILE CON PANTOGRAFO



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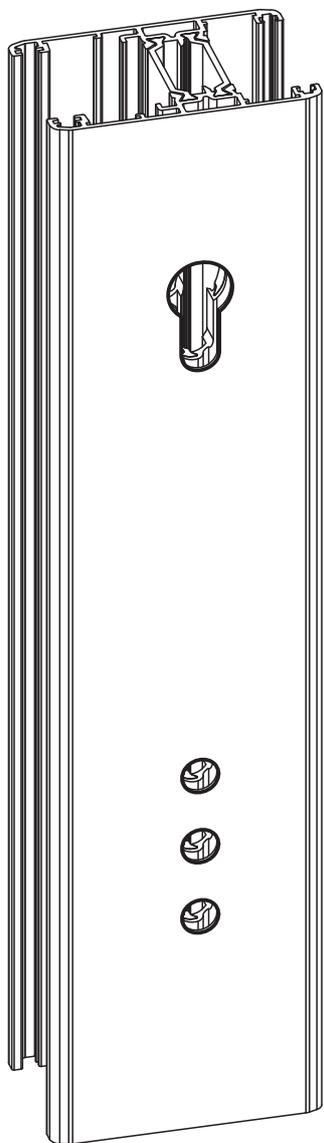


LAVORAZIONE ANTA  
 PER CHIUSURE MULTIPUNTO  
 ESEGUIBILE CON PANTOGRAFO

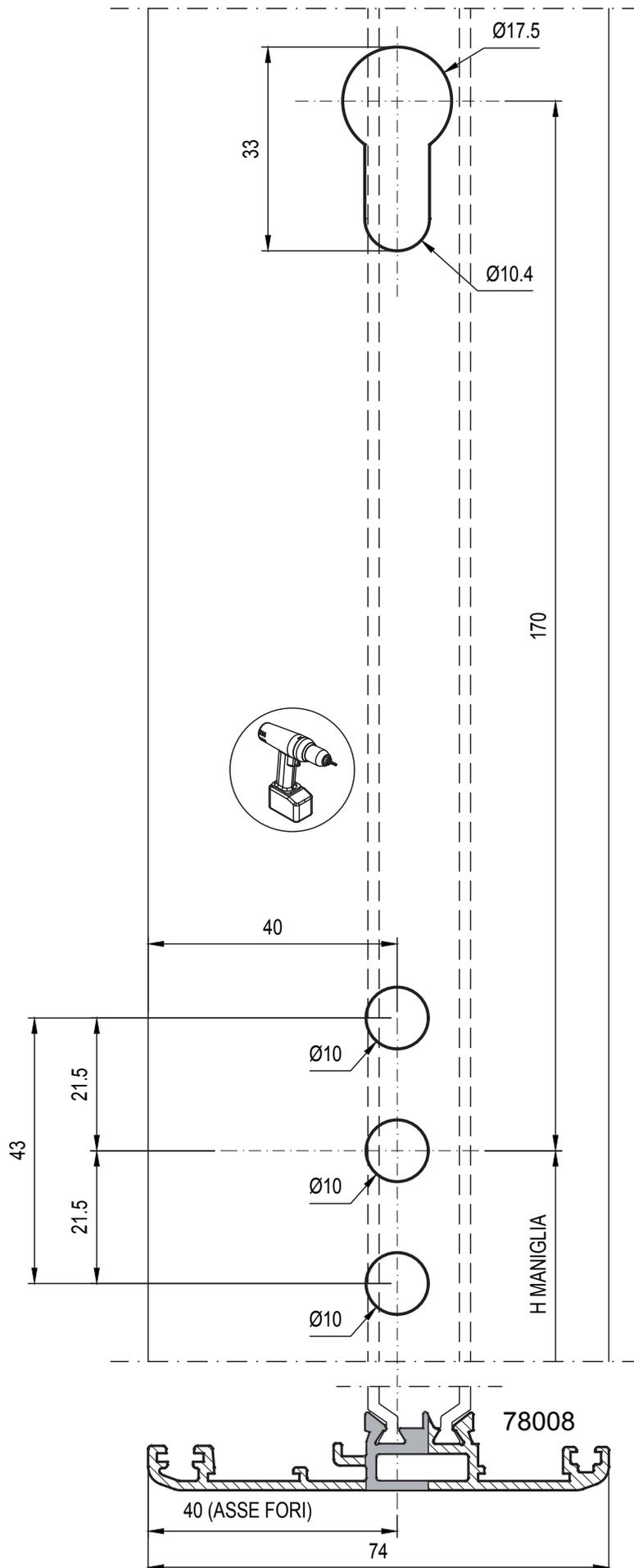


LAVORAZIONE VALIDA PER LE CHIUSURE :  
 S7864-S7865-S7866-S7867

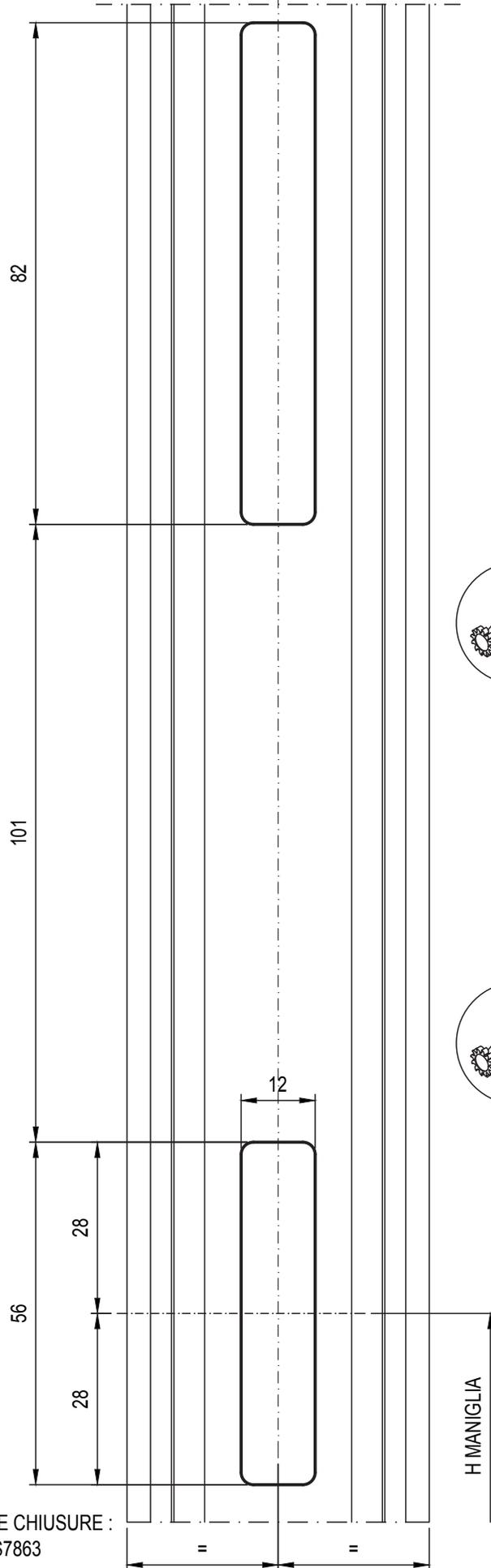
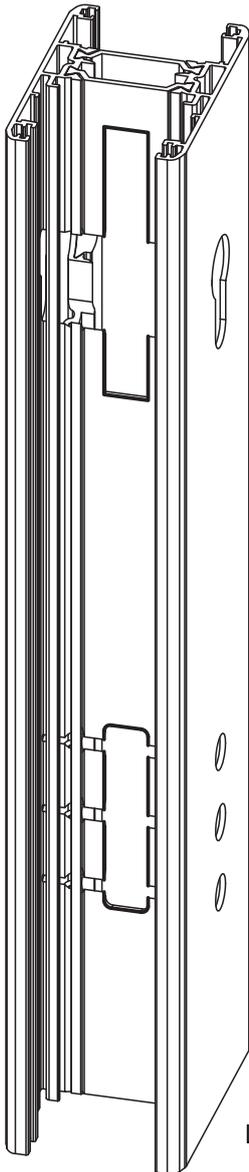
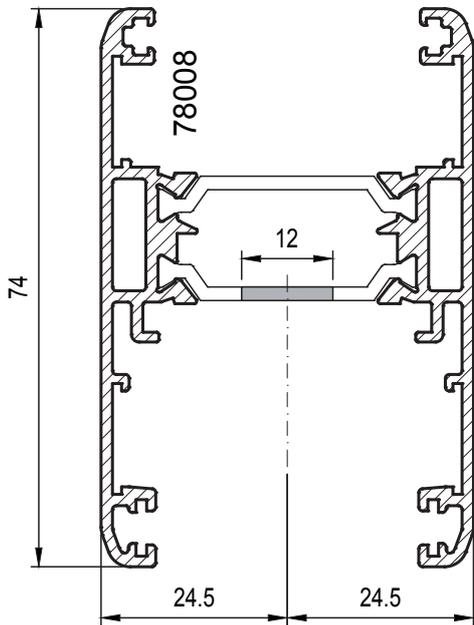
## LAVORAZIONE ANTA PER CHIUSURA MULTIPUNTO CON SERRATURA ESEGUIBILE CON TRAPANO E PANTOGRAFO



LAVORAZIONE VALIDA PER LE CHIUSURE :  
S7860-S7861-S7862-S7863  
S7864-S7865-S7866-S7867



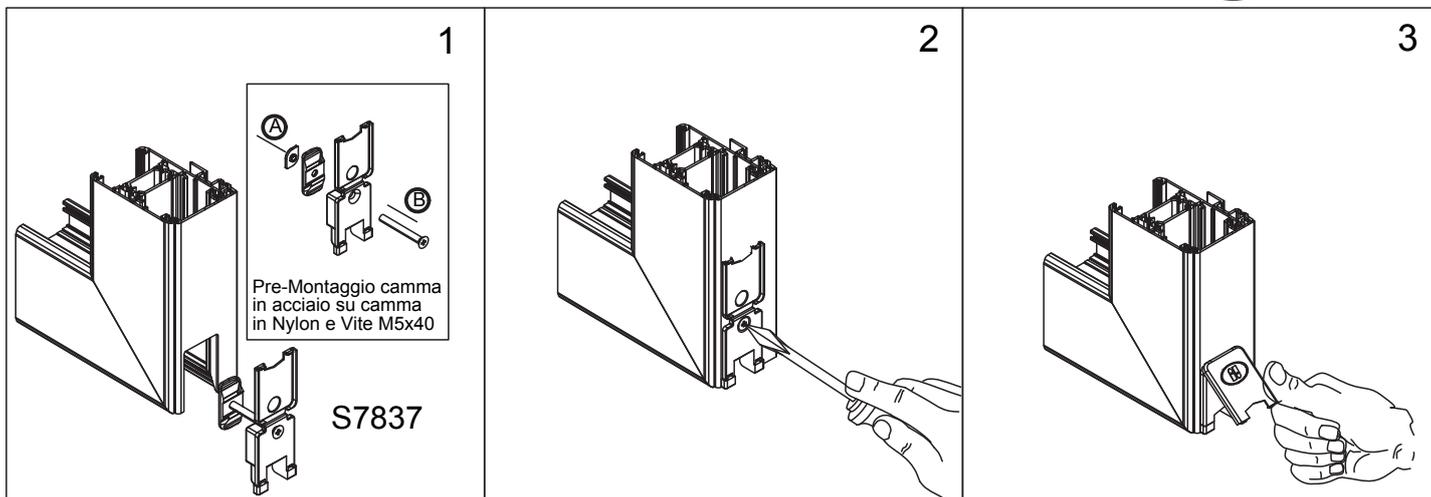
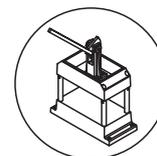
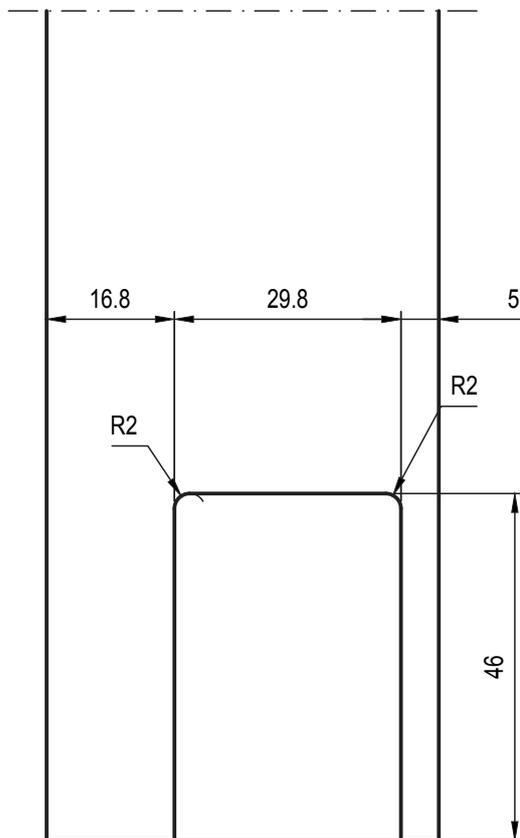
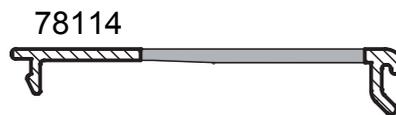
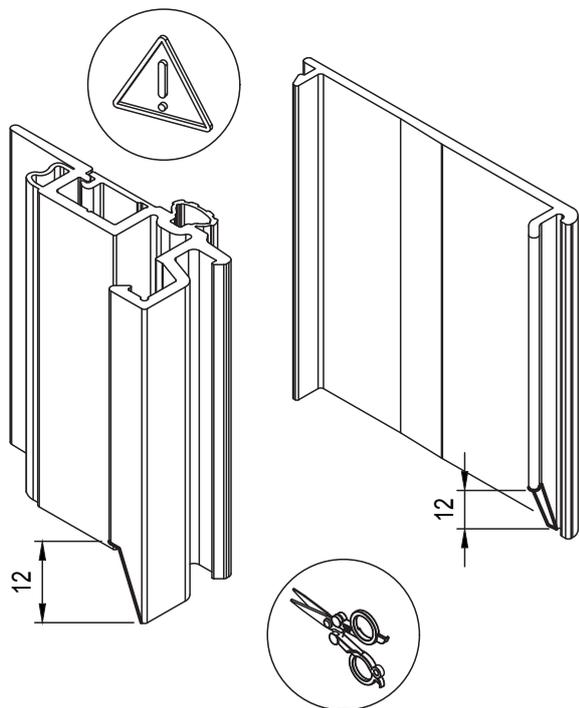
LAVORAZIONE ANTA  
 PER CHIUSURA MULTIPUNTO CON SERRATURA  
 ESEGUIBILE CON PANTOGRAFO



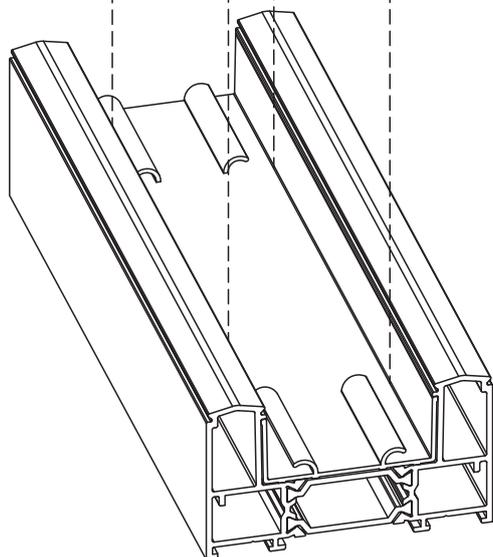
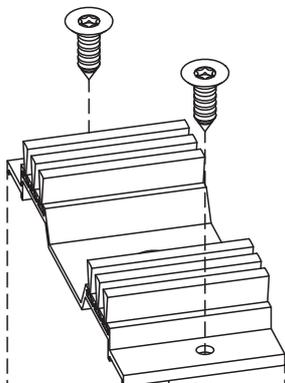
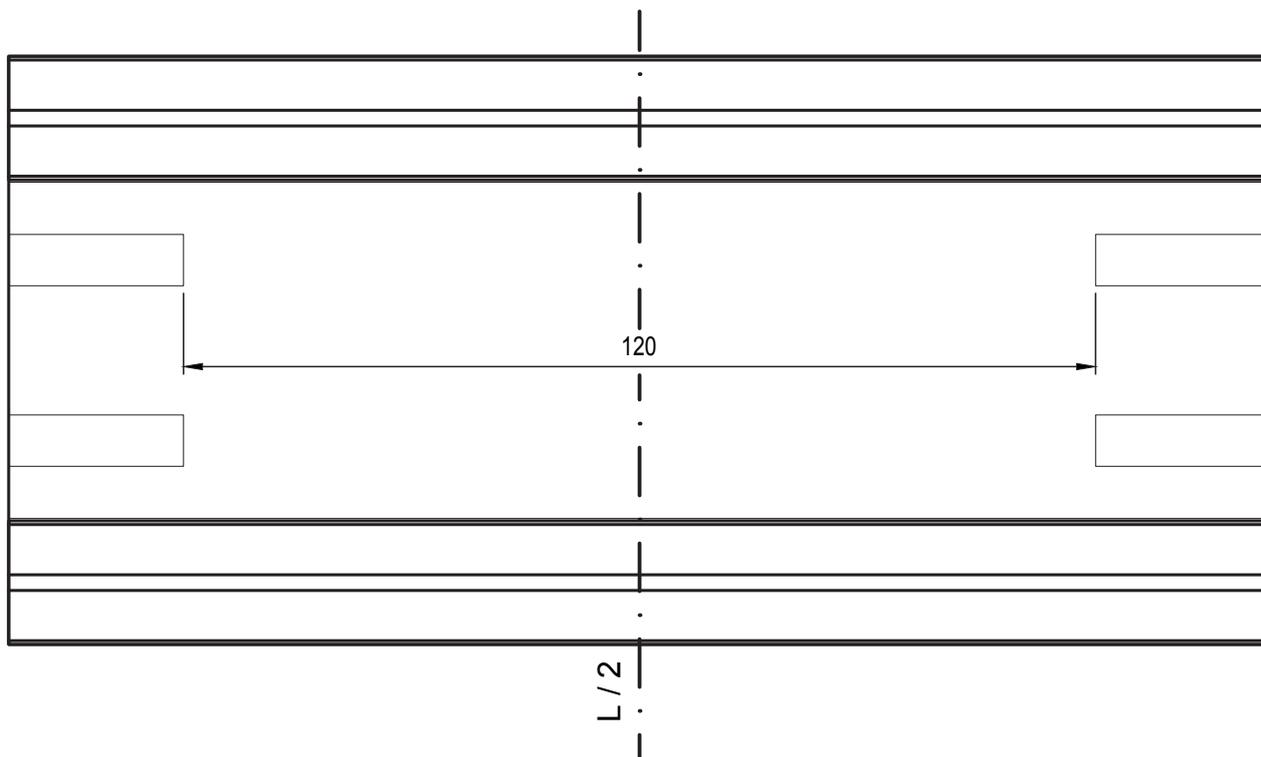
LAVORAZIONE VALIDA PER LE CHIUSURE :  
 S7860-S7861-S7862-S7863



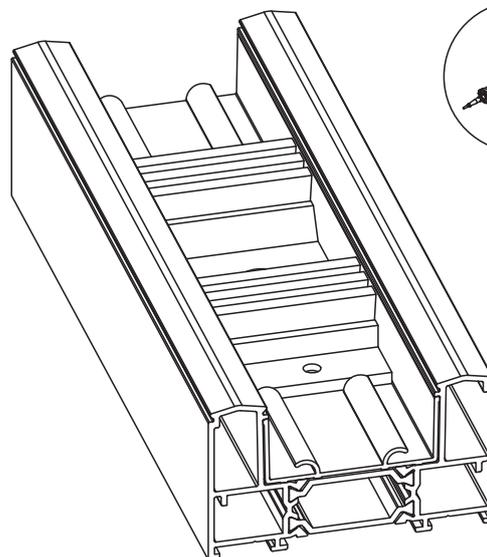
## LAVORAZIONE INCONTRO CENTRALE 78114 ESEGUIBILE CON PUNZONATRICE GA086C



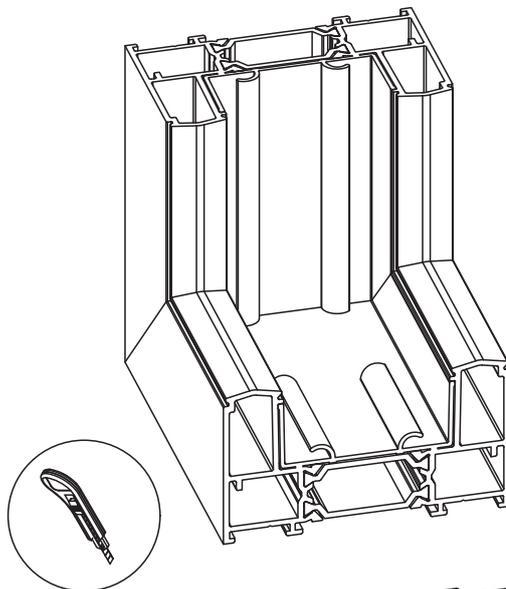
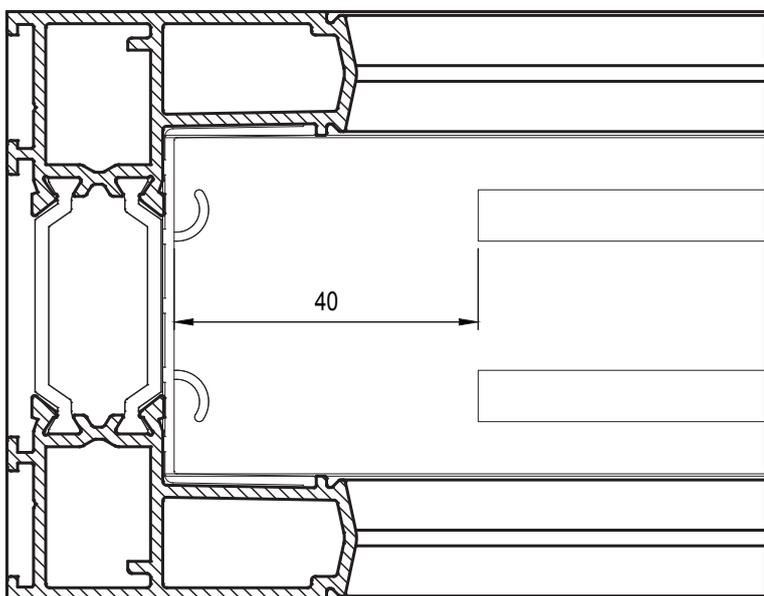
LAVORAZIONE CANALINA  
 PER INSERIMENTO TAPPO CENTRALE  
 ANTIPOLVERE S7821  
 ESEGUIBILE CON GA088



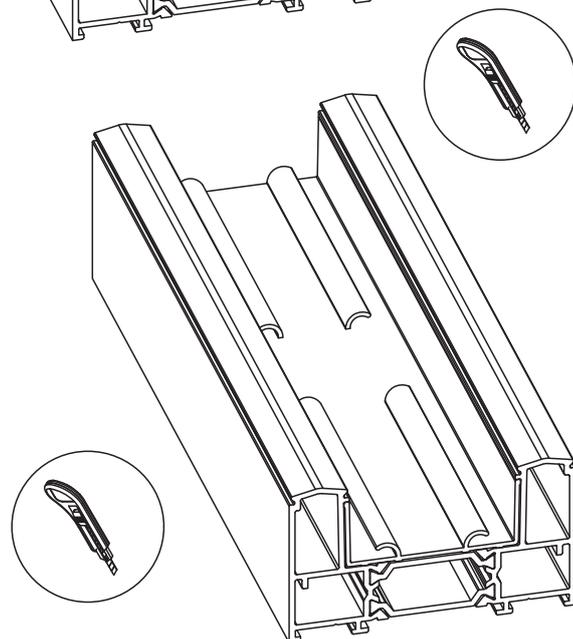
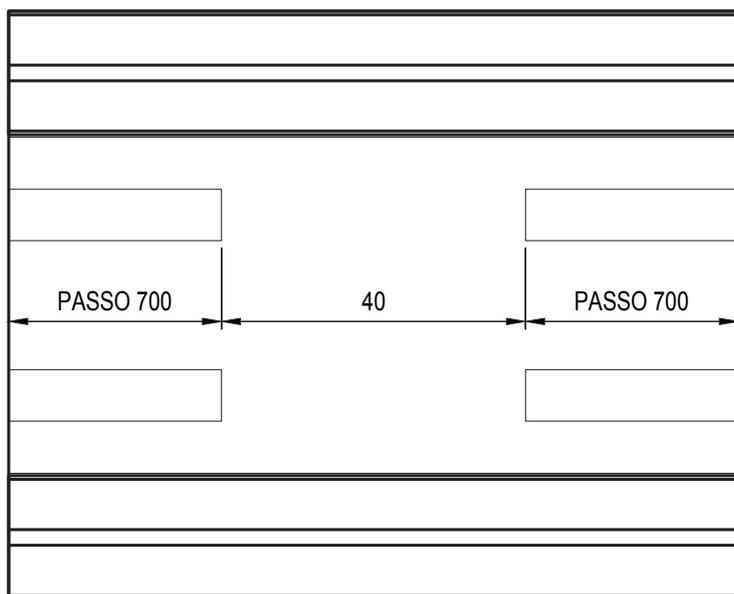
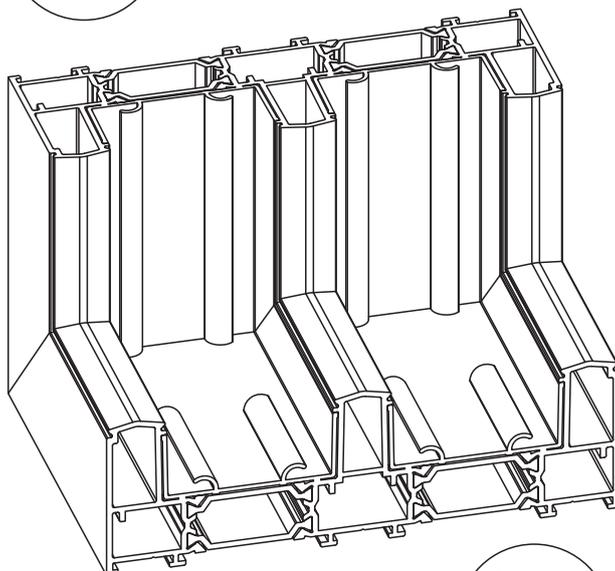
GA088



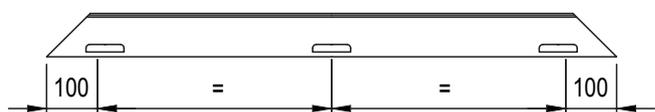
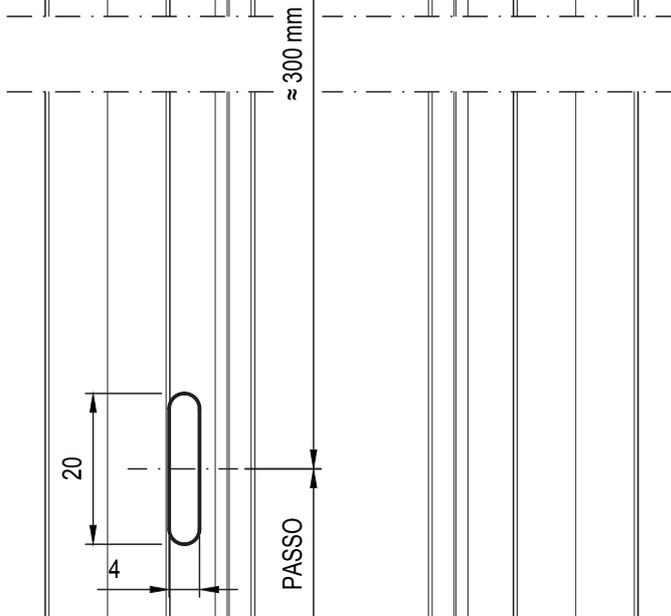
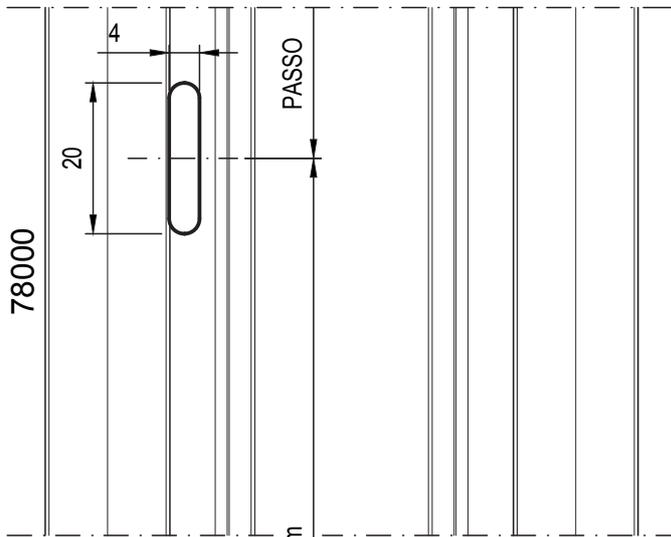
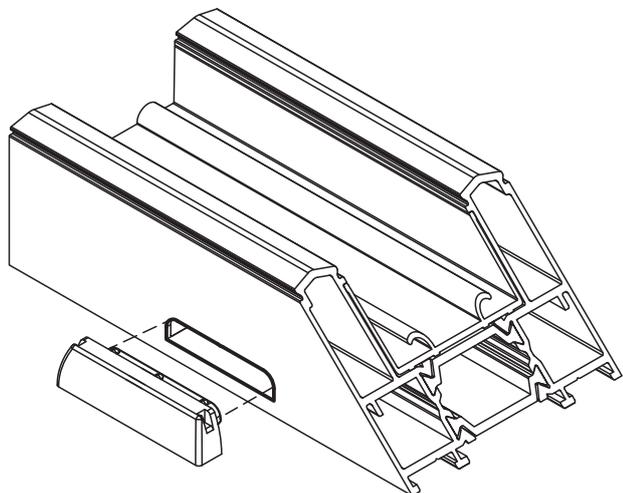
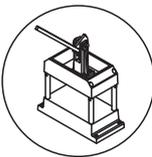
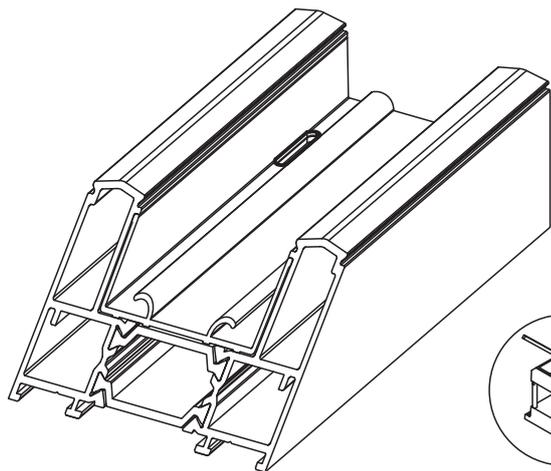
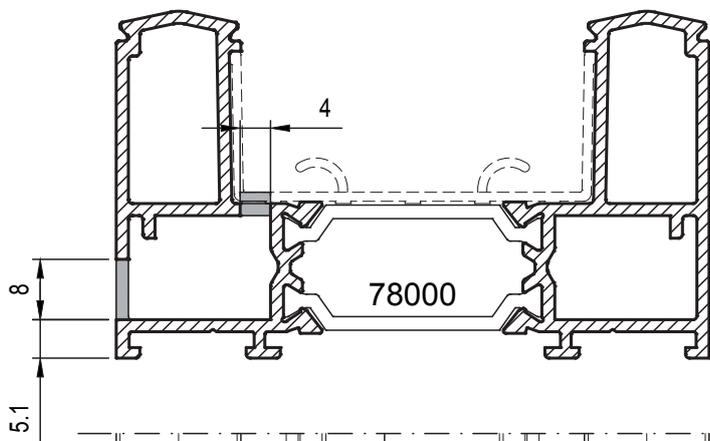
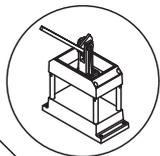
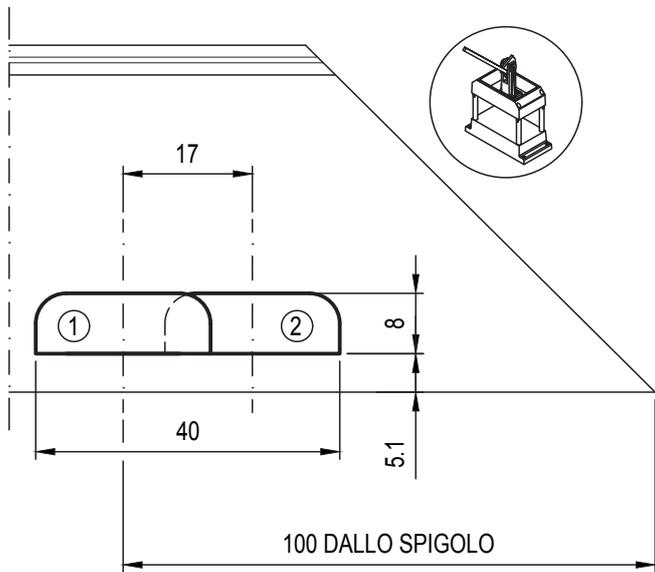
# LAVORAZIONE CANALINA PER DRENAGGIO ACQUA ESEGUIBILE CON GA088



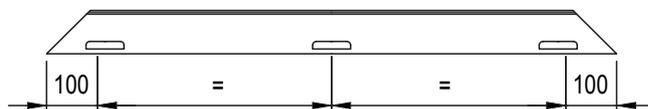
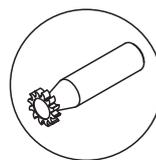
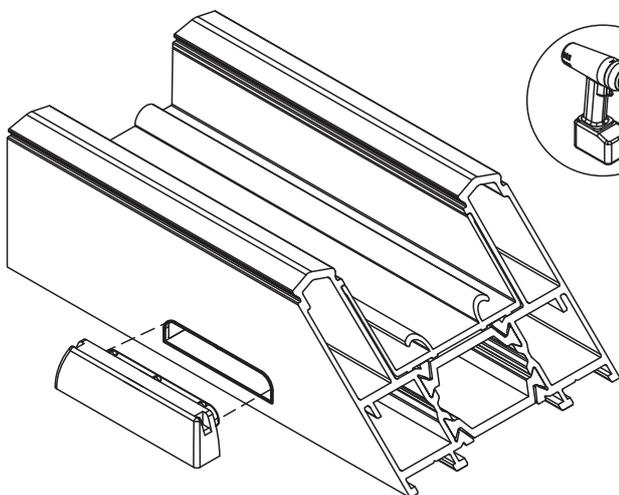
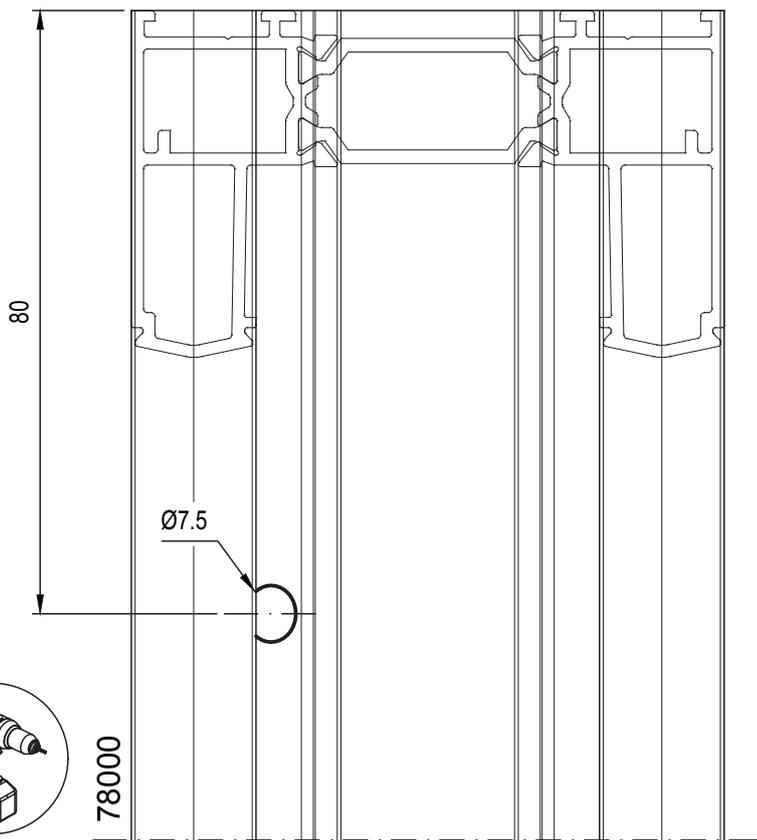
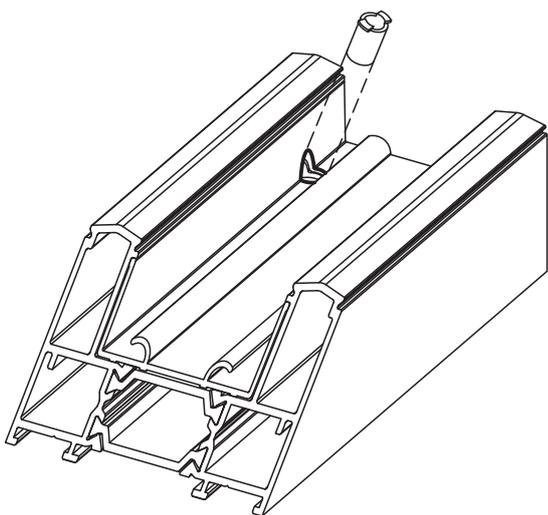
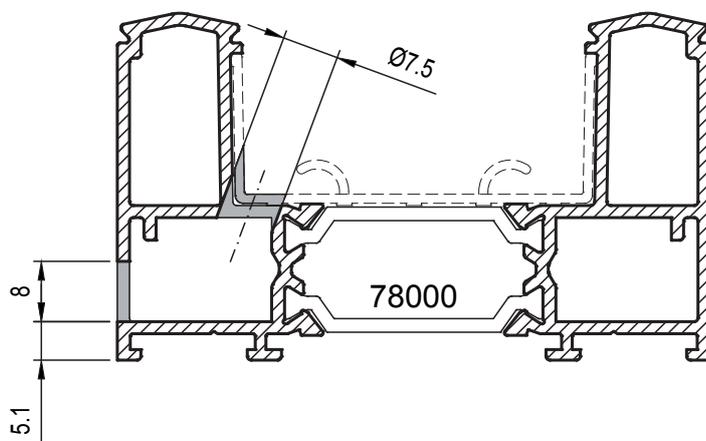
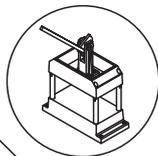
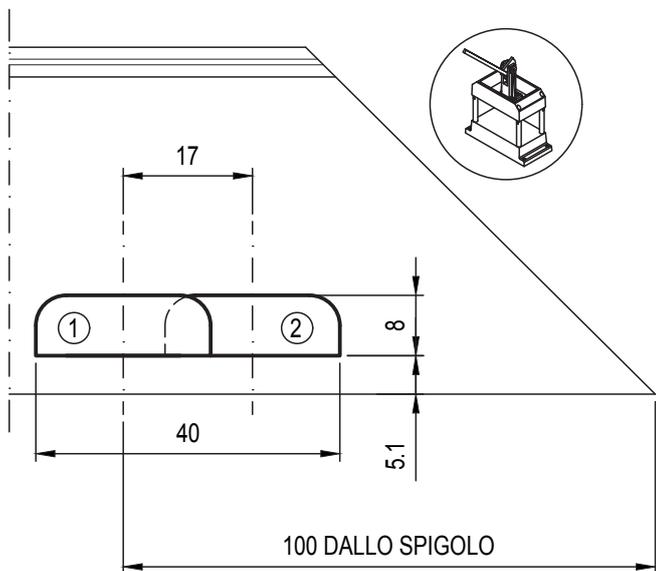
GA088



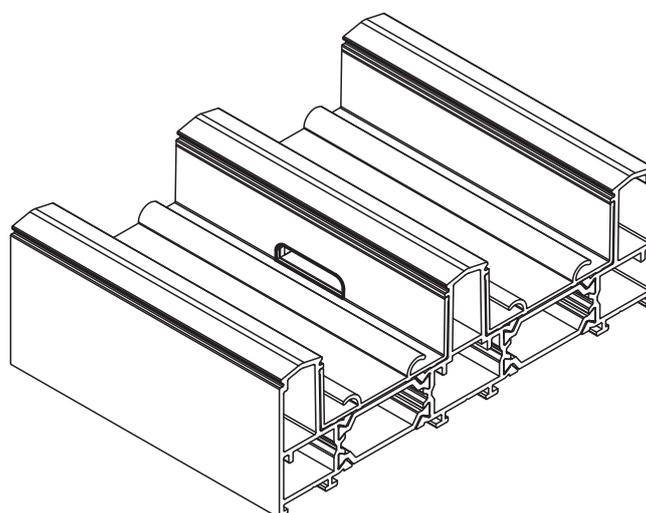
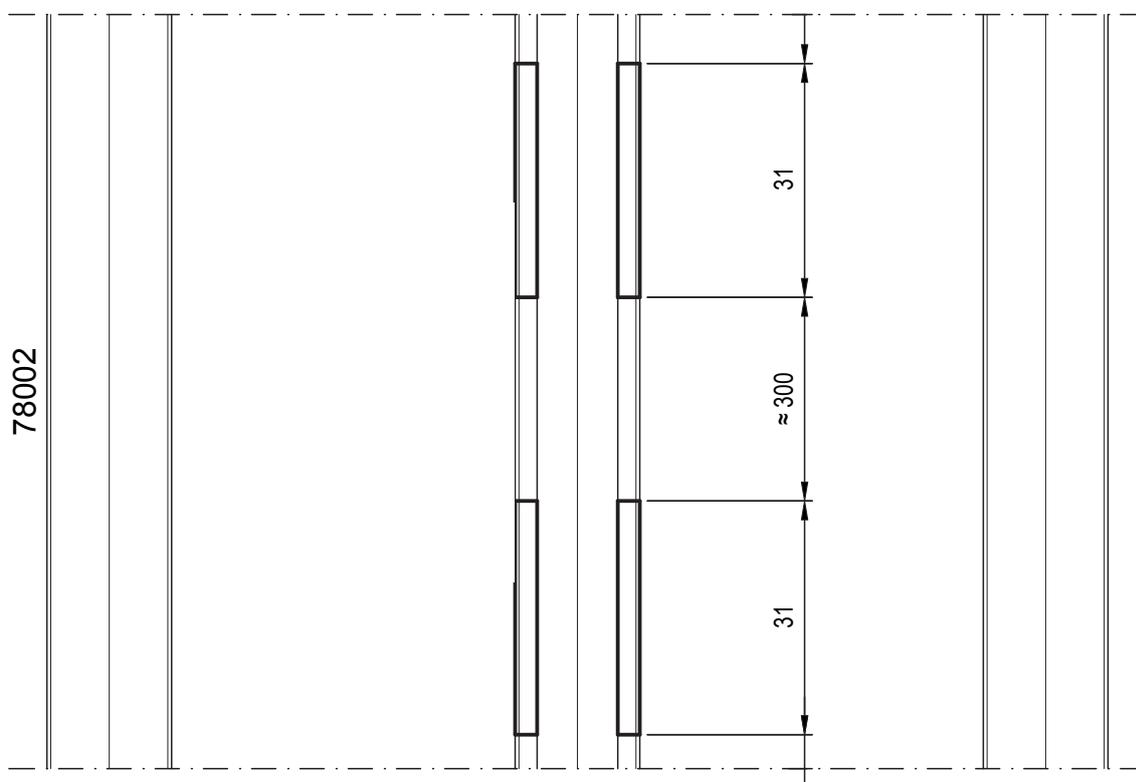
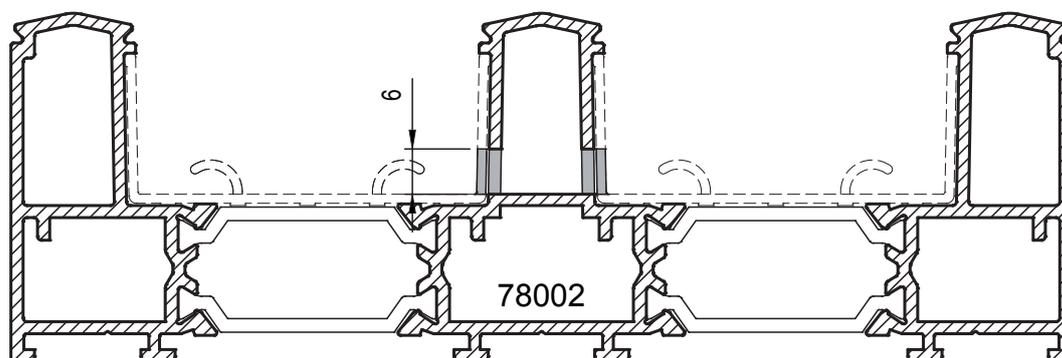
LAVORAZIONE TELAIO  
 PER CAPPETTA S7805 E ASOLE DI DRENAGGIO  
 LATO ESPOSTO DEL SERRAMENTO  
 ESEGUIBILE CON PUNZONATRICE GA086C



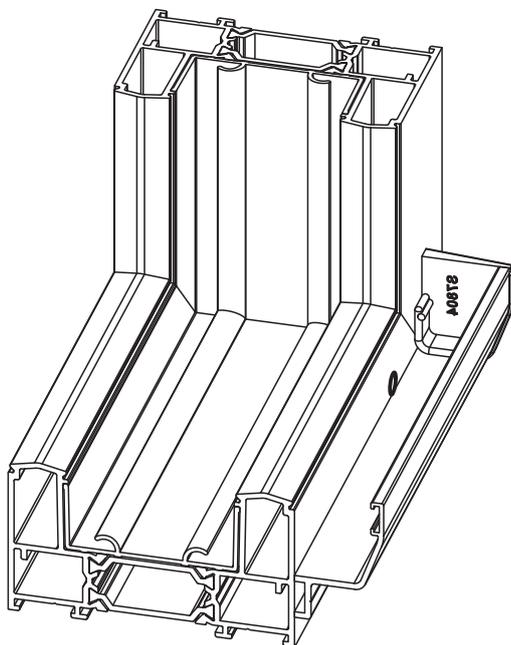
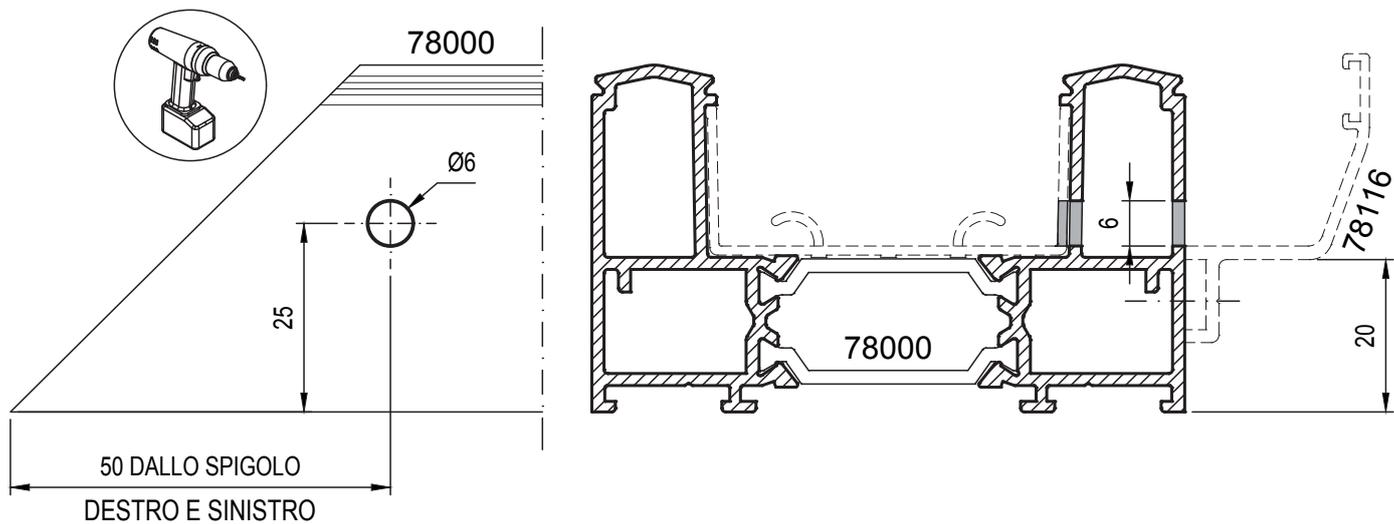
## LAVORAZIONE TELAIO PER CAPPETTA S7805 E FORO PER VALVOLA LATO NON ESPOSTO DEL SERRAMENTO ESEGUIBILE CON PUNZONATRICE GA086C + TRAPANO



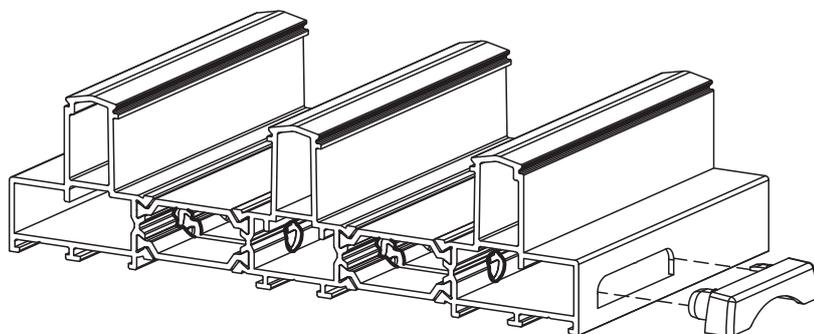
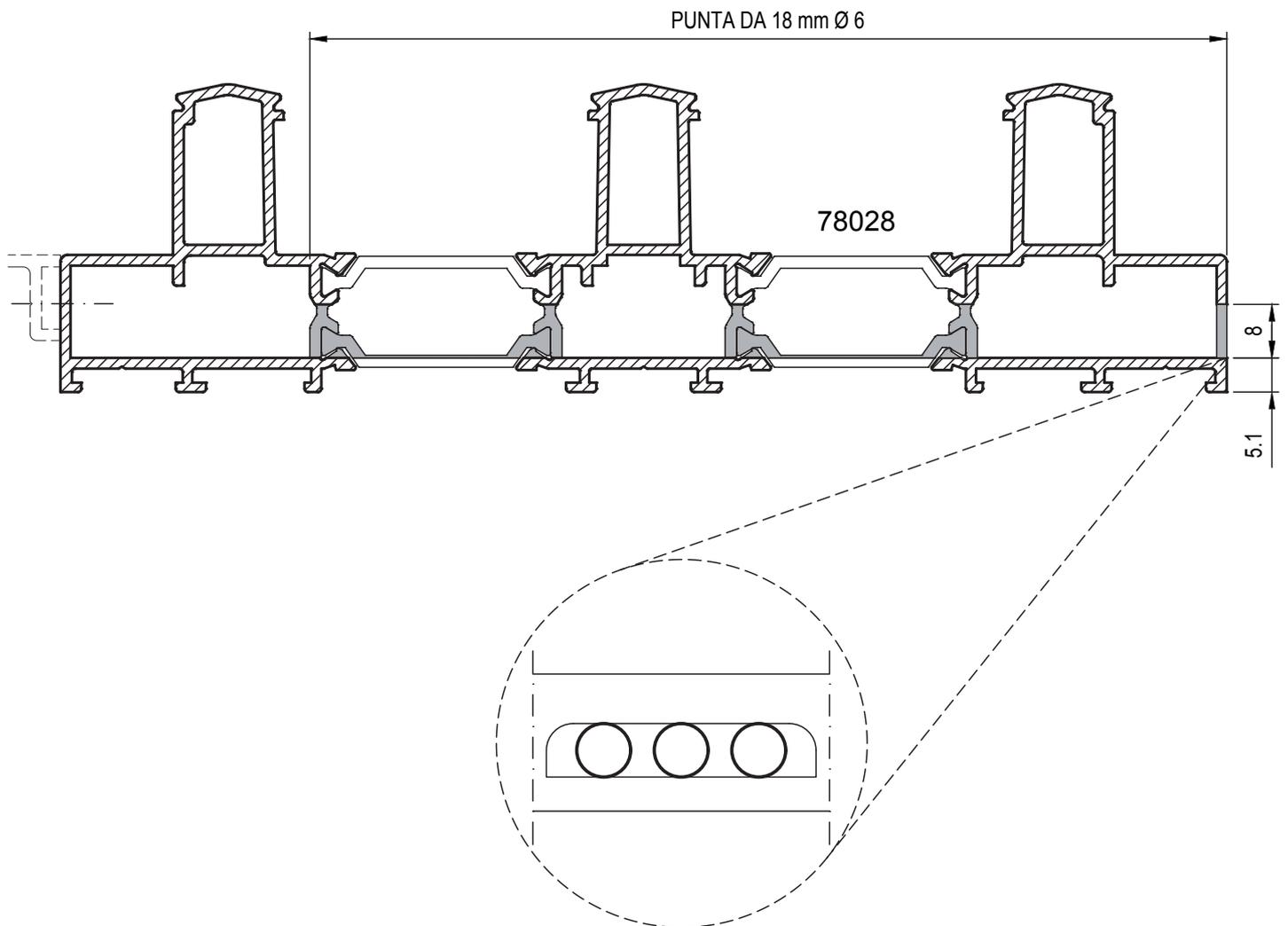
# LAVORAZIONE TELAIO 3 BINARI PER DRENAGGIO CENTRALE ESEGUIBILE CON FRESA



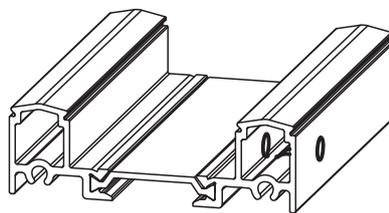
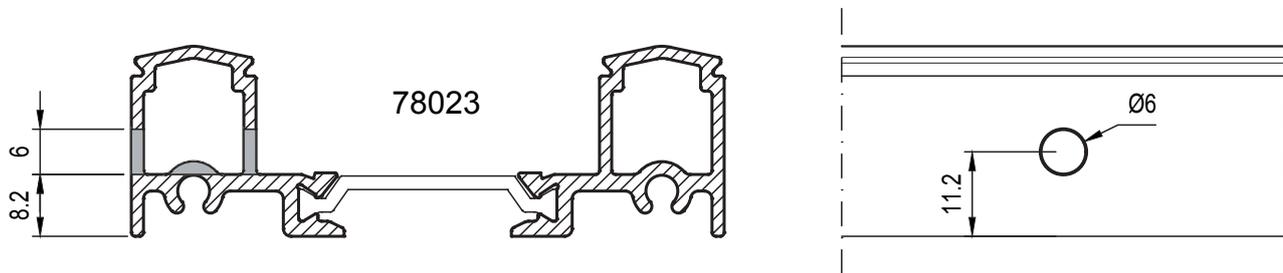
# LAVORAZIONE TELAIO PER DRENAGGIO VASCHETTA RACCOGLI CONDENSA ESEGUIBILE CON TRAPANO



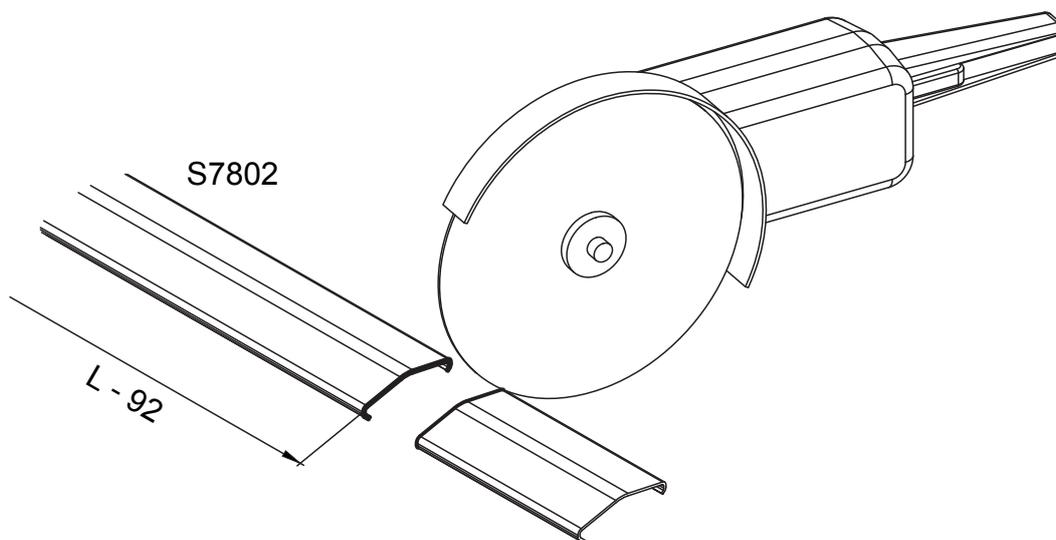
# LAVORAZIONE TELAIO 3 BINARI PER DRENAGGIO ESEGUIBILE CON TRAPANO

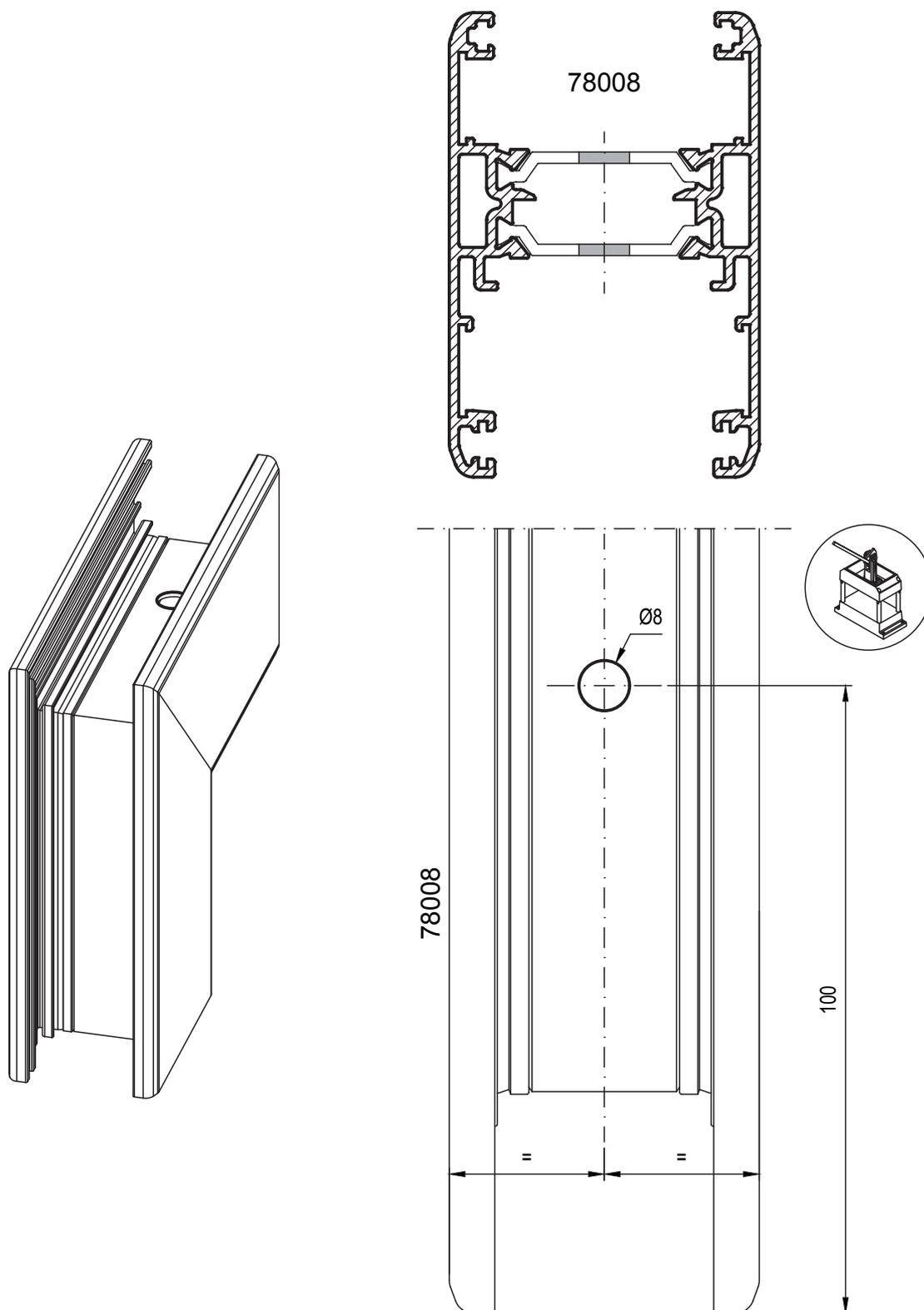


**LAVORAZIONE SOGLIA RIBASSATA  
PER DRENAGGIO  
ESEGUIBILE CON TRAPANO**

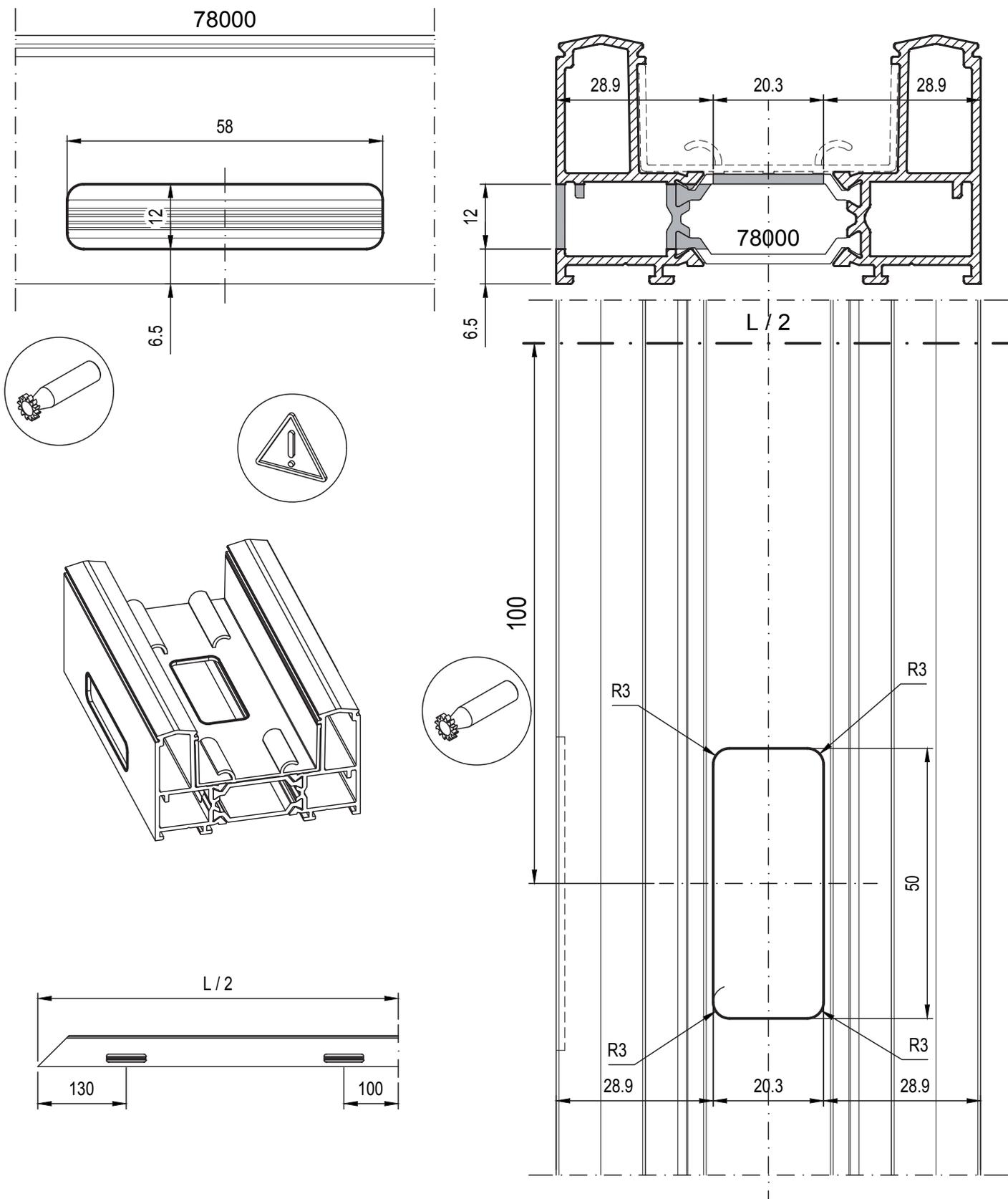


**TAGLIO BINARIO RIPIORTATO IN ACCIAIO INOX  
ESEGUIBILE CON SMERIGLIATRICE ANGOLARE**

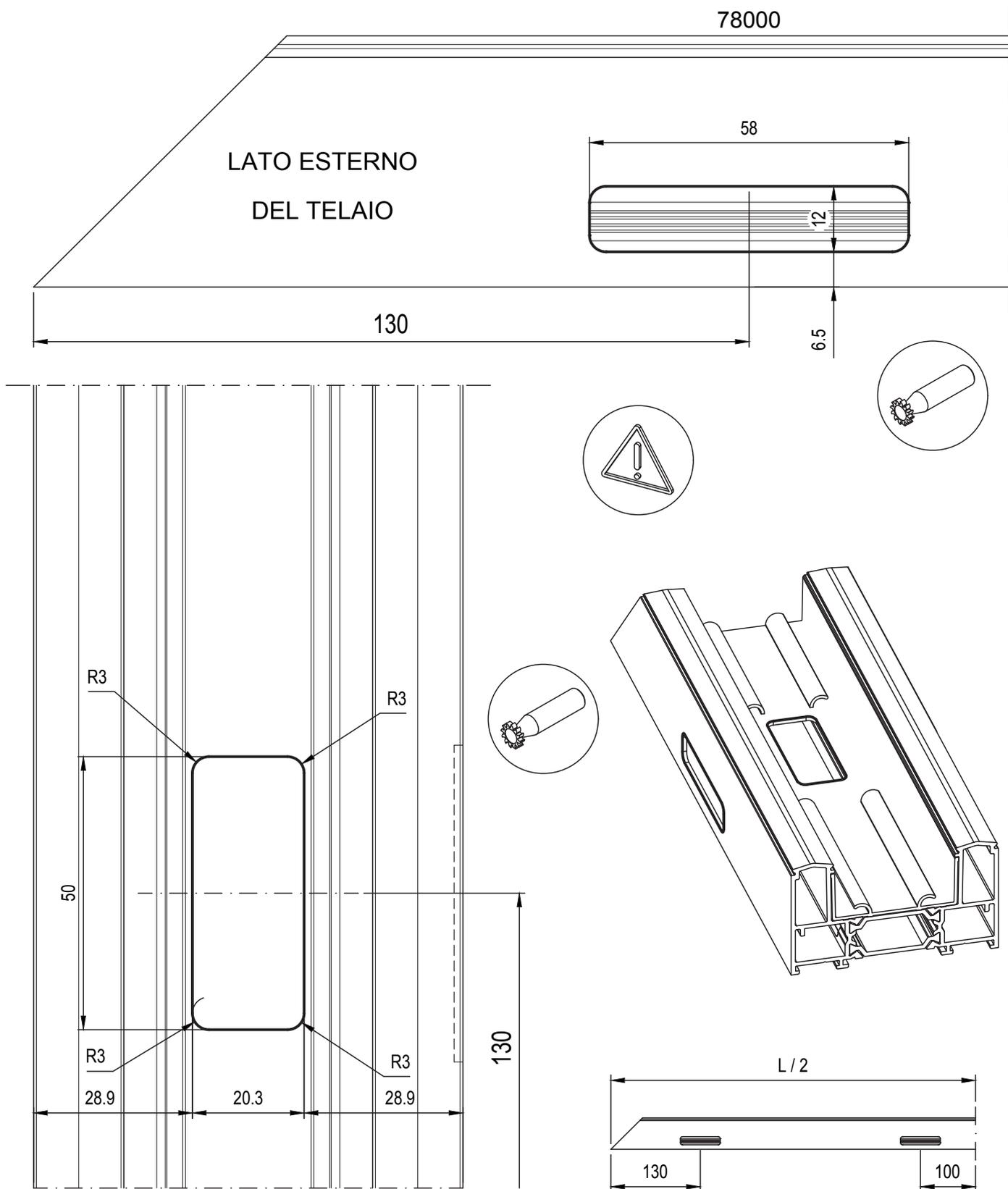




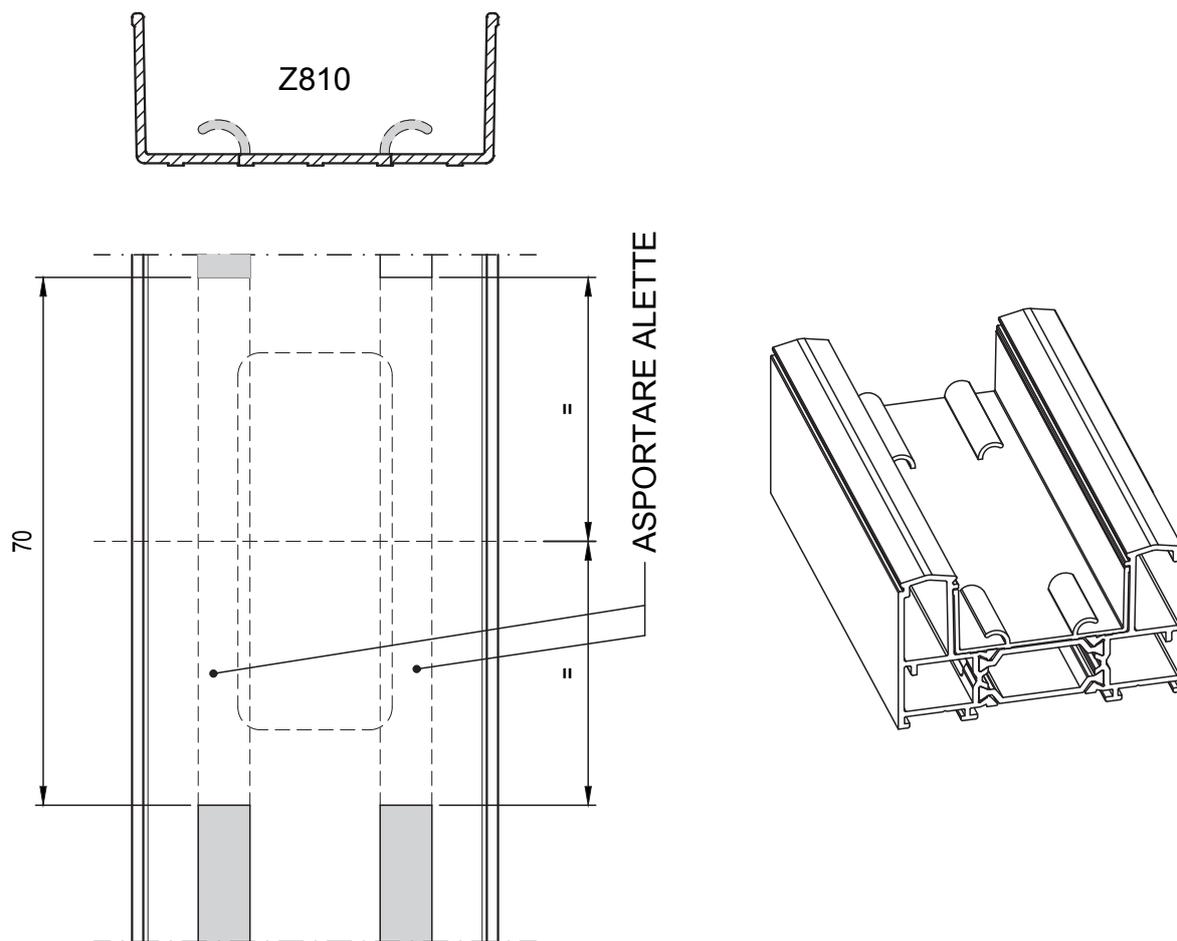
LAVORAZIONE TELAIO PER DRENAGGIO  
SPECIALE INTERMEDIO  
ESEGUIBILE CON PANTOGRAFO



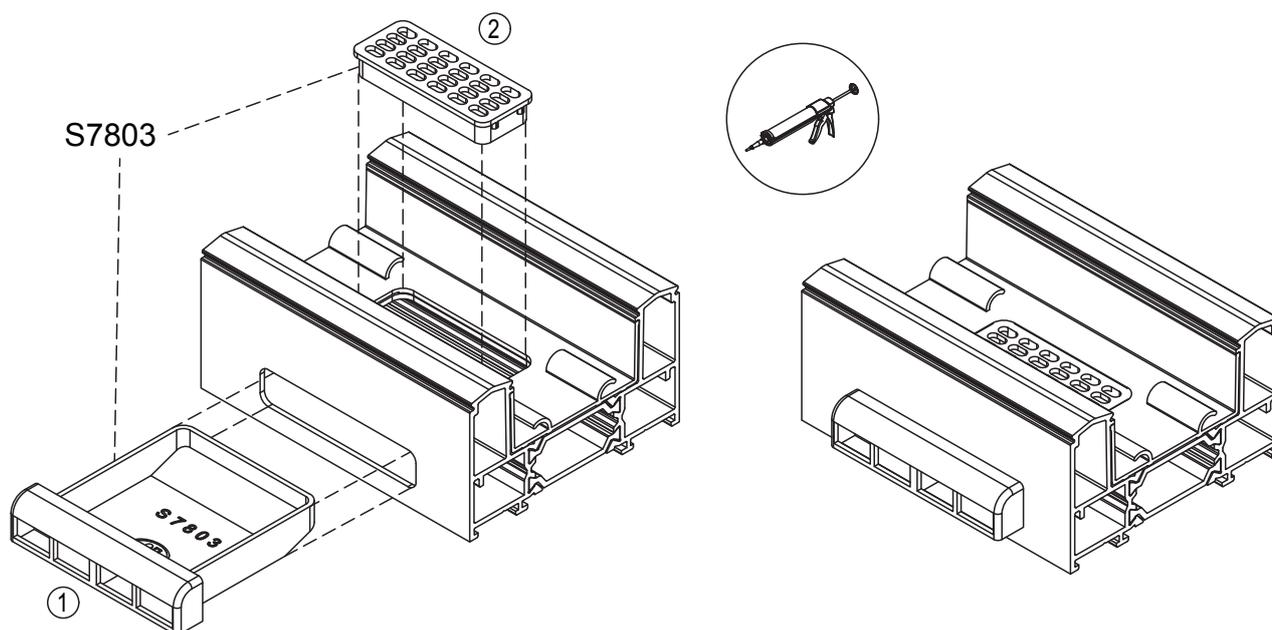
LAVORAZIONE TELAIO PER DRENAGGIO  
SPECIALE LATERALE  
ESEGUIBILE CON PANTOGRAFO



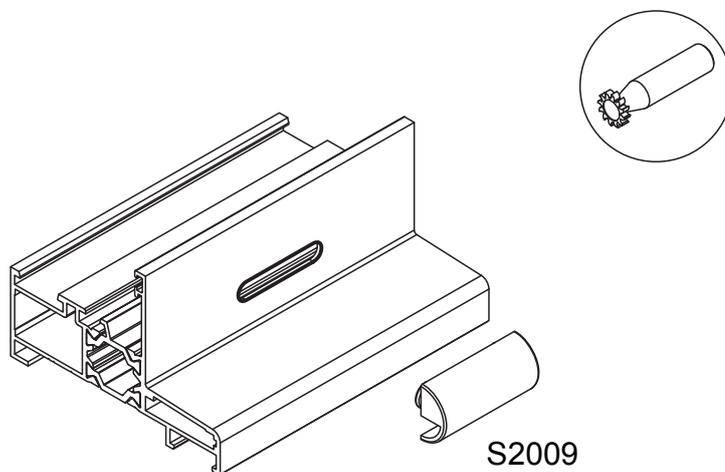
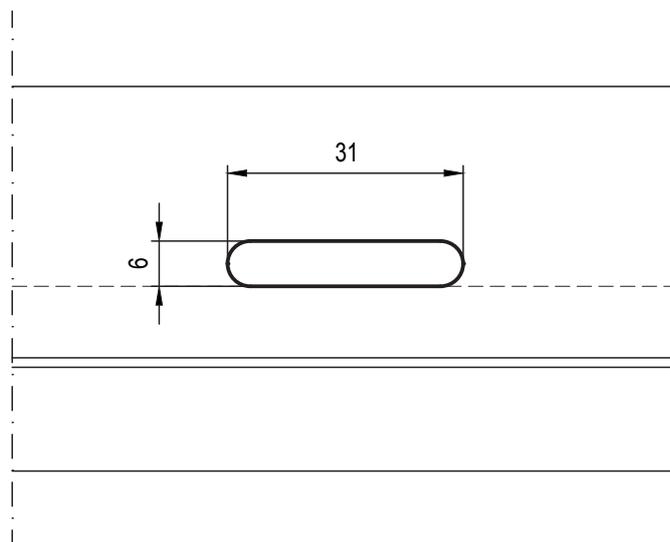
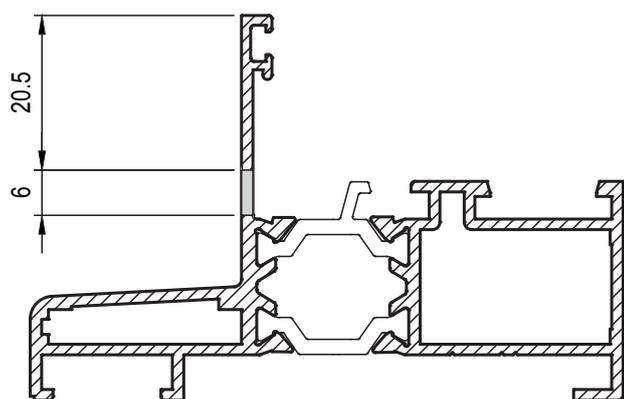
# LAVORAZIONE CANALINA PER DRENAGGIO SPECIALE ESEGUIBILE CON FRESA



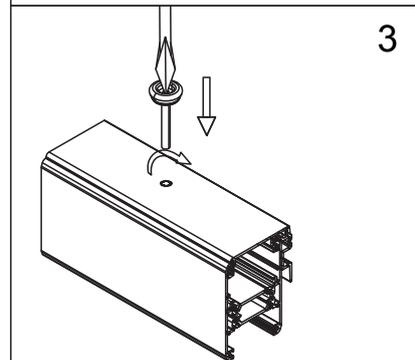
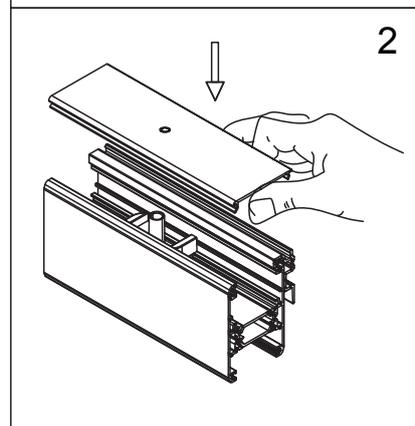
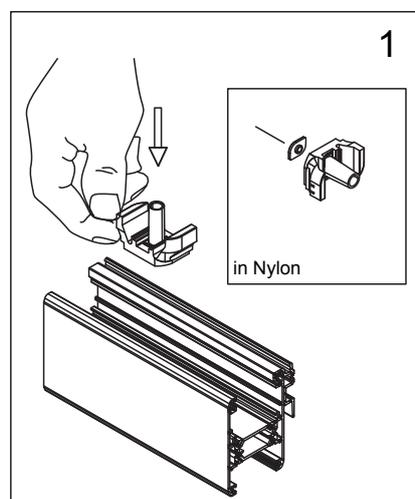
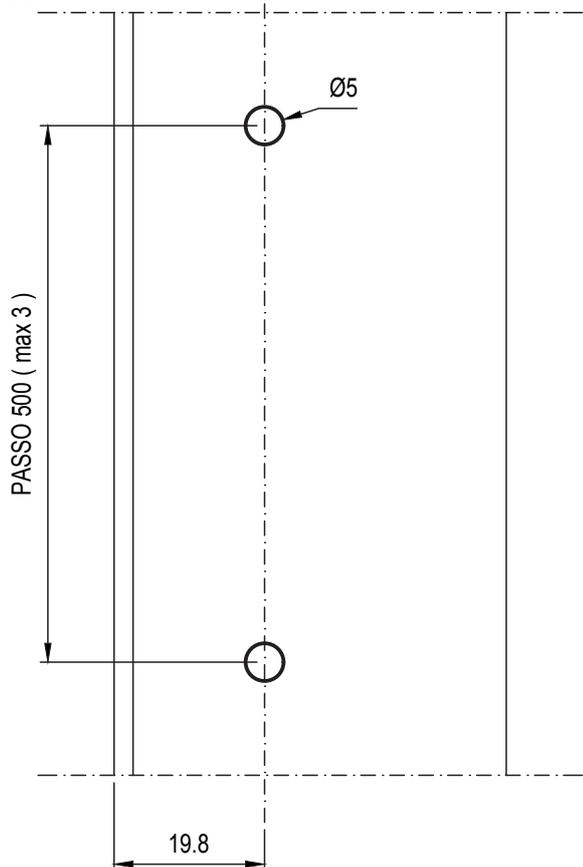
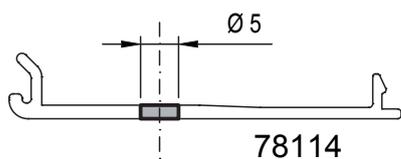
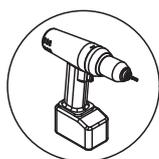
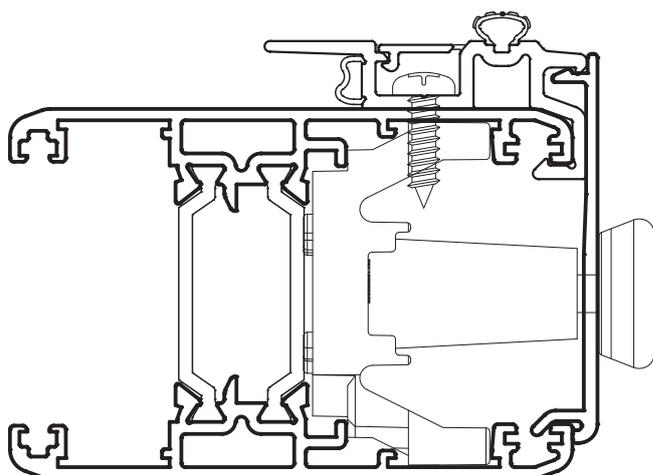
## SCHEMA DI MONTAGGIO DRENAGGIO SPECIALE



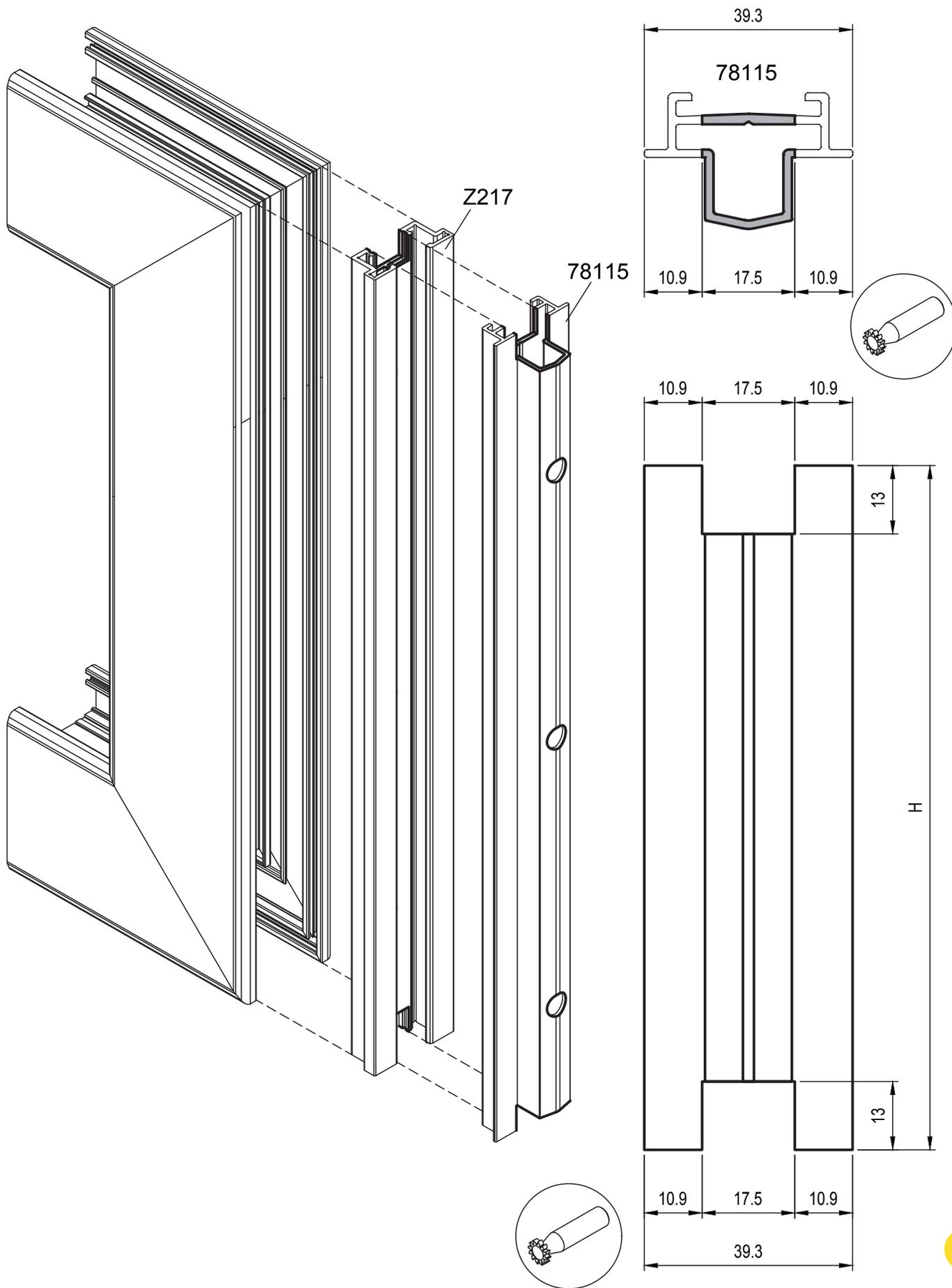
# LAVORAZIONE DRENAGGIO SPECIALE CON CAPPETTA S2009 ESEGUIBILE CON PANTOGRAFO O FRESA



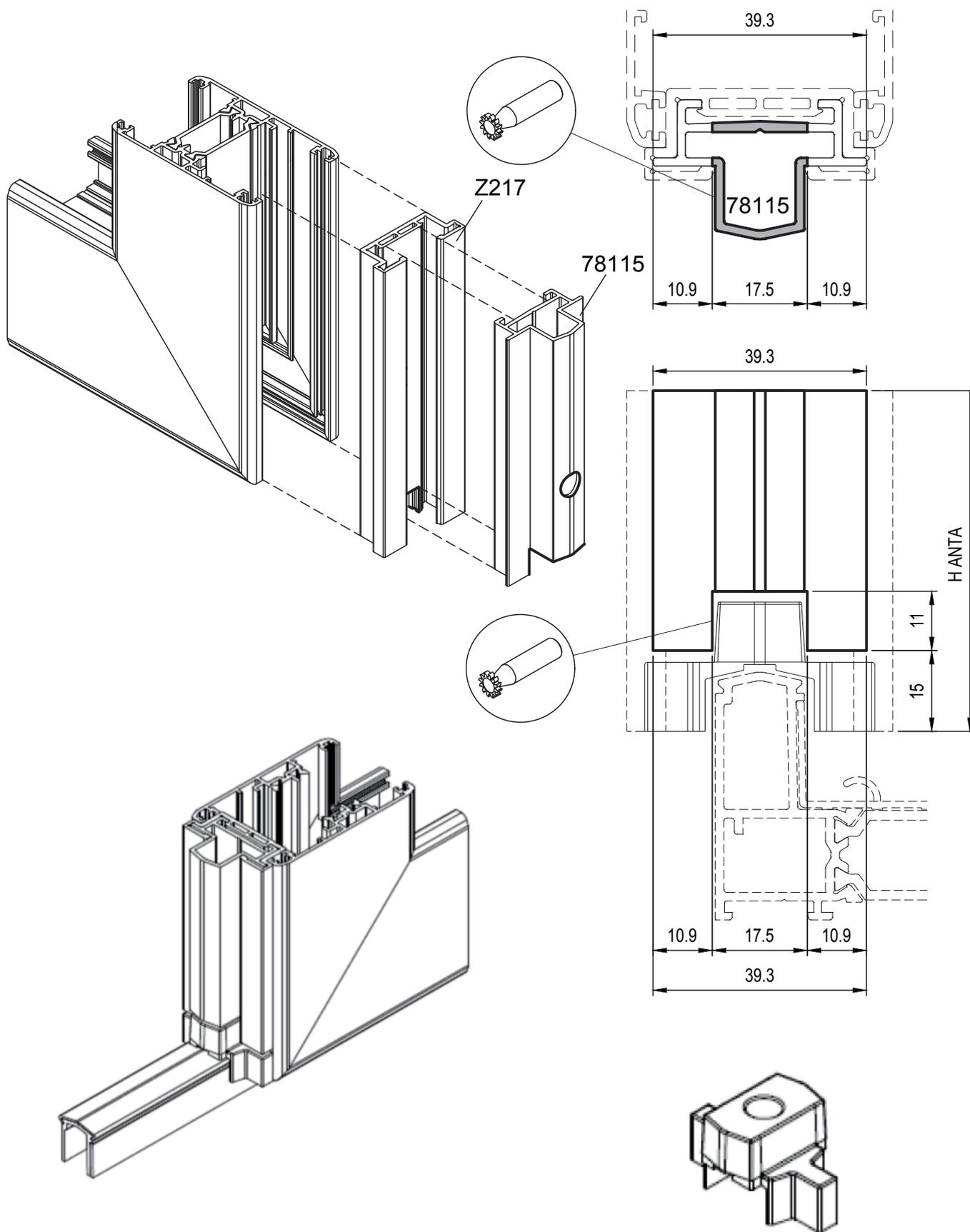
# LAVORAZIONE PER TAMPONE DI FINECORSA FISSAGGIO SUPPLEMENTARE ESEGUIBILE CON TRAPANO



LAVORAZIONE INCONTRO CENTRALE 4 ANTE  
ESEGUIBILE CON TRAPANO O PANTOGRAFO

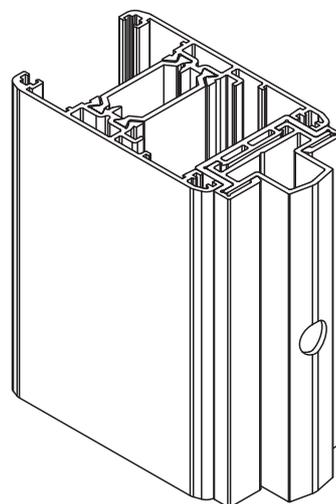
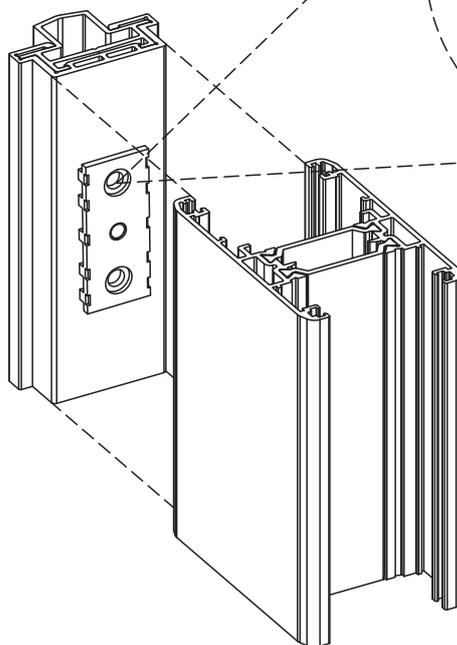
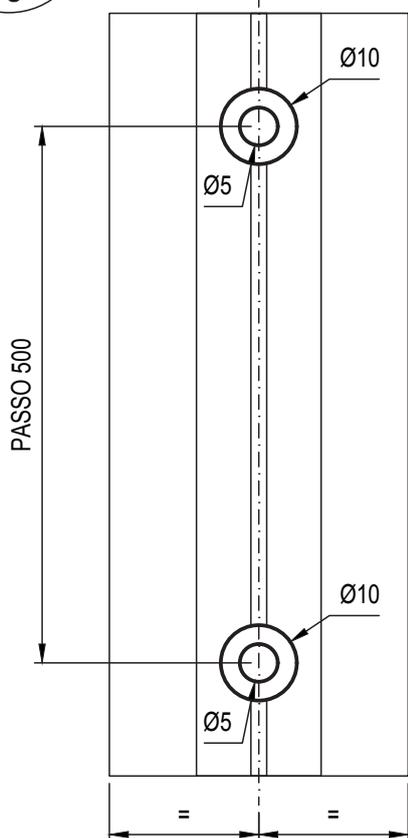
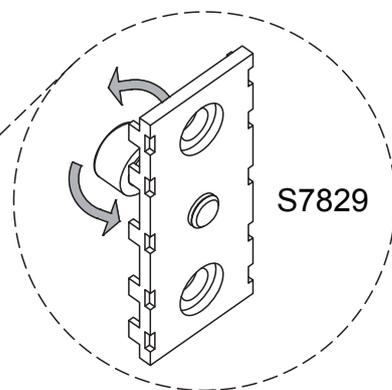
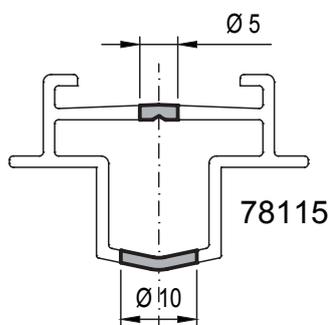
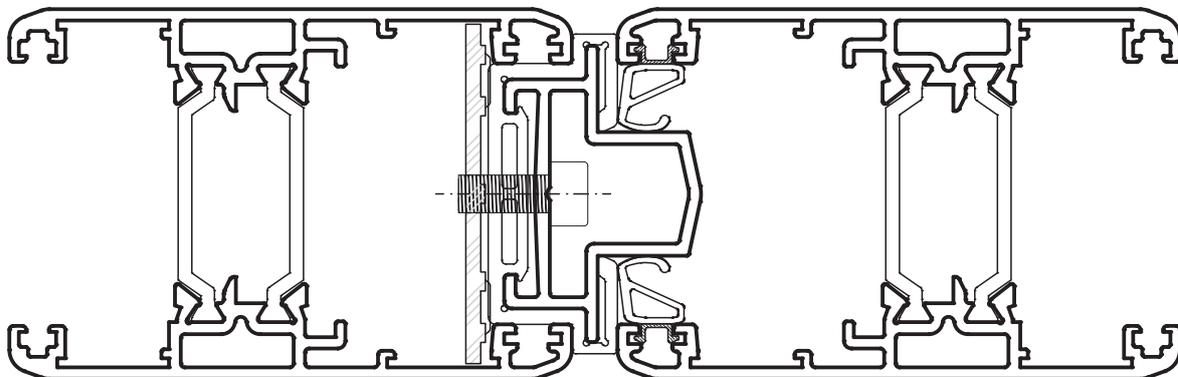


LAVORAZIONE INCONTRO CENTRALE 4 ANTE  
 CON APPLICAZIONE S7827  
 ESEGUIBILE CON TRAPANO O PANTOGRAFO

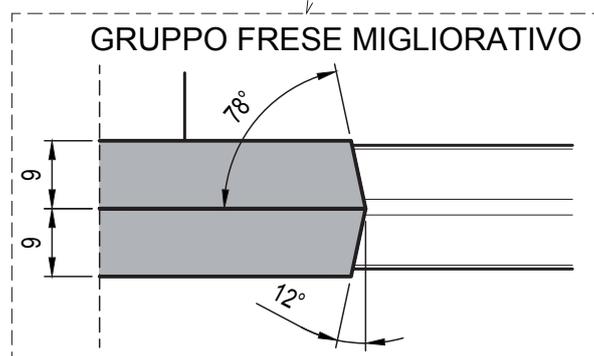
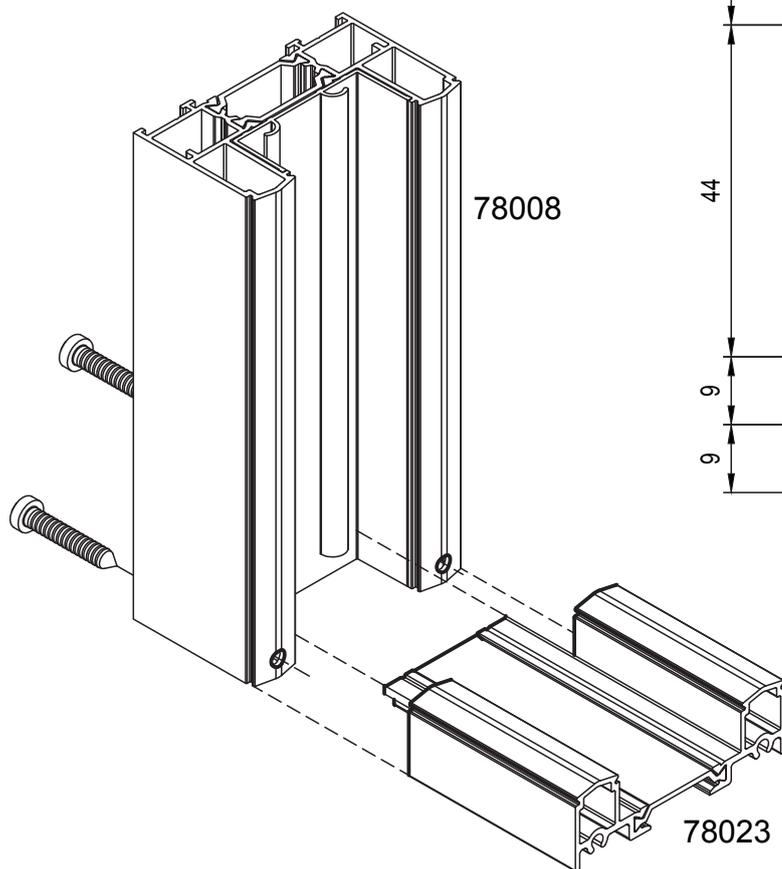
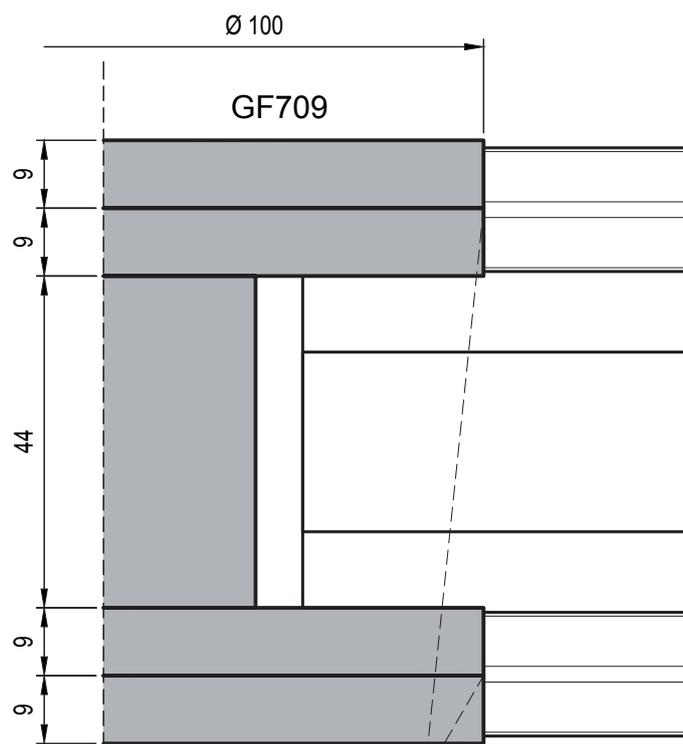
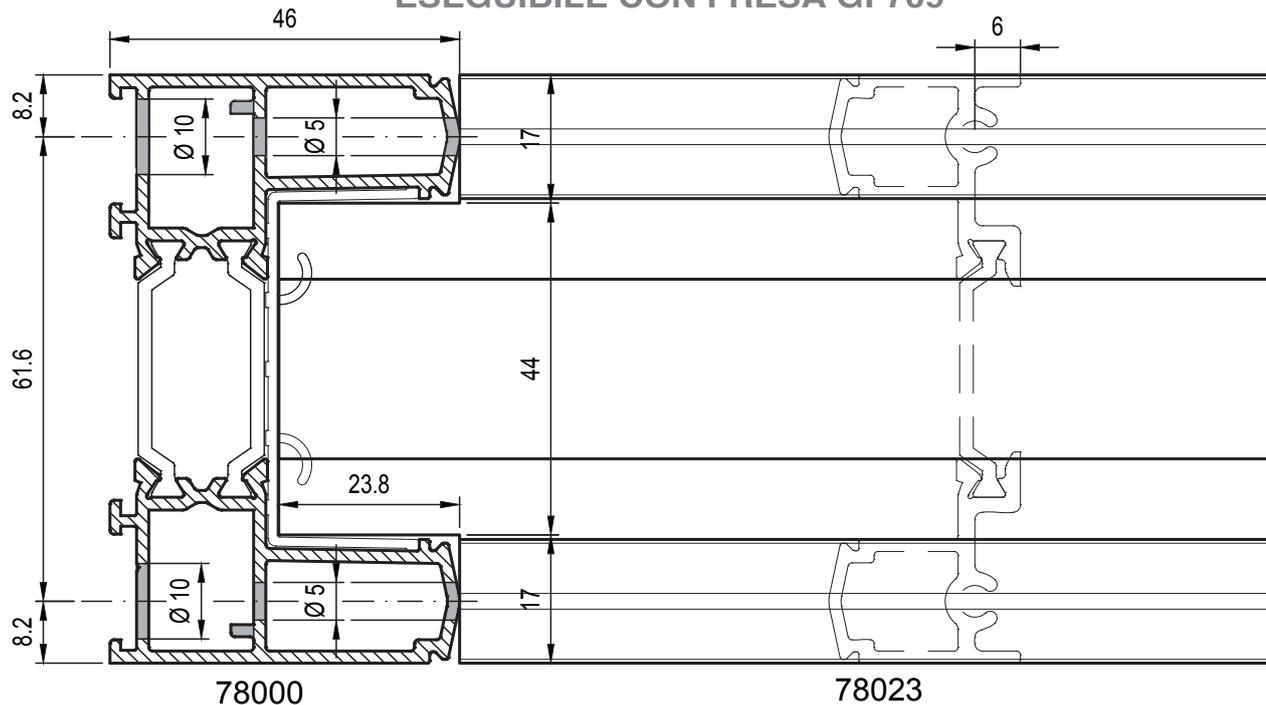


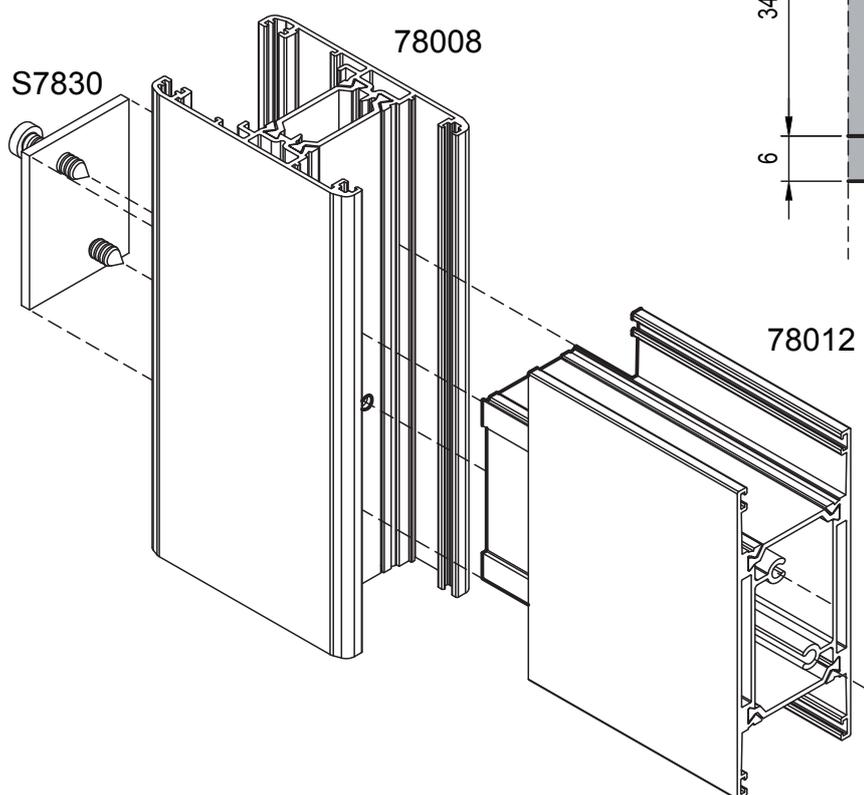
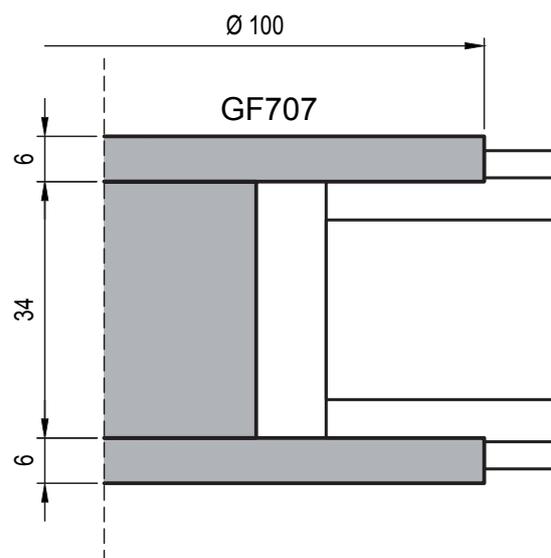
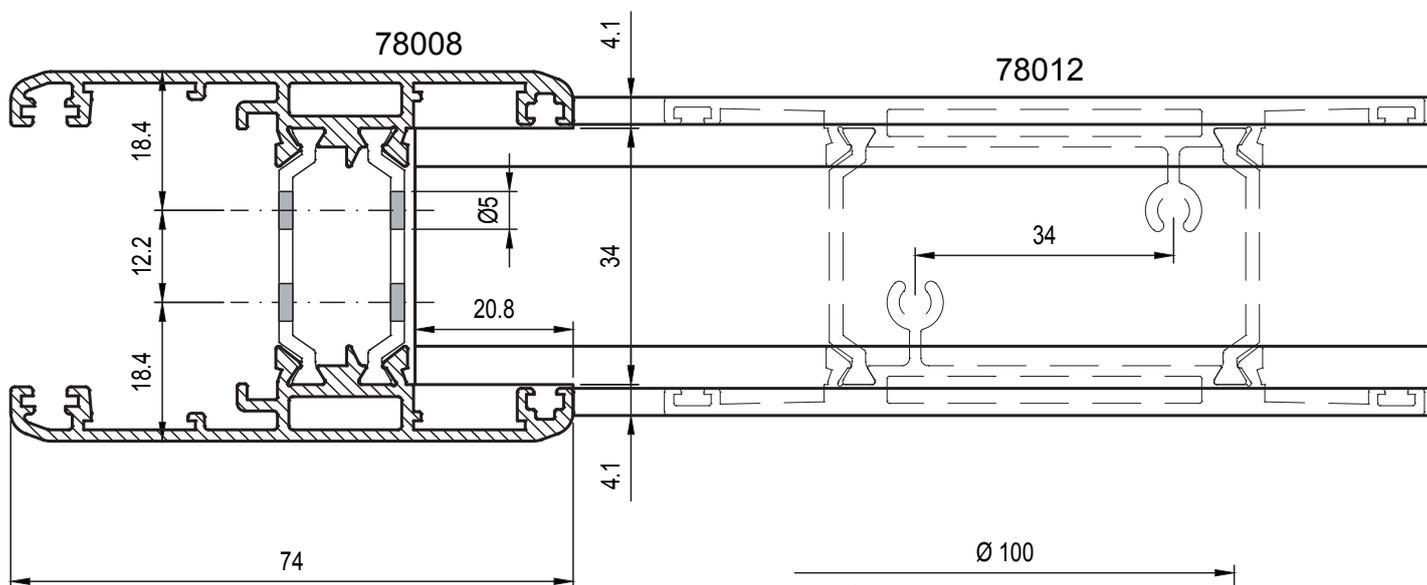
S7827

LAVORAZIONE INCONTRO CENTRALE  
4 / 6 ANTE  
ESEGUIBILE CON TRAPANO



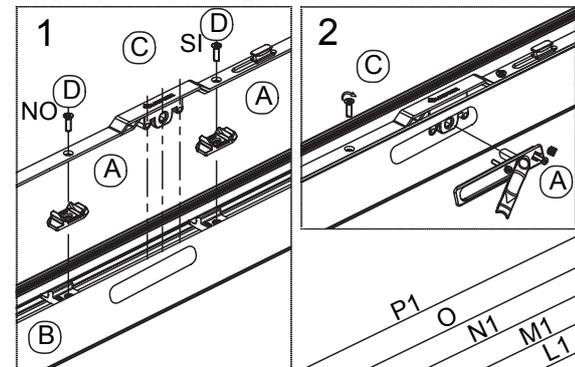
LAVORAZIONE E FISSAGGIO  
 SOGLIA RIBASSATA  
 ESEGUIBILE CON FRESA GF709



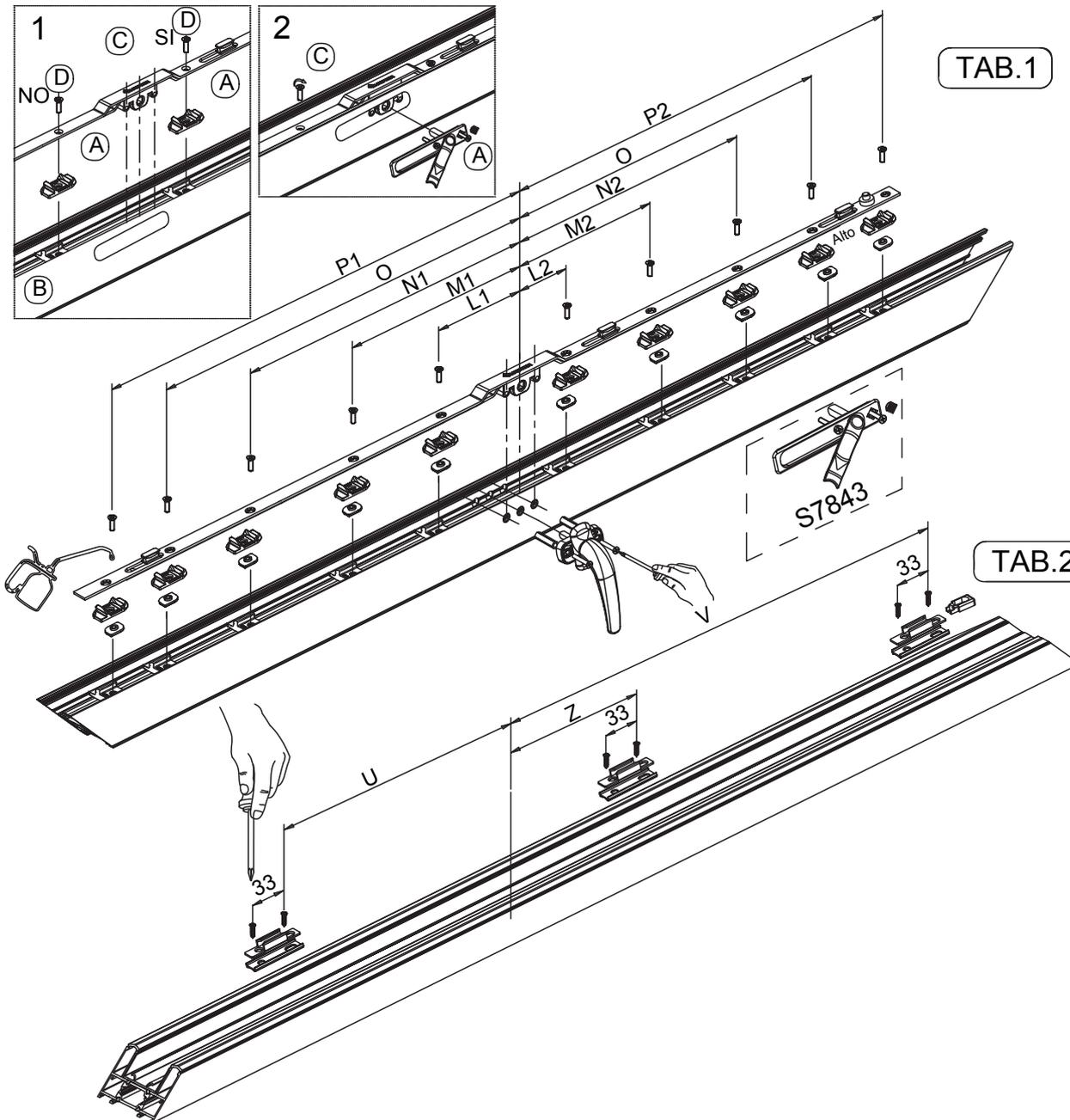


## APPLICAZIONE CHIUSURA MULTIPUNTO

NOTE



TAB.1



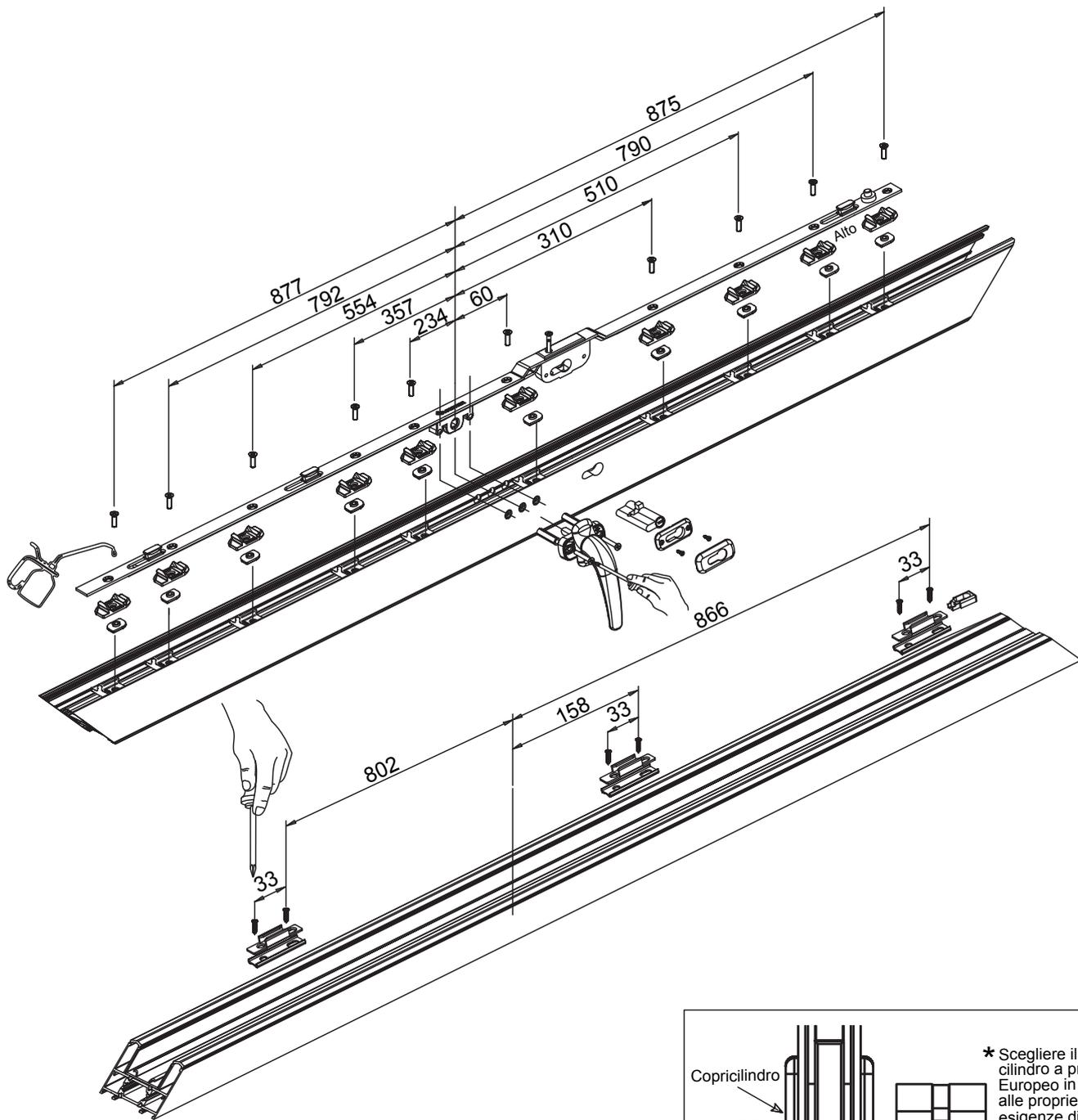
TAB.2

TAB.1

		L1	L2	M1	M2	N1	N2	O	P1	P2
270mm	Art. S7860	120	120	-	-	-	-	-	-	-
	Art. S7864	-	-	-	-	-	-	-	120	120
600mm	Art. S7861	120	76	193	193	278	278	-	-	-
	Art. S7865	120	75	-	-	-	-	190	280	280
1000mm	Art. S7862	120	74	393	391	479	477	-	-	-
	Art. S7866	120	75	-	-	-	-	395	480	480
1800mm	Art. S7863	120	76	338	365	569	580	793	877	880
	Art. S7867	120	75	365	365	575	575	795	880	880

TAB.2

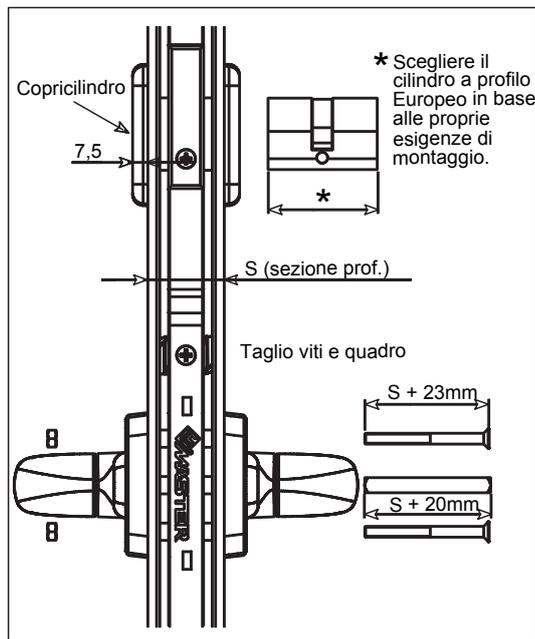
		U	V	Z
270mm	Art. S7860	-	113	-
	Art. S7864	-	108	-
600mm	Art. S7861	202	268	-
	Art. S7865	200	265	-
1000mm	Art. S7862	402	466	-
	Art. S7866	400	465	-
1800mm	Art. S7863	802	865	145
	Art. S7867	800	865	144

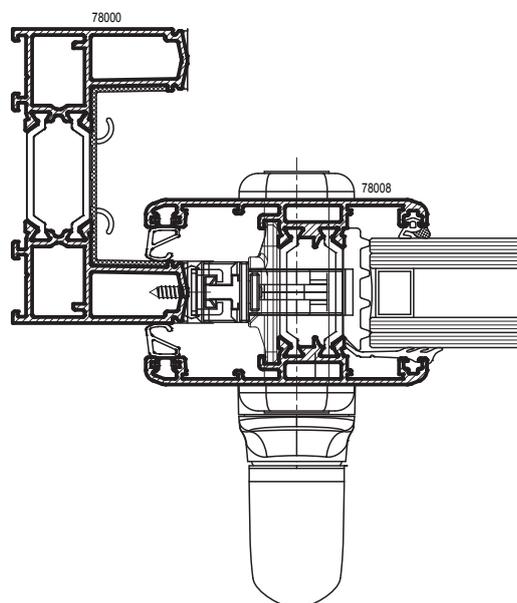
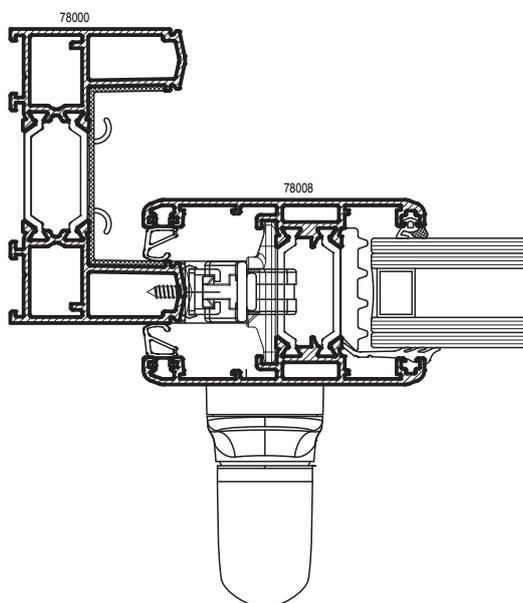
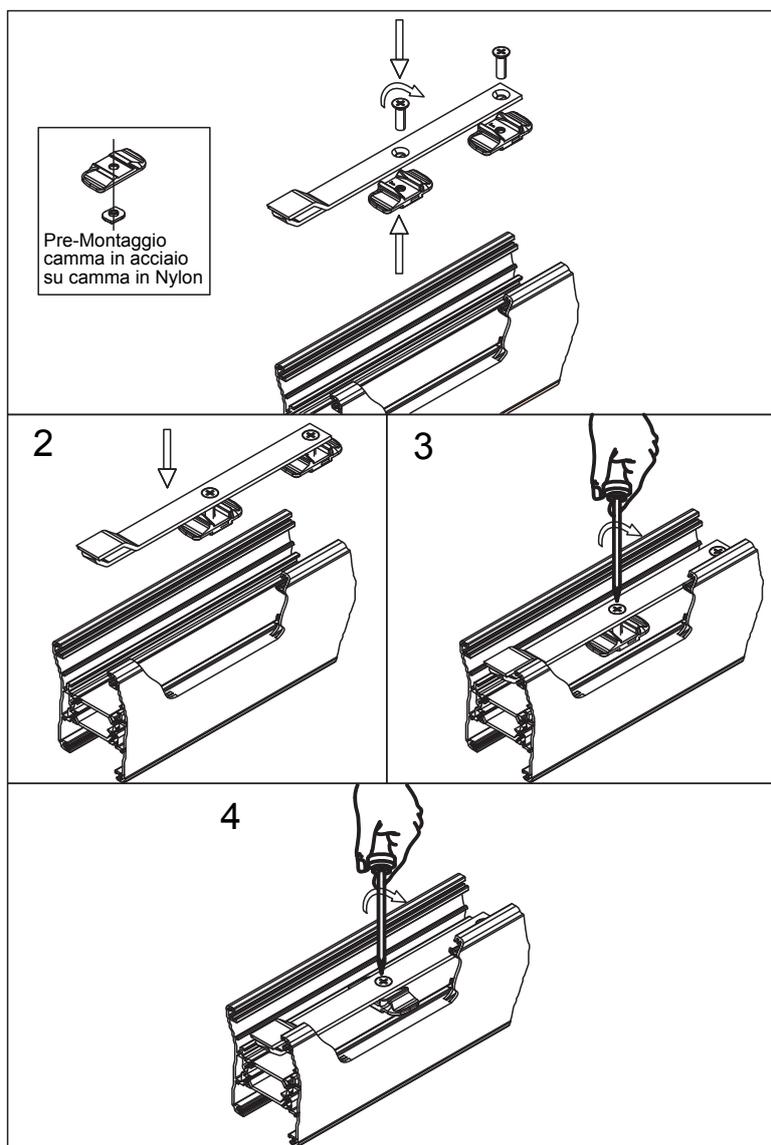


**ATTENZIONE  
WARNING**



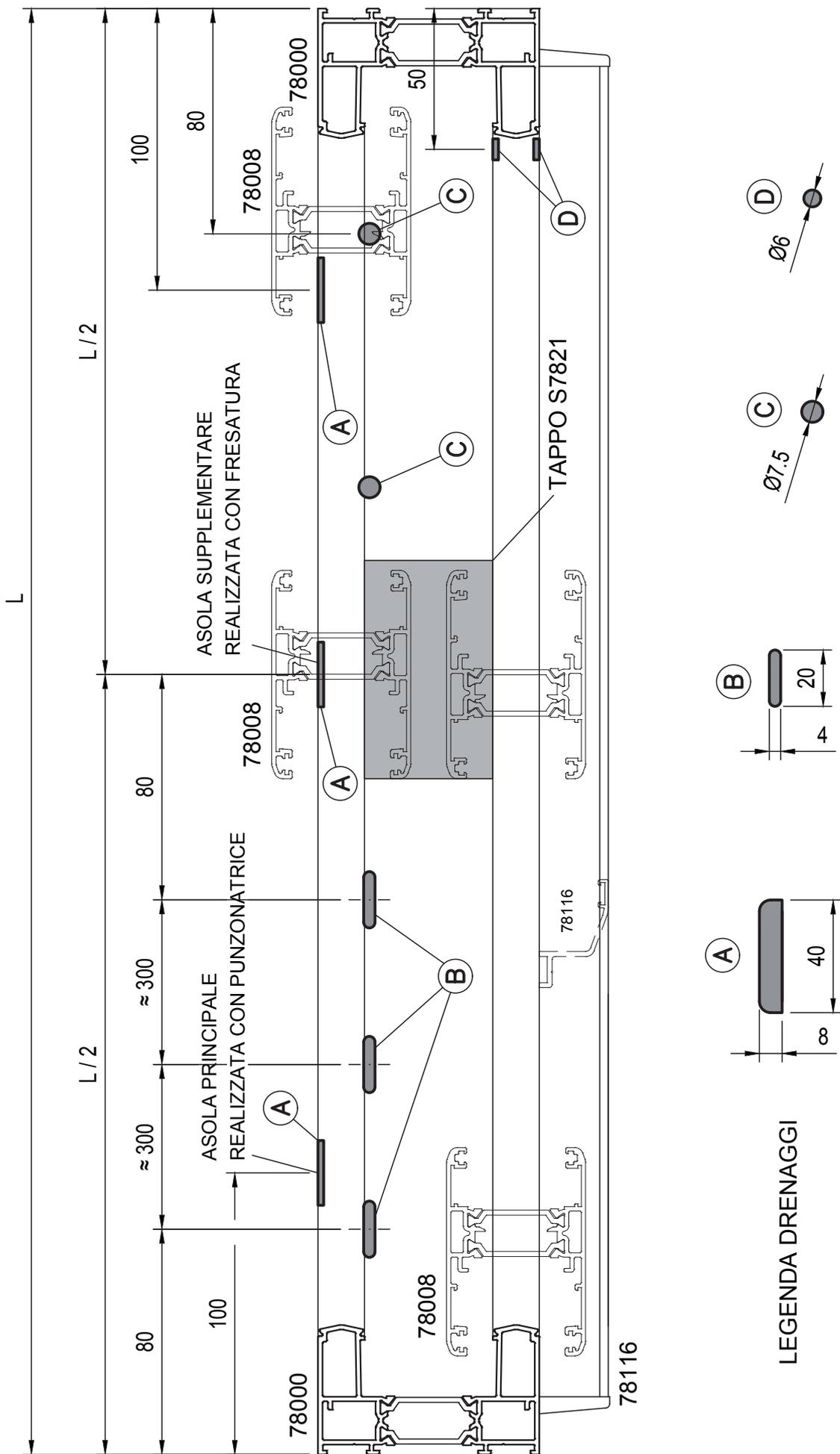
Per garantire ottime prestazioni nel tempo, suggeriamo una lubrificazione periodica nelle zone di scorrimento dei Naselli.  
To guarantee optimal performance over time, we suggest periodic lubrication in the sliding area of Hake





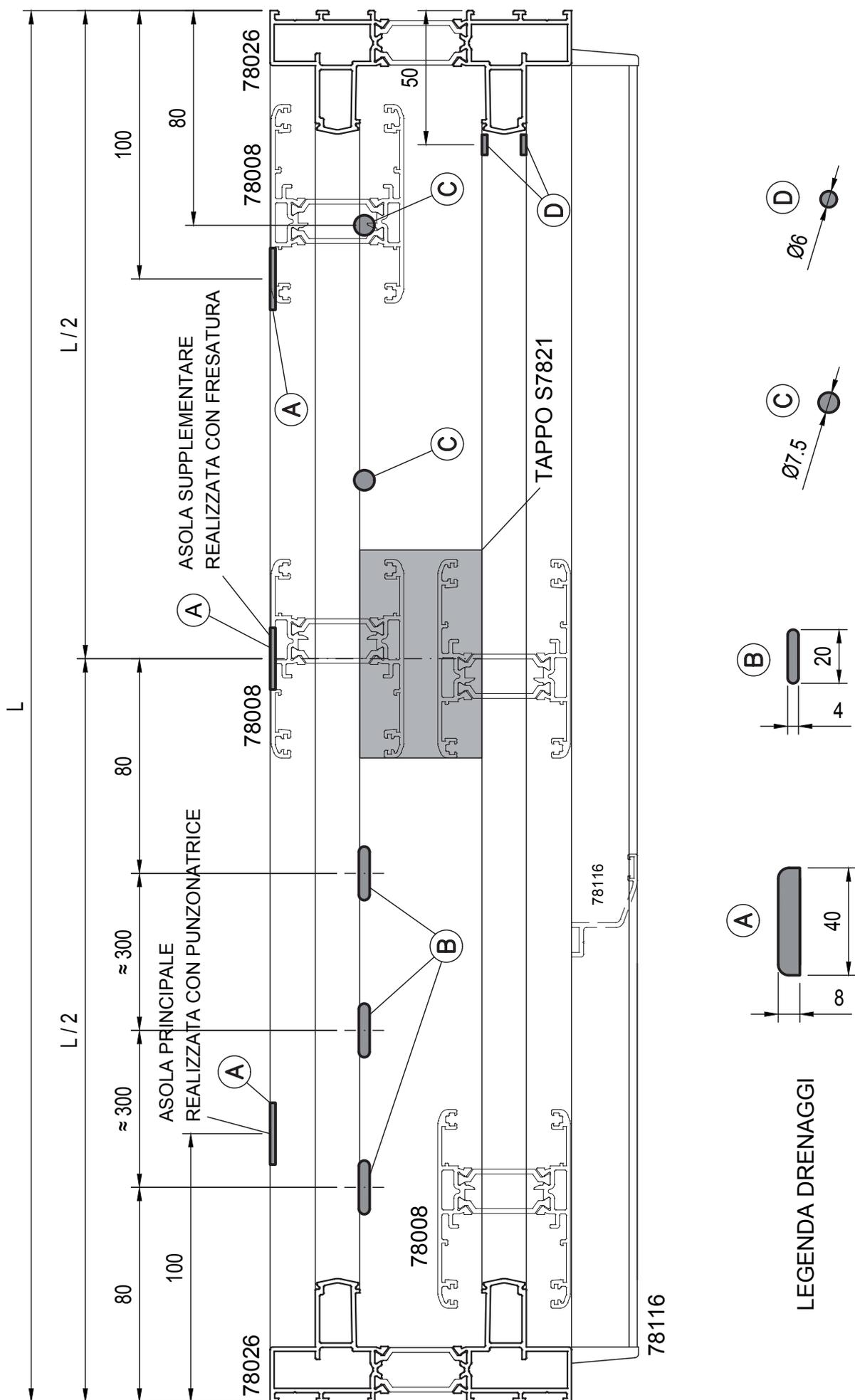
# ESEMPI DI DRENAGGIO TRADIZIONALE

## ASOLE PER CAPPETTA E FORO PER VALVOLA



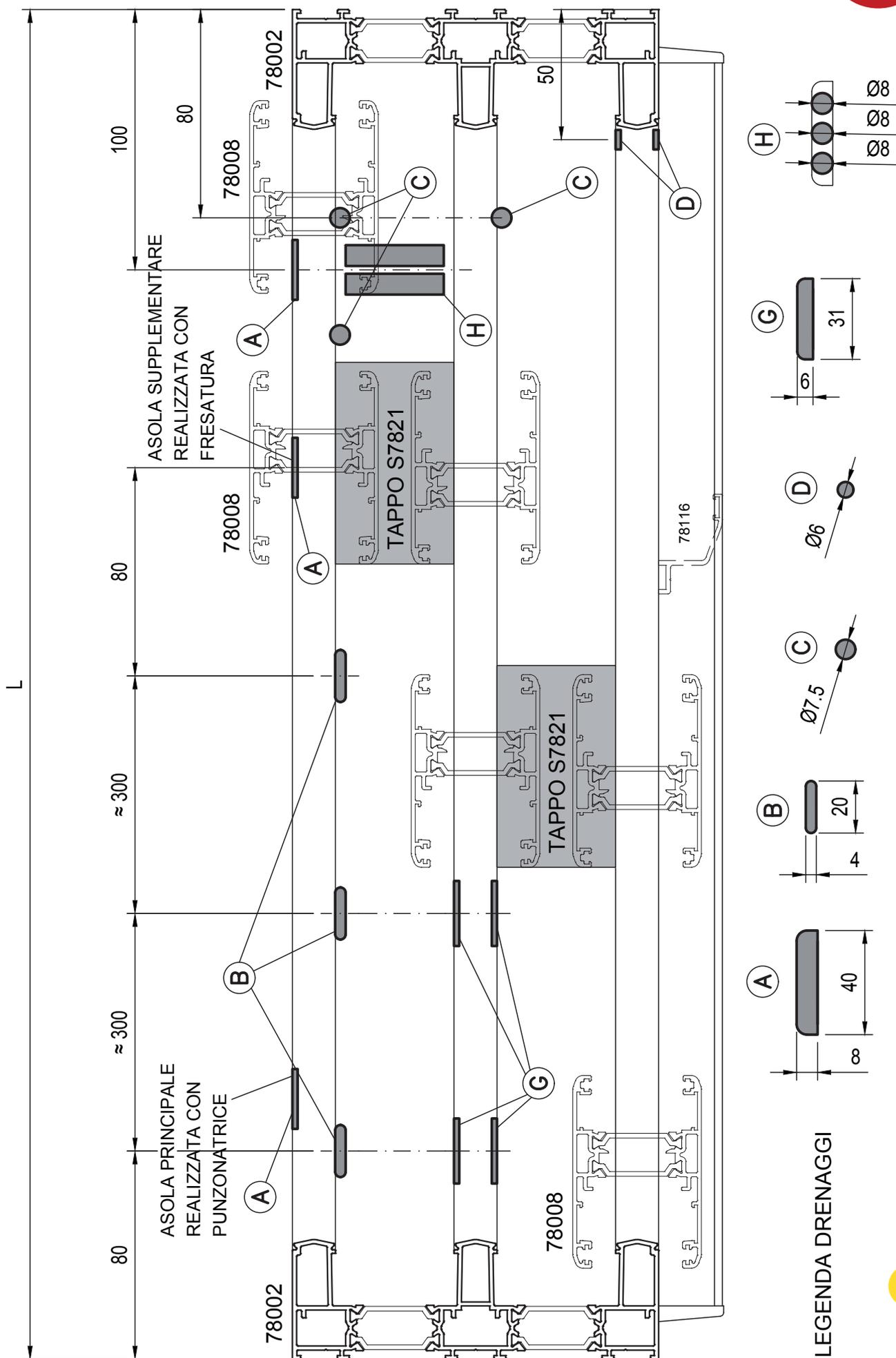
# ESEMPI DI DRENAGGIO TRADIZIONALE

## ASOLE PER CAPPETTA E FORO PER TUBETTO



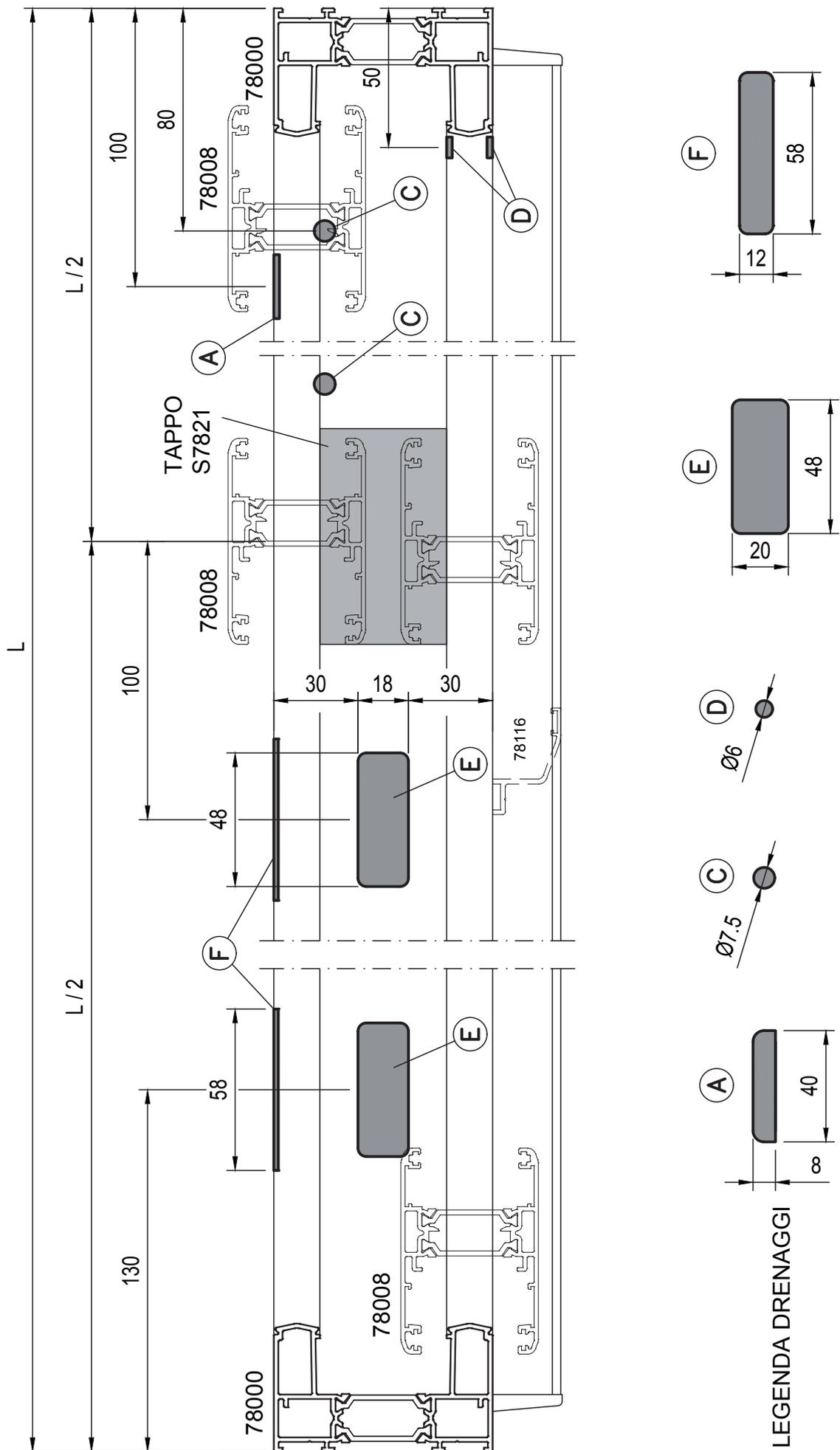
# ESEMPI DI DRENAGGIO TRADIZIONALE

## ASOLE PER CAPPETTA E FORO PER VALVOLA



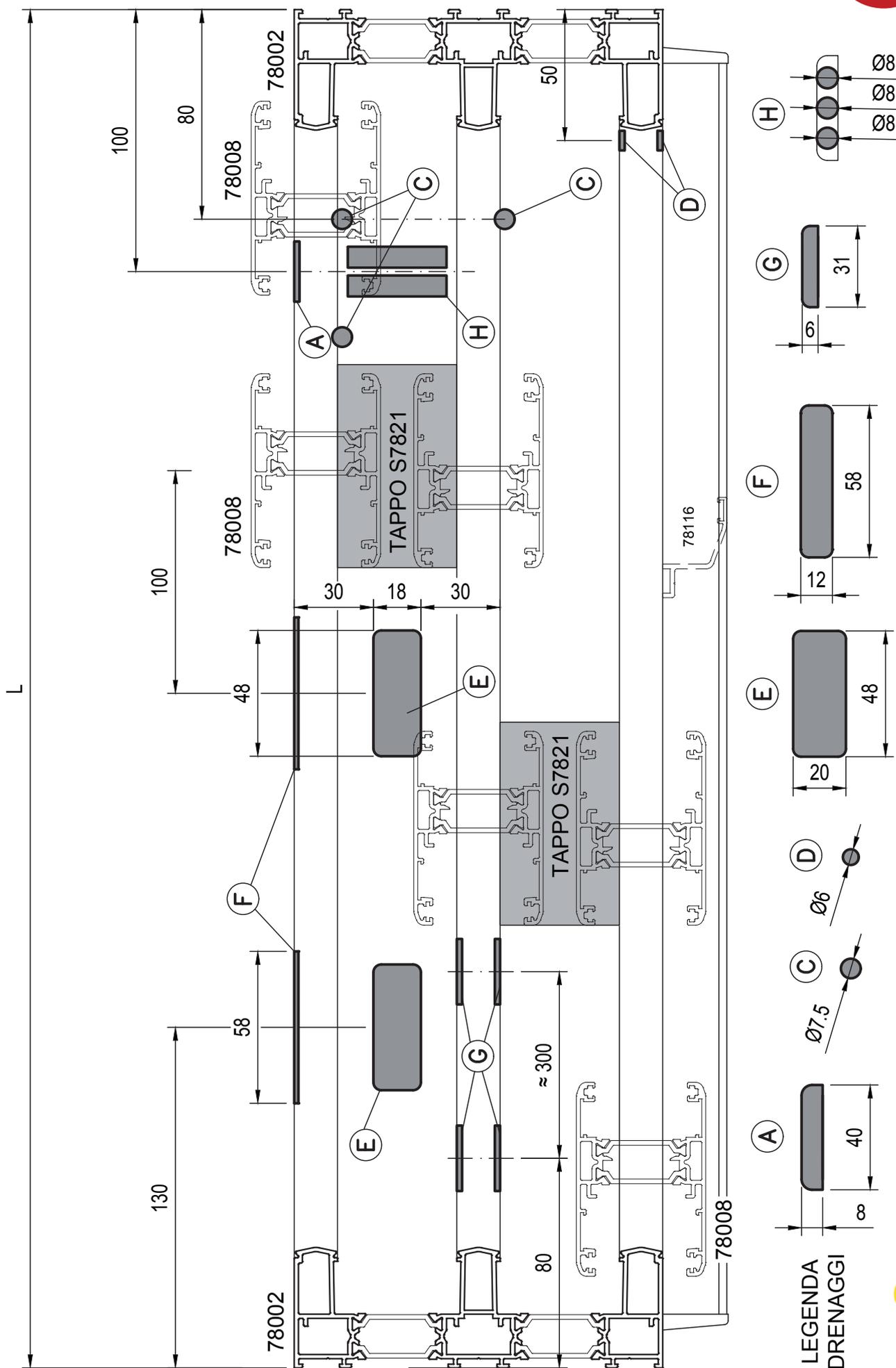
# ESEMPI DI DRENAGGIO SPECIALE

## FRESATURE TOMBININO, ASOLA CAPPETTA E FORO VALVOLA



# ESEMPI DI DRENAGGIO SPECIALE

## FRESATURE TOMBININO, ASOLA CAPPETTA E FORO VALVOLA





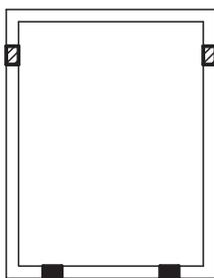
Informazioni Tecniche 

# SPESSORAMENTO DEI VETRI

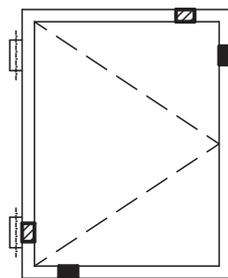
A SECONDA DELLA TIPOLOGIA DI INFISSO, E' CONVENIENTE EFFETTUARE LO SPESSORAMENTO DELLE VETRAZIONI SECONDO LE INDICAZIONI SEGUENTI.

UNO SPESSORAMENTO ESEGUITO CORRETTAMENTE GARANTISCE LA PERFETTA FUNZIONALITA' DI MOVIMENTAZIONE DELLE ANTE ED UNA MAGGIORE ROBUSTEZZA DEL SERRAMENTO STESSO.

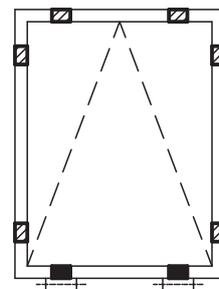
TELAIO FISSO



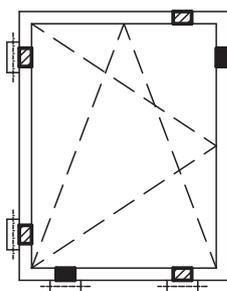
APRIBILE AD ANTA



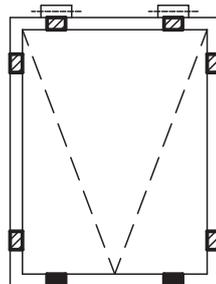
APRIBILE AD VASISTAS



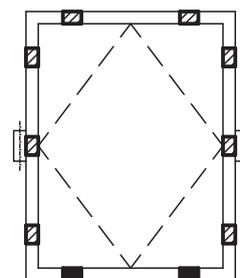
APRIBILE AD ANTA-RIBALTA



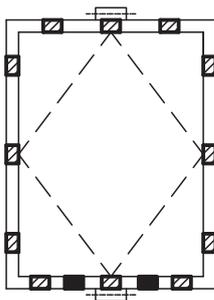
APRIBILE A SPORGERE



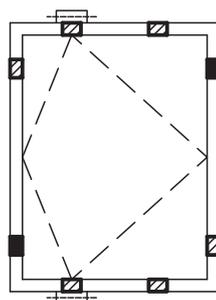
BILICO ORIZZONTALE



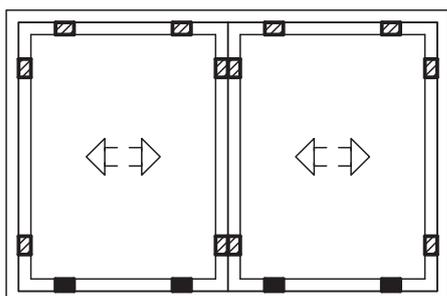
BILICO VERTICALE



BILICO VERTICALE ECCENTRICO



SCORREVOLE



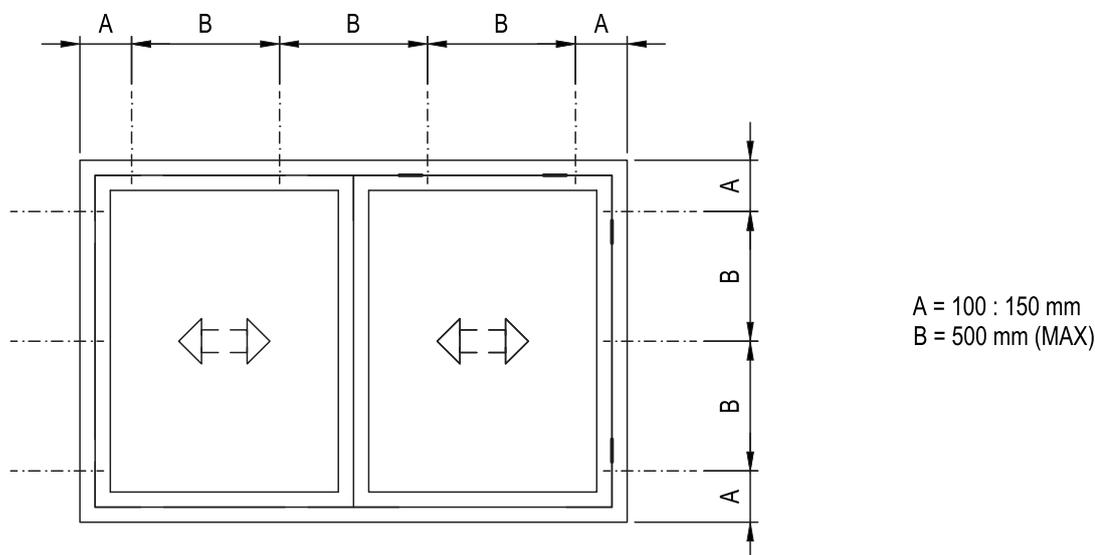
- TASSELLI DI APPOGGIO
- ▨ TASSELLI A CONTRASTO

LA POSA DEL SERRAMENTO E' MOLTO IMPORTANTE, PERCHE' IL MODO IN CUI ESSA VIENE ESEGUITA PUO' INCIDERE SULLE PRESTAZIONI FINALI DELL'INFISSO.

RICORDIAMO AD ESEMPIO CHE L'ISOLAMENTO ACUSTICO ASSICURATO DAL SERRAMENTO PUO' VENIRE COMPROMESSO SE IL FISSAGGIO ALLE MURATURE LASCIA DEGLI SPAZI LIBERI.

ANCHE L'ISOLAMENTO TERMICO PUO' ESSERE IN PARTE VANIFICATO SE NON SI HA CURA DI ELIMINARE I PONTI TERMICI TRA ESTERNO ED INTERNO.

EVITARE QUINDI DI POSARE IL SERRAMENTO DIRETTAMENTE A CONTATTO CON PARTI METALLICHE (COME SCOSSALINE O SIMILI).



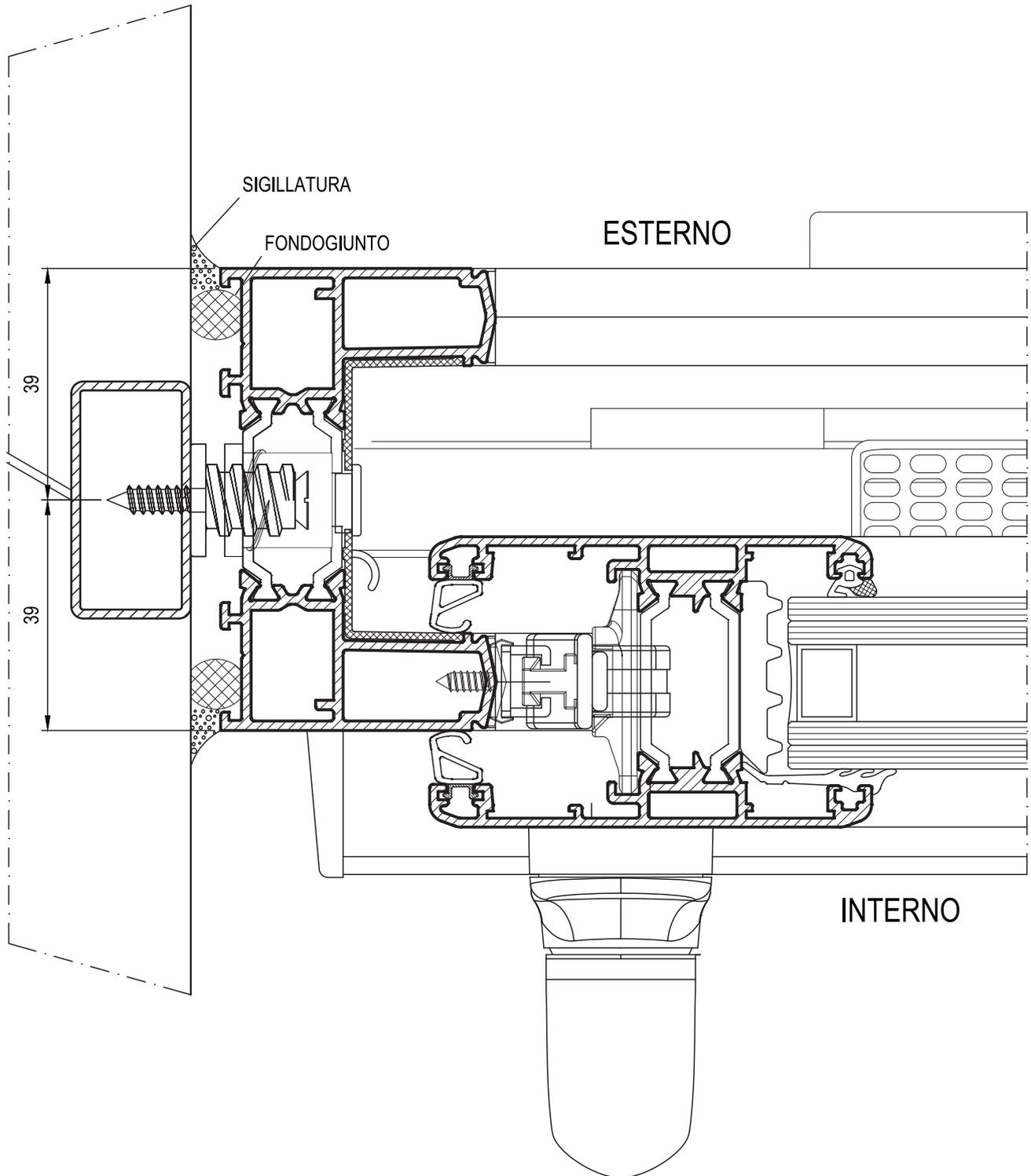
IL FISSAGGIO DEL SERRAMENTO DEVE AVVENIRE PREFERIBILMENTE SU UN CONTROTELAIO, UTILIZZANDO GLI APPOSITI REGOLI DI COMPENSAZIONE CHE CONSENTONO DI ESEGUIRE UNA POSA PRECISA E DI MANTENERE IL SERRAMENTO LIVELLATO, ASSICURANDO L'ISOLAMENTO TERMICO TRA INFISSO E MURATURA.

IL POSIZIONAMENTO DEI REGOLI A MURO VA PREVISTO IN NUMERO ADEGUATO ALLE DIMENSIONI DEL SERRAMENTO, CURANDO IN MODO PARTICOLARE LE ZONE DOVE SONO APPLICATE LE CERNIERE (SI RIMANDA ALLE PAGINE DELLE "LAVORAZIONI" PER MAGGIORI INFORMAZIONI SU QUANTITA' E PASSO)

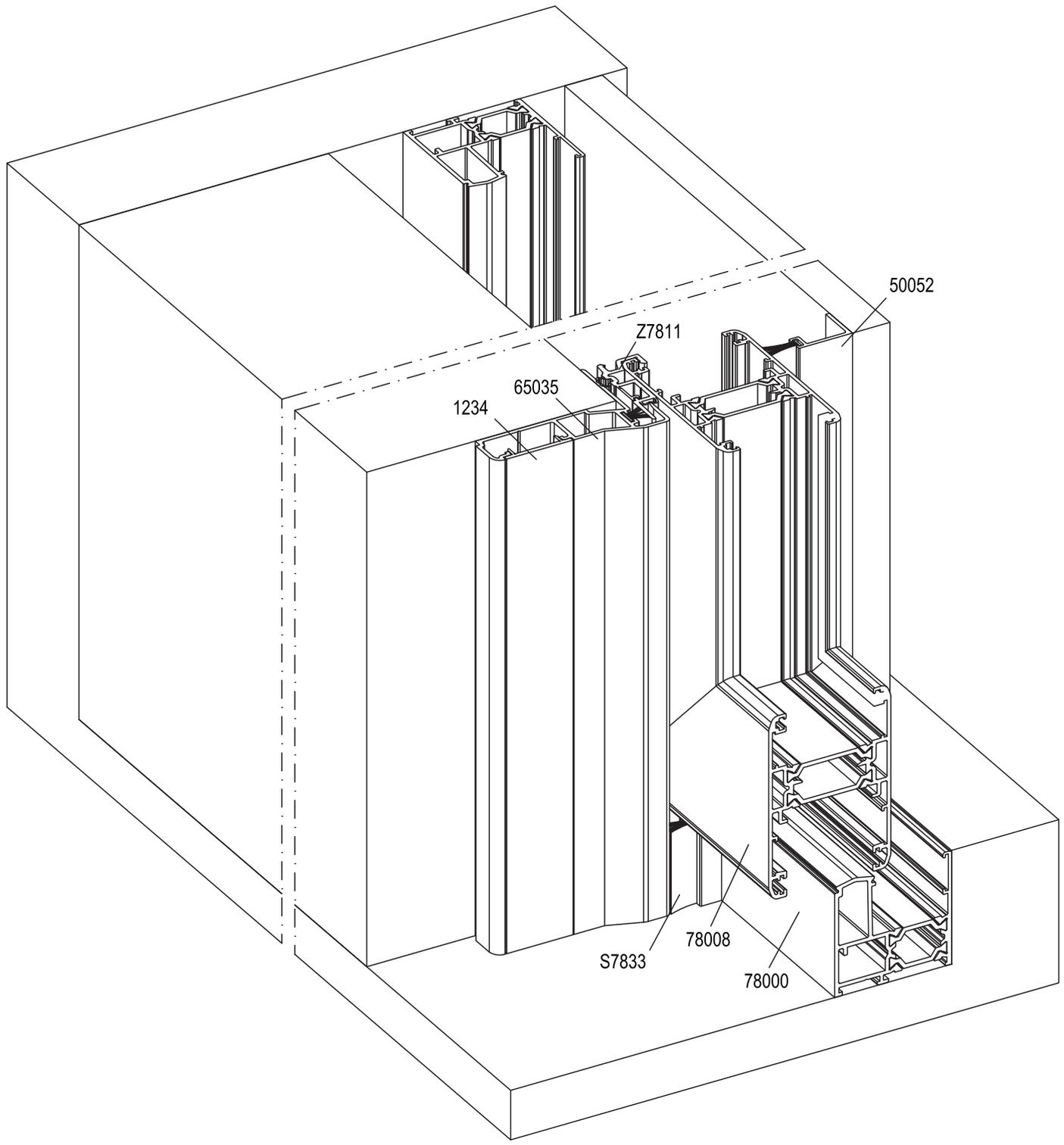
ALL'ESTERNO OCCORRE ESEGUIRE LA SIGILLATURA TRA IL SERRAMENTO E LA MURATURA, UTILIZZANDO UN SIGILLANTE SILICONICO NEUTRO O A BASE POLIURETANICA.

PER UNA CORRETTA POSA SI CONSIGLIA DI FARE RIFERIMENTO A QUANTO RIPORTATO SUL FASCICOLO UX 42 PUBBLICATO DA UNCSAAL

# FISSAGGIO A MURO



# SOLUZIONE MONO ANTA CHIUSURA A MURO



Informazioni Tecniche









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